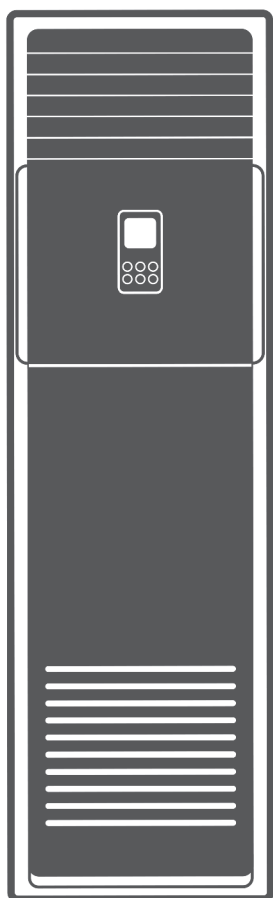




# AIR CONDITIONING SYSTEMS

## FLOOR STANDING

### • SERVICE MANUAL



**MODEL:**  
V7FSI-24





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# 1 Introduction

## 1.1 Safety Cautions

Be sure to read the following safety cautions before conducting repair work.

The caution items are classified into “Warning” and “Caution”. The “Warning” items are especially important since they can lead to death or serious injury if they are not followed closely. The “Caution” items can also lead to serious accidents under some conditions if they are not followed. Therefore, be sure to observe all the safety caution items described below.

About the pictograms

△ This symbol indicates an item for which caution must be exercised.

The pictogram shows the item to which attention must be paid.

○ This symbol indicates a prohibited action.







The prohibited item or action is shown inside or near the symbol.







● This symbol indicates an action that must be taken, or an instruction.

The instruction is shown inside or near the symbol.

After the repair work is complete, be sure to conduct a test operation to ensure that the equipment operates Normally, and explain the cautions for operating the product to the customer.



### 1.1.1 Caution in Repair


Warning	
<p>Be sure to disconnect the power cable plug from the plug socket before disassembling the equipment for a repair.</p> <p>Working on the equipment that is connected to a power supply can cause an electrical shock.</p> <p>If it is necessary to supply power to the equipment to conduct the repair or inspecting the circuits, do not touch any electrically charged sections of the equipment.</p>	
<p>If the refrigerant gas discharges during the repair work, do not touch the discharging refrigerant gas. The refrigerant gas can cause frostbite.</p>	
<p>When disconnecting the suction or discharge pipe of the compressor at the welded section, release the refrigerant gas completely at a well-ventilated place first.</p> <p>If there is a gas remaining inside the compressor, the refrigerant gas or refrigerating machine oil discharges when the pipe is disconnected, and it can cause injury.</p>	
<p>If the refrigerant gas leaks during the repair work, ventilate the area. The refrigerant gas can generate toxic gases when it contacts flames.</p>	
<p>The step-up capacitor supplies high-voltage electricity to the electrical components of the outdoor unit. Be sure to discharge the capacitor completely before conducting repair work. A charged capacitor can cause an electrical shock.</p>	
<p>Do not start or stop the air conditioner operation by plugging or unplugging the power cable plug. Plugging or unplugging the power cable plug to operate the equipment can cause an electrical shock or fire.</p>	

Warning	
Do not repair the electrical components with wet hands . Working on the equipment with wet hands can cause an electrical shock	
Do not clean the air conditioner by splashing water. Washing the unit with water can cause an electrical shock.	
Be sure to provide the grounding when repairing the equipment in a humid or wet place, to avoid electrical shock .	
Be sure to turn off the power switch and unplug the power cable when cleaning the equipment. The internal fan rotates at a high speed, and cause injury.	
Do not tilt the unit when removing it. The water inside the unit can spill and wet the furniture and floor.	
Be sure to check that the refrigerating cycle section has cooled down sufficiently before conducting repair work. Working on the unit when the refrigerating cycle section is hot can cause burns.	
Use the welder in a well-ventilated place. Using the welder in an enclosed room can cause oxygen deficiency.	



## 1.1.2 Cautions Regarding Products after Repair


Warning	
Be sure to use parts listed in the service parts list of the applicable model and appropriate tools to conduct repair work. Never attempt to modify the equipment. The use of inappropriate parts or tools can cause an electrical shock, excessive heat generation or fire.	
When relocating the equipment, make sure that the new installation site has sufficient strength to withstand the weight of the equipment. If the installation site does not have sufficient strength and if the installation work is not conducted securely, the equipment can fall and cause injury.	
Be sure to install the product correctly by using the provided standard installation frame. Incorrect use of the installation frame and improper installation can cause the equipment to fall, resulting in injury.	For integral units only
Be sure to install the product securely at the place where the body can be supported sufficiently . If the unit is not securely mounted, it can fall and cause injury.	For integral units only


Warning	
<p>Be sure to use an exclusive power circuit for the equipment, and follow the technical standards related to the electrical equipment, the internal wiring regulations and the instruction manual for installation when conducting electrical work.</p> <p>Insufficient power circuit capacity and improper electrical work can cause an electrical shock or fire.</p>	
<p>Be sure to use the specified cable to connect between the indoor and outdoor units. Make the connections securely and route the cable properly so that there is no force pulling the cable at the connection terminals.</p> <p>Improper connections can cause excessive heat generation or fire.</p>	
<p>When connecting the cable between the indoor and outdoor units, make sure that the terminal cover does not lift off or dismount because of the cable.</p> <p>If the cover is not mounted properly, the terminal connection section can cause an electrical shock, excessive heat generation or fire.</p>	
<p>Do not damage or modify the power cable.</p> <p>Damaged or modified power cable can cause an electrical shock or fire. Placing heavy items on the power cable, and heating or pulling the power cable can damage the cable.</p>	
<p>Do not mix air or gas other than the specified refrigerant (R-410A / R22) in the refrigerant system.</p> <p>If air enters the refrigerating system, an excessively high pressure results, causing equipment damage and injury.</p>	
<p>If the refrigerant gas leaks, be sure to locate the leak and repair it before charging the refrigerant. After charging refrigerant, make sure that there is no refrigerant leak.</p> <p>If the leak cannot be located and the repair work must be stopped, be sure to perform pump-down and close the service valve, to prevent the refrigerant gas from leaking into the room. The refrigerant gas itself is harmless, but it can generate toxic gases when it contacts flames, such as fan and other heaters, stoves and ranges.</p>	
<p>When replacing the coin battery in the remote controller, be sure to disposed of the old battery to prevent children from swallowing it.</p> <p>If a child swallows the coin battery, see a doctor immediately.</p>	

Caution	
Installation of a leakage breaker is necessary in some cases depending on the conditions of the installation site, to prevent electrical shocks.	
Do not install the equipment in a place where there is a possibility of combustible gas leaks. If a combustible gas leaks and remains around the unit, it can cause a fire.	
Be sure to install the packing and seal on the installation frame properly. If the packing and seal are not installed properly, water can enter the room and wet the furniture and floor.	

### 1.1.3 Inspection after Repair

Warning	
Check to make sure that the power cable plug is not dirty or loose, then insert the plug into a power outlet all the way. If the plug has dust or loose connection, it can cause an electrical shock or fire.	
If the power cable and lead wires have scratches or deteriorated, be sure to replace them. Damaged cable and wires can cause an electrical shock, excessive heat generation or fire.	





Warning	
Do not use a joined power cable or extension cable, or share the same power outlet with other electrical appliances since it can cause an electrical shock, excessive heat generation or fire.	

Caution	
Check to see if the parts and wires are mounted and connected properly, and if the connections at the soldered or crimped terminals are secure. Improper installation and connections can cause excessive heat generation, fire or an electrical shock.	
If the installation platform or frame has corroded, replace it. Corroded installation platform or frame can cause the unit to fall, resulting in injury.	
Check the grounding, and repair it if the equipment is not properly grounded. Improper grounding can cause an electrical shock.	
Be sure to measure the insulation resistance after the repair, and make sure that the resistance is 1 M ohm or higher. Faulty insulation can cause an electrical shock.	
Be sure to check the drainage of the indoor unit after the repair. Faulty drainage can cause the water to enter the room and wet the furniture and floor.	

### 1.1.4 Using Icons

Icons are used to attract the attention of the reader to specific information. The meaning of each icon is described in the table below:

### 1.1.5 Using Icons List

Icon	Type of Information	Description
 Note	Note	A “note” provides information that is not indispensable, but may nevertheless be valuable to the reader, such as tips and tricks.
 Caution	Caution	A “caution” is used when there is danger that the reader, through incorrect manipulation, may damage equipment, loose data, get an unexpected result or has to restart (part of) a procedure.
 Warning	Warning	A “warning” is used when there is danger of personal injury.
	Reference	A “reference” guides the reader to other places in this binder or in this manual, where he/she will find additional information on a specific topic.



## 2.Features



Super quiet: Lower noise operation condition



Comfortable sleep: The setting temperature and the indoor noise can be adjusted to a more comfortable level when you set the “sleep mode” during night sleep.



4 Fan setting :Select the fan speed LOW,MED,HI,AUTO



3D air flow: The 3D airflow is able to deliver the airflow horizontally and vertically.



Child lock: Avoid the child's wrong operation on the remote controller



DIY auto mode: Adjust the last fixed operation mode automatically.



Auto restart: Automatic return to previous operation conditions after sudden power blackout



24 hours timer: Use the timer function to set on,or off,or from on to off,or from off to on.



Double 8 display:The display is Double 8 mode.



Power mode: Quick cooling or heating



ECO mode: Five distinct slabs of energy-saving options

Smart Operation: The air conditioner can judge the indoor temperature and humidity and make the adjustment accordingly

### 3 Specifications

NOMINAL DISTRIBUTION SYSTEM VOLTAGE		
Phase	/	1
Frequency	Hz	50
Voltage	V	220-240V

NOMINAL CAPACITY and NOMINAL INPUT			
		cooling	heating
Capacity rated	KW	7.2	8.0
	Btu/h	24570	27302
Power Consumption(Rated)	KW	2.23	2.15
SEER/SCOP	W/W	7.0/A++	4.0/A+
Annual energy consumption	KWh	360	1925
Moisture Removal	m <sup>3</sup> /h	4.25*10 <sup>-3</sup>	

TECHNICAL SPECIFICATIONS				
Dimensions	H*W*D	mm	1810×408×435	
Packaged Dimensions	H*W*D	mm	1940×525×550	
Weight	/	KG	26.5	
Gross weight	/	KG	34.5	
Color of panel	/	/	Red	
Sound level	Sound pressure(high)	dB	47	47
	Sound power(high)	dB(A)	64	64

TECHNICAL SPECIFICATIONS-PARTS				
			cooling	heating
Fan	Type		Cross flow fan	
	Motor output	W	30	30
	Air flow rate(high)	m³/h	1510	1510
	Speed(high)	rpm	1000	960
Heat exchanger	Type		ML fin- ϕ 7HI-HX tube	
	Row*stage*fitch		2*44*1.5	
Air direction control			Horizontal and Vertical	
Air filter			Removable/Washable/Mildew Proof	
Temperature control			Microcomputer Control	

Note: the data are based on the conditions shown in the table below

cooling	heating	Piping length
Indoor Maximum:32℃DB/23℃WB Minimum:21℃DB/15℃WB Outdoor Maximum:43℃DB/26℃WB Minimum:18℃DB	Indoor Maximum:27℃DB/23℃WB Minimum:15℃DB/15℃WB Outdoor Maximum:24℃DB/18℃WB Minimum:-15℃DB	5m

#### Conversion formulae

Kcal/h= KW×860

Btu/h= KW×3414

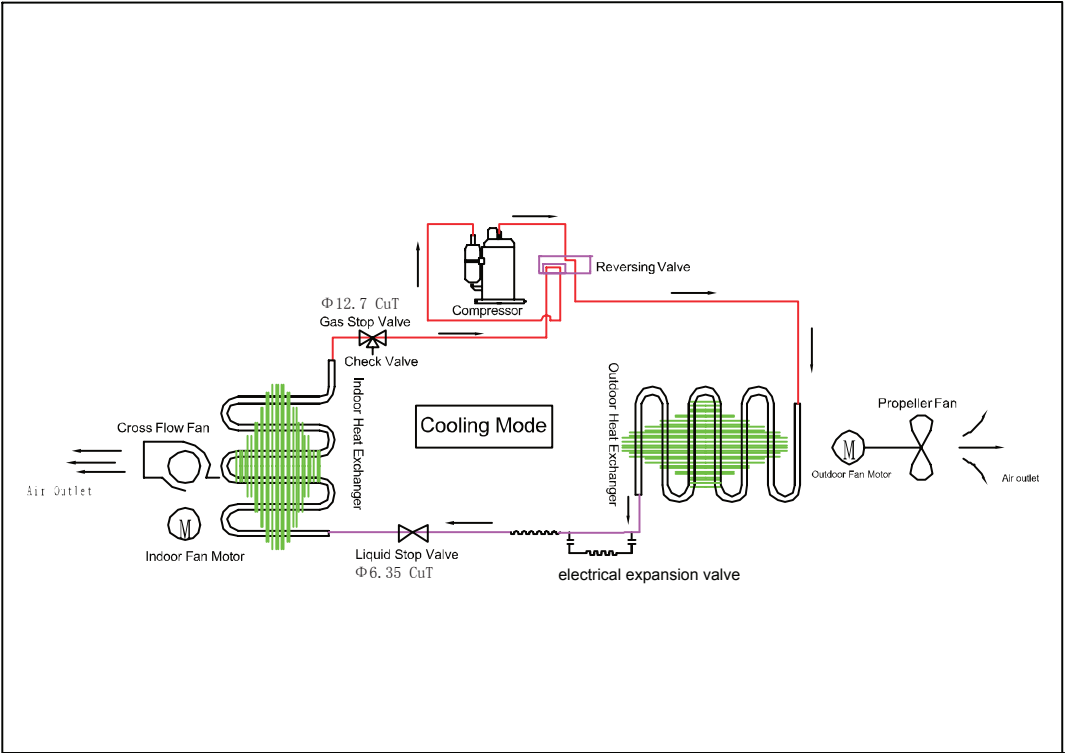
cfm=m<sup>3</sup>/min×35.3

## 4. Sensors list

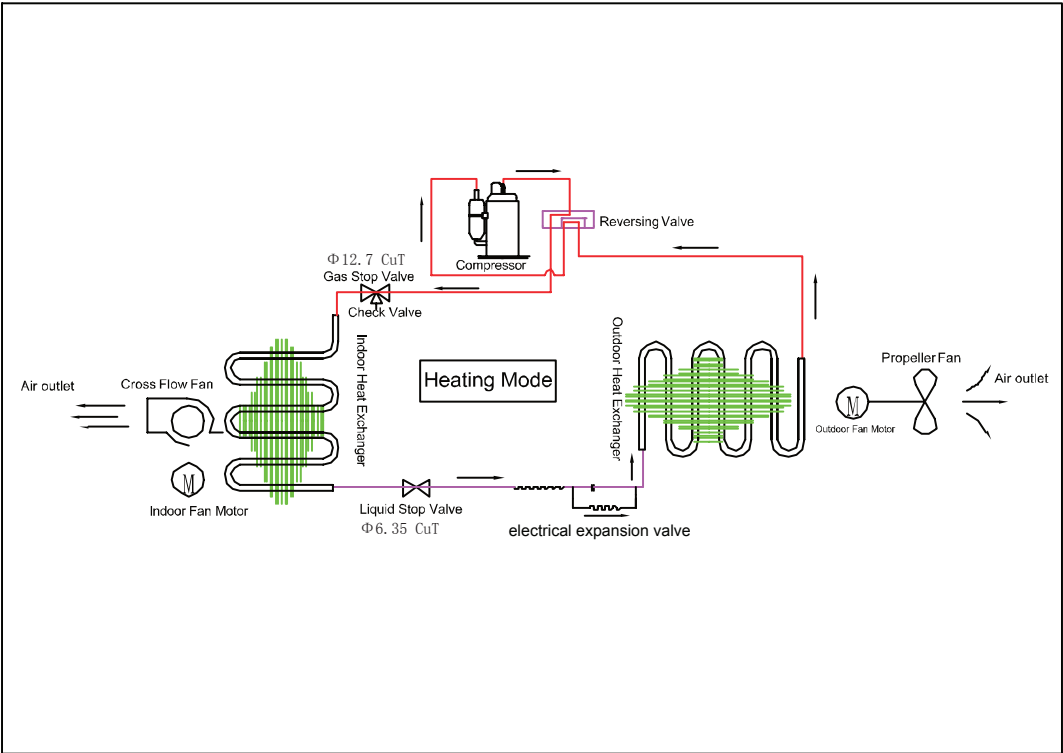
type	Description	Qty
Room sensor	Its used for detecting room temperature	1
Pipe sensor	Its used for detecting temperature of evaporator	1

# 5. Pinping diagrams

## Cooling mode



## Heating mode



## 6. Printed Circuit Board Connector Wiring Diagram

### Connectors

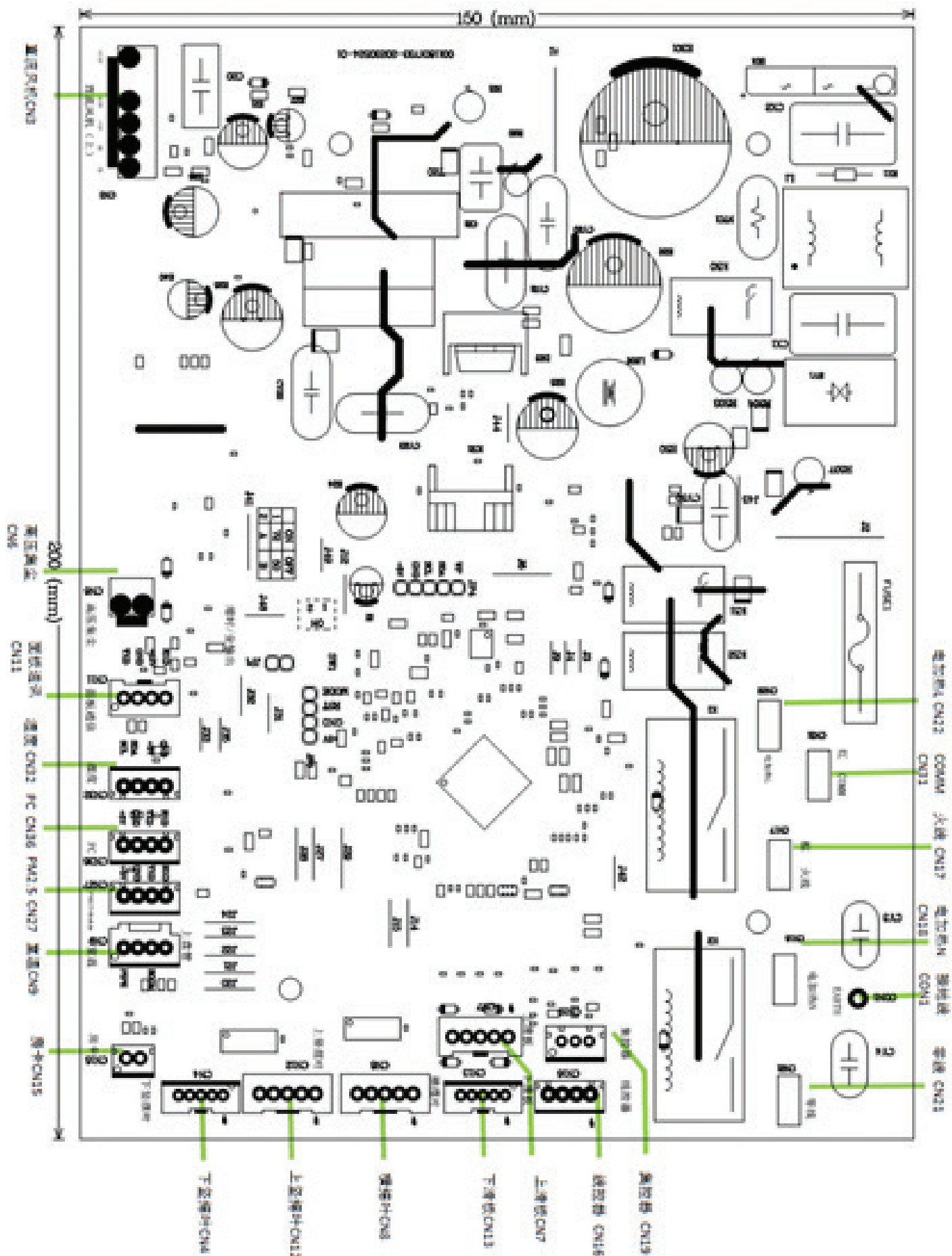
#### PCB(1) (Control PCB)

series	PCB connector	Connect with load
1	CN17	Connector for power L
2	CN21	Connector for power N
3	CN31	Connector for communication with outdoor
4	CN7 CN4 CN12 CN8 CN13	Connector for step motor
5	CN9	Connector for heat exchanger thermistor and Room temperature thermistor
6	CN11	Connector for display board
7	CN3	Connector for fan motor
8	CN22	Connector for electric heater L
9	CN18	Connector for electric heater N

Note: Model selection jumper J1 status: ON (large model)/OFF (small model)  
ON means keep; OFF means cut

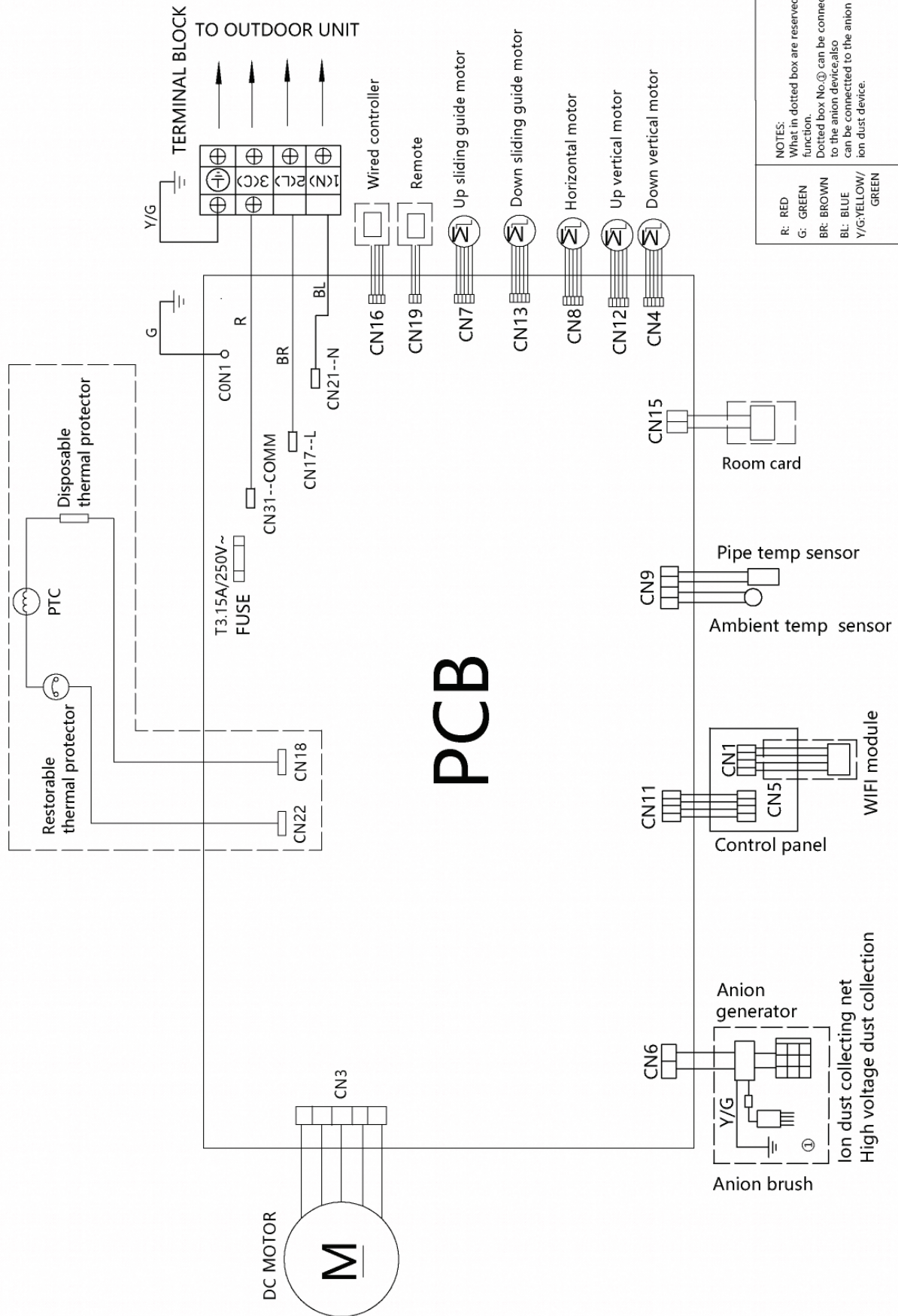
J1	ON	OFF
PCB SERIES	72	50

UNIT MODEL	PCB MODEL	J1	DISPLAY MOUDLE
V7FSI-24	0011801733 (72)	ON	0011800495AK



0010593706X

# INDOOR WIRING DIAGRAM



## 7.Functions and Control

### 7.1 Main functions and control specification

#### 7.1.1 Automatic operation

When the running mode is turned to automation after starting the system, the system will first determine the running mode according to the current room temperature and then will run according to the determined mode.  $T_r$  in the following selection conditions means room temperature,  $T_s$  means setting temperature,  $T_p$  means temperature of indoor coil pipe

$T_r > T_s - 3^{\circ}\text{C}$  Choose Cooling Mode

$T_r \leq T_s - 3^{\circ}\text{C}$  Choose Heating Mode

After turning to the automation mode, the running mode can be switched between cooling mode, fan mode and heating mode according to the change of the indoor ambient temperature. But the automatic conversion between cooling mode and heating mode must be conducted after 15 minutes.

#### 7.1.2 Cooling operation mode

Temperature control range:  $16^{\circ}\text{C} \sim 30^{\circ}\text{C}$

Temperature difference:  $\pm 1^{\circ}\text{C}$

\* Control features: When  $T_r(\text{input airflow}) > T_s(\text{set temperature})^{\circ}\text{C}$ , the compressor will be opened, the indoor fan will operate at the set speed. When  $T_r(\text{input airflow}) < T_s(\text{set temperature})^{\circ}\text{C}$ , the compressor will be closed and the outdoor fan will not operate. After the compressor stops to operate, if the  $T_r > T_s$ , the compressor will be opened and the outdoor fan begin to operate.

Airflow speed control: (temperature difference  $1^{\circ}\text{C}$ )

Automatic: The air conditioner unit select the fan speed (High, Medium, Low) automatically according to the change of the indoor ambient temperature.

Manus: When the system is operating, you can set the high, medium or low speed manually.

Compressor control: When the temperature of the indoor coil is too low, the compressor will be stopped. When the temperature of the indoor coil is raised, the compressor will be restarted again.

- \* timing system on/off function.
- \* sleep function.
- \* health function.
- \* fresh function.

The above 4 functions are available under cooling operation mode.



### 7.1.3 De moisture mode

\* temperature control range: 16-30 °C

\* temperature difference:  $\pm 1^{\circ}\text{C}$

Control feature: send the dehumidification signal to the outdoor system.

When  $T_r > T_s + 2^{\circ}\text{C}$ , the compressor will be turned on, the indoor fan will operate at the set speed.

When  $T_r$  is between the  $T_s$  and  $T_s + 2^{\circ}\text{C}$ , the outdoor system will operate at the high dehumidification frequency for 10 minutes and then at the low dehumidification mode for six minutes. The indoor fan will operate at low speed.

When  $T_r < T_s$ , the outdoor system will be stopped, the indoor fan will be stopped for 3 minutes and then turned to the low speed option.

When  $H_s > H_r$ , the outdoor system stops to operate, the indoor fan will stop after operating 30s.

All the frequency converters have a  $\pm 1^{\circ}\text{C}$  difference.

\* Wind speed control: Automatic:

When  $T_r \geq T_s + 5^{\circ}\text{C}$ , high speed.

When  $T_s + 3^{\circ}\text{C} \leq T_r < T_s + 5^{\circ}\text{C}$ , medium speed.

When  $T_r < T_s + 3^{\circ}\text{C}$ , low speed.

When  $T_r \leq 15^{\circ}\text{C}$ , indoor fan stopped.

Compressor control: When the temperature of the indoor coil is too low, the compressor will be stopped. When the temperature of the indoor coil is raised, the compressor will be restarted again.

\* timing system on/off function.

\* sleep function.

\* health function.

\* fresh function.

The above 4 functions are available under cooling operation mode.

### 7.1.4 Heating operation mode

\* temperature control range: 16---30 °C

\* temperature difference:  $\pm 1^{\circ}\text{C}$

\* control feature: the temperature compensation is automatically added and the system will send the heating signals to the outdoor system.

If  $T_r < T_s$ , the outdoor compressor is turned on, the indoor fan will be at the cold air proof mode.

If  $T_r > T_s$ , the outdoor system is turned off, the indoor fan will operate 30s at low speed and then stop running. After the compressor stops running for 3 minutes, If  $T_r < T_s$ , the outdoor compressor will be turned on again, and the indoor fan will be at the cold air proof mode.

\*Indoor fan control

Airflow speed control: (temperature difference 1°C)

manual control: You can choose high, medium, low and automatic speed control.

Automatic: When  $T_r \leq T_s - 5^\circ\text{C}$ , high speed.

When  $T_s - 5^\circ\text{C} < T_r \leq T_s - 3^\circ\text{C}$ , medium speed.

When  $T_r > T_s - 3^\circ\text{C}$ , low speed.

\*Coldair proof operation

About 4 minutes after the start up of the compressor, If the indoor heat interaction temperature is too low, the indoor fan will stopped running or run at low speed. After the temperature of the indoor coil is raised, the indoor fan will operate as per the settled airflow speed.

After turning off the temperature sensor or during the heating operation (except defrosting), the indoor fan will run at low speed for 30s and then stop running.

\* Heating overload protection

During the running of the compressor( the running time is more than 60s), if the temperature of the indoor coil is too high or the system is overload, the outdoor system will stop operating.

\*Defrosting

If the outdoor unit appears too much frosting and influence the outlet air temperature during the heating process, the air conditioner unit will exit from the heating operation mode and defrosting for few minutes. After defrosting is finished, the unit will exit from the defrosting mode and enter into heating mode again.

\* timing system on/off function.

\* sleep function.

\* health function.

\* fresh function.

The above 4 functions are available under cooling operation mode.

## 7.1.5 TURBO/Quiet operation

The system enters the "TURBO" mode after receiving the 'TURBO signal'.

Send strength operation signal to the outdoor system.

After enter into this operation mode, fan speed automatically takes turbospeed of auto fan speed.

The system enters the "Quiet" mode after receiving the quiet signal'.

After enter into this operation mode, fan speed automatically takes quiet speed of auto fan speed.

## 7.1.6 Timer

You can set 24 hours' on/off timing accordingly. After the setting, the timing indicator will be lightened. Also, the light will be turning off after the timing is finished. The followings are several timing methods.

**1.system /on timing:** The timing indicator will be lightened and the indoor system is under the waiting mode. The light will be turned off when the timing is finished and the rest of the system will operate under a normal condition. The timing starts since the last reception of the timing signal.

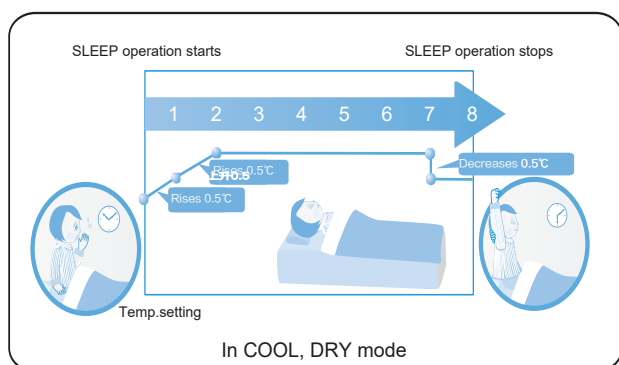
**2.system /off timing:** When the system is turned on, the timing indicator is lightened, the rest of the system will operated under a normal condition. When set time comes, the indicator light will be turned off and the system will be turned off.

**3 .system /on and off timing:** The settings will be completed according to the orders..

## 7.1.7 Comfortable sleep operation

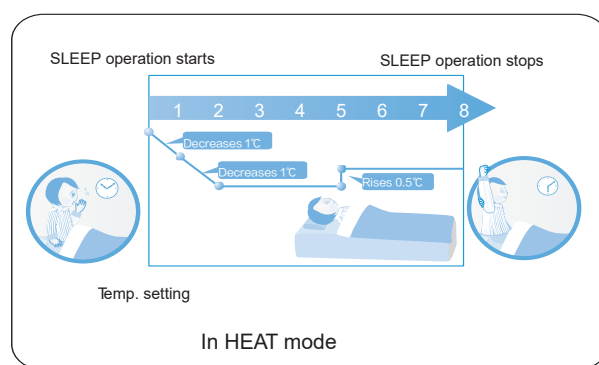
Before going to bed, you can simply press the SLEEP button and unit will operate in SLEEP mode and bring you a sound sleep.

### Operation mode



#### 1. In COOL, DRY mode

1 hour after SLEEP mode starts, temp. will become 0.5 °C higher than temp. setting. After another 1 hour, temp. will rise by 0.5°C further. The temp. will decreases by 0.5°C after running for another 5 hours. The air conditioner will exit SLEEP operation after running for another 1 hour and operate normally according to the temperature set by the remote control before entering the quiet sleep, and the wind speed will keep low.



#### 2. In HEAT mode

1 hour after SLEEP mode starts, temp. will become 1°C lower than temp. setting. After another 1 hour, temp. will decrease by 1 °C further. After more another 3 hours, temp. will rise by 0.5°C further. The unit will run for further 3 hours. The air conditioner will exit SLEEP operation after running for another 3 hours and operate normally according to the temperature set by the remote control before entering the quiet sleep, and the wind speed will keep low.

#### 3. In AUTO mode

The unit operates in corresponding sleep mode adapted to the automatically selected operation mode

#### 4. In FAN mode

It has no SLEEP function.

#### 5. Set the wind speed change when sleep

If the wind speed is high or middle before setting for the sleep, set for lowering the wind speed after sleeping. If it is low wind, no change.

### 7.1.8 Power Saving Operation

Automatic adjusting with the environmental temperature, running with power saving.

1, Available operation mode: Heating, Cooling, Dehumidifying.

2, Control features: After the power saving is set, the host machine will judge the temperature difference between set temperature and indoor room temperature and unit running time. The unit will adjust the set temperature according to the judgement.

After the power saving is set, the host machine will automatically adjust the setting temperature, and automatically control the switch of the compressor, which may be inconsistent with the user's setting. The power saving function is more effective after the air conditioning has been running for a long time (more than 2 hours)

After cancelling the power saving function, the unit will restore the original setting temperature and fan speed.

### 7.1.9 Power off memory

\* Entering condition: Press dormant button 10 times within 5 seconds, the buzzer will ring 4 times and the present system status will be stored into the EEPROM of the indoor system.

\* After entering the power cut compensation mode, the processing of the indoor system should be as the followings:

Remote control urgency signal: operate according to the remote control and the urgent conditions, the present status will be stored into the EEPROM of the indoor system.

\* Quitting conditions: Press dormant button 10 times within 5 seconds and the buzzer will ring twice.

### 7.1.10 Test run:

Keep pressing the emergency button for 5 seconds, until hear the "beep" sounds two times. In this condition, the unit running at cooling mode with high fan speed.

## 7.2 Value of thermistor

### Room sensor and Pipe Sensor

R25°C=10K  $\Omega$   $\pm$  3%

B25°C/50°C=3700K  $\pm$  3%

Temp.((°C))	Max.(K $\Omega$ )	Normal(K $\Omega$ )	Min.(K $\Omega$ )	Tolerance(°C)	
-30	165.2170	147.9497	132.3678	-1.94	1.75
-29	155.5754	139.5600	125.0806	-1.93	1.74
-28	146.5609	131.7022	118.2434	-1.91	1.73
-27	138.1285	124.3392	111.8256	-1.89	1.71
-26	130.2371	117.4366	105.7989	-1.87	1.70
-25	122.8484	110.9627	100.1367	-1.85	1.69
-24	115.9272	104.8882	94.8149	-1.83	1.67
-23	109.4410	99.1858	89.8106	-1.81	1.66
-22	103.3598	93.8305	85.1031	-1.80	1.64
-21	97.6556	88.7989	80.6728	-1.78	1.63
-20	92.3028	84.0695	76.5017	-1.76	1.62
-19	87.2775	79.6222	72.5729	-1.74	1.60
-18	82.5577	75.4384	68.8710	-1.72	1.59
-17	78.1230	71.5010	65.3815	-1.70	1.57
-16	73.9543	67.7939	62.0907	-1.68	1.55
-15	70.0342	64.3023	58.9863	-1.66	1.54
-14	66.3463	61.0123	56.0565	-1.64	1.52
-13	62.8755	57.9110	53.2905	-1.62	1.51
-12	59.6076	54.9866	50.6781	-1.60	1.49
-11	56.5296	52.2278	48.2099	-1.58	1.47
-10	53.6294	49.6244	45.8771	-1.56	1.46
-9	50.8956	47.1666	43.6714	-1.54	1.44
-8	48.3178	44.8454	41.5851	-1.51	1.42
-7	45.8860	42.6525	39.6112	-1.49	1.40
-6	43.5912	40.5800	37.7429	-1.47	1.39
-5	41.4249	38.6207	35.9739	-1.45	1.37
-4	39.3792	36.7676	34.2983	-1.43	1.35
-3	37.4465	35.0144	32.7108	-1.41	1.33
-2	35.6202	33.3552	31.2062	-1.38	1.31
-1	33.8936	31.7844	29.7796	-1.36	1.29
0	32.2608	30.2968	28.4267	-1.34	1.28
1	30.7162	28.8875	27.1431	-1.32	1.26
2	29.2545	27.5519	25.9250	-1.29	1.24
3	27.8708	26.2858	24.7686	-1.27	1.22
4	26.5605	25.0851	23.6704	-1.25	1.20
5	25.3193	23.9462	22.6273	-1.23	1.18
6	24.1432	22.8656	21.6361	-1.20	1.16

Functions and Control

7	23.0284	21.8398	20.6939	-1.18	1.14
8	21.9714	20.8659	19.7982	-1.15	1.12
9	20.9688	19.9409	18.9463	-1.13	1.09
10	20.0176	19.0621	18.1358	-1.11	1.07
11	19.1149	18.2270	17.3646	-1.08	1.05
12	18.2580	17.4331	16.6305	-1.06	1.03
13	17.4442	16.6782	15.9315	-1.03	1.01
14	16.6711	15.9601	15.2657	-1.01	0.99
15	15.9366	15.2770	14.6315	-0.98	0.96
16	15.2385	14.6268	14.0271	-0.96	0.94
17	14.5748	14.0079	13.4510	-0.93	0.92
18	13.9436	13.4185	12.9017	-0.91	0.90
19	13.3431	12.8572	12.3778	-0.88	0.87
20	12.7718	12.3223	11.8780	-0.86	0.85
21	12.2280	11.8126	11.4011	-0.83	0.83
22	11.7102	11.3267	10.9459	-0.81	0.80
23	11.2172	10.8634	10.5114	-0.78	0.78
24	10.7475	10.4216	10.0964	-0.75	0.75
25	10.3000	10.0000	9.7000	-0.75	0.75
26	9.8975	9.5974	9.2980	-0.76	0.76
27	9.5129	9.2132	8.9148	-0.80	0.80
28	9.1454	8.8465	8.5496	-0.84	0.83
29	8.7942	8.4964	8.2013	-0.87	0.86
30	8.4583	8.1621	7.8691	-0.91	0.90
31	8.1371	7.8428	7.5522	-0.95	0.93
32	7.8299	7.5377	7.2498	-0.98	0.97
33	7.5359	7.2461	6.9611	-1.02	1.00
34	7.2546	6.9673	6.6854	-1.06	1.04
35	6.9852	6.7008	6.4222	-1.10	1.07
36	6.7273	6.4459	6.1707	-1.13	1.11
37	6.4803	6.2021	5.9304	-1.17	1.14
38	6.2437	5.9687	5.7007	-1.21	1.18
39	6.0170	5.7454	5.4812	-1.25	1.22
40	5.7997	5.5316	5.2712	-1.29	1.25
41	5.5914	5.3269	5.0704	-1.33	1.29
42	5.3916	5.1308	4.8783	-1.37	1.33
43	5.2001	4.9430	4.6944	-1.41	1.36
44	5.0163	4.7630	4.5185	-1.45	1.40
45	4.8400	4.5905	4.3500	-1.49	1.44
46	4.6708	4.4252	4.1887	-1.53	1.47
47	4.5083	4.2666	4.0342	-1.57	1.51
48	4.3524	4.1145	3.8862	-1.61	1.55
49	4.2026	3.9686	3.7443	-1.65	1.59
50	4.0588	3.8287	3.6084	-1.70	1.62

51	3.9206	3.6943	3.4780	-1.74	1.66
52	3.7878	3.5654	3.3531	-1.78	1.70
53	3.6601	3.4416	3.2332	-1.82	1.74
54	3.5374	3.3227	3.1183	-1.87	1.78
55	3.4195	3.2085	3.0079	-1.91	1.82
56	3.3060	3.0989	2.9021	-1.95	1.85
57	3.1969	2.9935	2.8005	-2.00	1.89
58	3.0919	2.8922	2.7029	-2.04	1.93
59	2.9909	2.7948	2.6092	-2.08	1.97
60	2.8936	2.7012	2.5193	-2.13	2.01
61	2.8000	2.6112	2.4328	-2.17	2.05
62	2.7099	2.5246	2.3498	-2.22	2.09
63	2.6232	2.4413	2.2700	-2.26	2.13
64	2.5396	2.3611	2.1932	-2.31	2.17
65	2.4591	2.2840	2.1195	-2.36	2.21
66	2.3815	2.2098	2.0486	-2.40	2.25
67	2.3068	2.1383	1.9803	-2.45	2.29
68	2.2347	2.0695	1.9147	-2.49	2.34
69	2.1652	2.0032	1.8516	-2.54	2.38
70	2.0983	1.9393	1.7908	-2.59	2.42
71	2.0337	1.8778	1.7324	-2.63	2.46
72	1.9714	1.8186	1.6761	-2.68	2.50
73	1.9113	1.7614	1.6219	-2.73	2.54
74	1.8533	1.7064	1.5697	-2.78	2.58
75	1.7974	1.6533	1.5194	-2.83	2.63
76	1.7434	1.6021	1.4710	-2.88	2.67
77	1.6913	1.5528	1.4243	-2.92	2.71
78	1.6409	1.5051	1.3794	-2.97	2.75
79	1.5923	1.4592	1.3360	-3.02	2.80
80	1.5454	1.4149	1.2942	-3.07	2.84
81	1.5000	1.3721	1.2540	-3.12	2.88
82	1.4562	1.3308	1.2151	-3.17	2.93
83	1.4139	1.2910	1.1776	-3.22	2.97
84	1.3730	1.2525	1.1415	-3.27	3.01
85	1.3335	1.2153	1.1066	-3.32	3.06
86	1.2953	1.1794	1.0730	-3.38	3.10
87	1.2583	1.1448	1.0405	-3.43	3.15
88	1.2226	1.1113	1.0092	-3.48	3.19
89	1.1880	1.0789	0.9789	-3.53	3.24
90	1.1546	1.0476	0.9497	-3.58	3.28
91	1.1223	1.0174	0.9215	-3.64	3.33
92	1.0910	0.9882	0.8942	-3.69	3.37
93	1.0607	0.9599	0.8679	-3.74	3.42
94	1.0314	0.9326	0.8424	-3.80	3.46

95	1.0030	0.9061	0.8179	-3.85	3.51
96	0.9756	0.8806	0.7941	-3.90	3.55
97	0.9490	0.8558	0.7711	-3.96	3.60
98	0.9232	0.8319	0.7489	-4.01	3.64
99	0.8983	0.8088	0.7275	-4.07	3.69
100	0.8741	0.7863	0.7067	-4.12	3.74
101	0.8507	0.7646	0.6867	-4.18	3.78
102	0.8281	0.7436	0.6672	-4.23	3.83
103	0.8061	0.7233	0.6484	-4.29	3.88
104	0.7848	0.7036	0.6303	-4.34	3.92
105	0.7641	0.6845	0.6127	-4.40	3.97
106	0.7441	0.6661	0.5957	-4.46	4.02
107	0.7247	0.6482	0.5792	-4.51	4.07
108	0.7059	0.6308	0.5632	-4.57	4.12
109	0.6877	0.6140	0.5478	-4.63	4.16
110	0.6700	0.5977	0.5328	-4.69	4.21
111	0.6528	0.5820	0.5183	-4.74	4.26
112	0.6361	0.5667	0.5043	-4.80	4.31
113	0.6200	0.5518	0.4907	-4.86	4.36
114	0.6043	0.5374	0.4775	-4.92	4.41
115	0.5891	0.5235	0.4648	-4.98	4.45
116	0.5743	0.5100	0.4524	-5.04	4.50
117	0.5600	0.4968	0.4404	-5.10	4.55
118	0.5460	0.4841	0.4288	-5.16	4.60
119	0.5325	0.4717	0.4175	-5.22	4.65
120	0.5194	0.4597	0.4066	-5.28	4.70



## 8 System configuration

### 8.1 System configuration

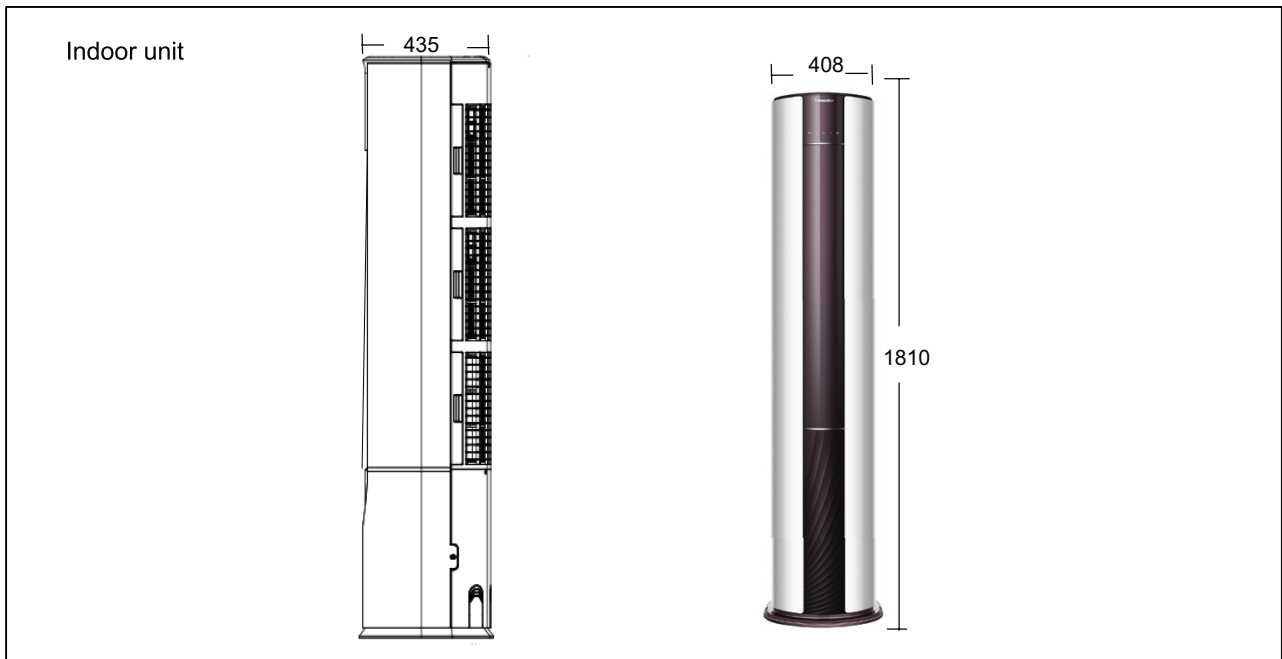
After the installation and test operation of the room air conditioner have been completed, it should be operated and handled as described below. Every user would like to know the correct method of operation of the room air conditioner, to check if it is capable of cooling(or heating) well, and to know a clever method of using it. In order to meet this expectation of the users, giving sufficient explanations taking enough time can be said to reduce about 80% of the requests for servicing. However good the installation work is and however good the functions are, the customer may blame either the room air conditioner or its installation work because of improper handling. The installation work and handing over of the unit can only be considered to have been completed when its handling has been explained to the user without using technical terms but giving full knowledge of the equipment.

### 8.2 Instruction

Please refer to the <Packaged type room air conditioner operation manual and installation manual>

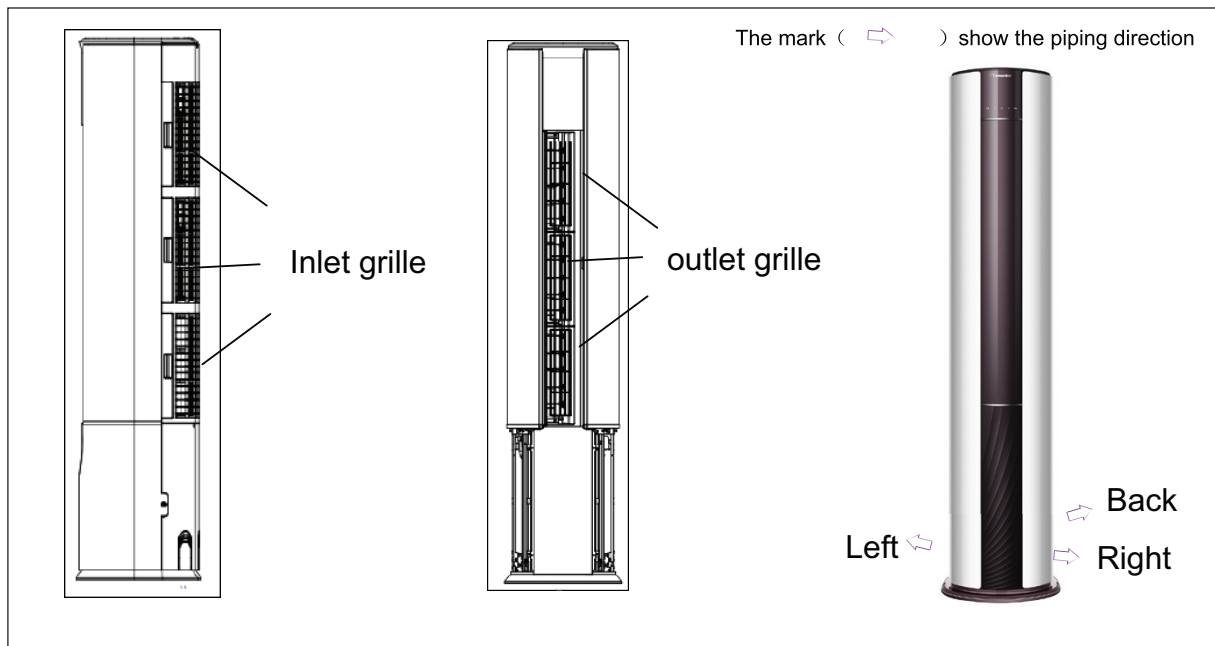
## 9. Dimensional drawings--Depth & Wide & Height

unit:mm



## 10. Dimensional drawings-- other parts

unit:mm




# 11 Service Diagnosis

## 11.1 Caution for Diagnosis

The operation lamp flashes when any of the following errors is detected.

1. When a protection device of the indoor or outdoor unit is activated or when the thermistor malfunctions, disabling equipment operation.
2. When a signal transmission error occurs between the indoor and outdoor units. In either case, conduct the diagnostic procedure described in the following pages.

## 11.2 Parameter of primary electronic appliance

NO	Name	Parameter	Picture
1	Fan motor	Rated voltage: DC310V R ated current:0.13A Rated frequency: – Rated output :30 W	

## 11.3 Problem Symptoms and Measures

Symptom	Check Item	Details of Measure
None of the units operates	Check the power supply.	Check to make sure that the rated voltage is supplied.
	Check the indoor PCB.	Check to make sure that the indoor PCB is broken.
Operation sometimes stops	Check the power supply.	A power failure of 2 to 10 cycles can stop air conditioner operation.
Equipment operates but does not cool, or does not heat (only for heat pump)	Check for faulty operation of the electronic expansion valve.	Set the units to cooling operation, and compare the temperatures of the liquid side connection pipes of the connection section among rooms to check the opening and closing operation of the electronic expansion valves of the individual units.
	Diagnosis by service port pressure and operating current.	Check for insufficient gas.
Large operating noise and vibrations	Check the installation condition.	Check to make sure that the required spaces for installation (specified in the Technical Guide, etc.) are provided.

## 11.4 Error Codes and Description indoor display

All-in-one board: LED2 light of outdoor PCB flash

ERROR CODE		OUTDOOR (LED FLASH TIMES)	FAULT DESCRIPTION	SPARE PART
Indoor and Outdoor	E7	15	Communication fault between indoor and outdoor units	Indoor PCB
				Outdoor PCB
				Power module
				Communication wiring
Indoor Malfunction	E1	/	Indoor temperature sensor failure	Room temperature sensor
				Indoor PCB
	E2	/	Indoor pipe temperature sensor failure	Indoor pipe temperature sensor
				Indoor PCB
	E4	/	Indoor EEPROM failure	Indoor PCB
	E8	/	Communication fault between indoor and display	Indoor PCB
				Indoor display
	E14	/	Indoor fan motor malfunction	Indoor motor
Outdoor Malfunction				Indoor PCB
	F1	2	IPM protection	Power module
				Refrigerant
	F3	4	Communication error between Power module and main PCB board.	Power module
				Outdoor PCB
	F4	8	Compressor discharging temperature protection	Outdoor PCB
				discharge sensor
	F6	12	outdoor ambient sensor failure	outdoor ambient sensor
	F7	11	Suction temperature sensor failure	Suction temperature sensor
				outdoor PCB
	F8	9	DC fan motor malfunction	outdoor PCB
				outdoor motor
	F11	18	Loss of synchronism detection	The wiring of compressor
				compressor
				Power module
	F12	1	EEPROM failure	Outdoor PCB

ERROR CODE		OUTDOOR (LED FLASH TIMES)	FAULT DESCRIPTION	SPARE PART
Outdoor Malfunction	F13	16	Lack of refrigerant	Refrigerant
	F14	17	4-way valve reverse failure	4-way valve
	F19	6	Power over/under voltage protection	Power module
	F20	5	High pressure protection	Outdoor pipe temperature sensor
				Outdoor PCB
	F21	10	Outdoor coil temperature sensor	Defrost temperature sensor
	F22	3	Outdoor Alternating current over current protection	Power module
				Refrigerant
				compressor
	F25	13	Abnormal of compressor discharge sensor	discharge sensor
				Outdoor PCB
	F27	7	Compressor current sampling circuit fault	Power module
				Outdoor PCB
				compressor
	F28	19	Compressor position detection circuit fault	Power module
				Outdoor PCB
				compressor

## 11.4.1 Thermistor or Related Abnormality

Indoor Display

E1: Room temperature sensor failure

E2: Heat-exchange sensor failure

Method of  
Malfunction  
Detection

The temperatures detected by the thermistors are used to determine thermistor errors

Malfunction  
Decision  
Conditions

When the thermistor input is more than 4.92V or less than 0.08V during compressor operation.

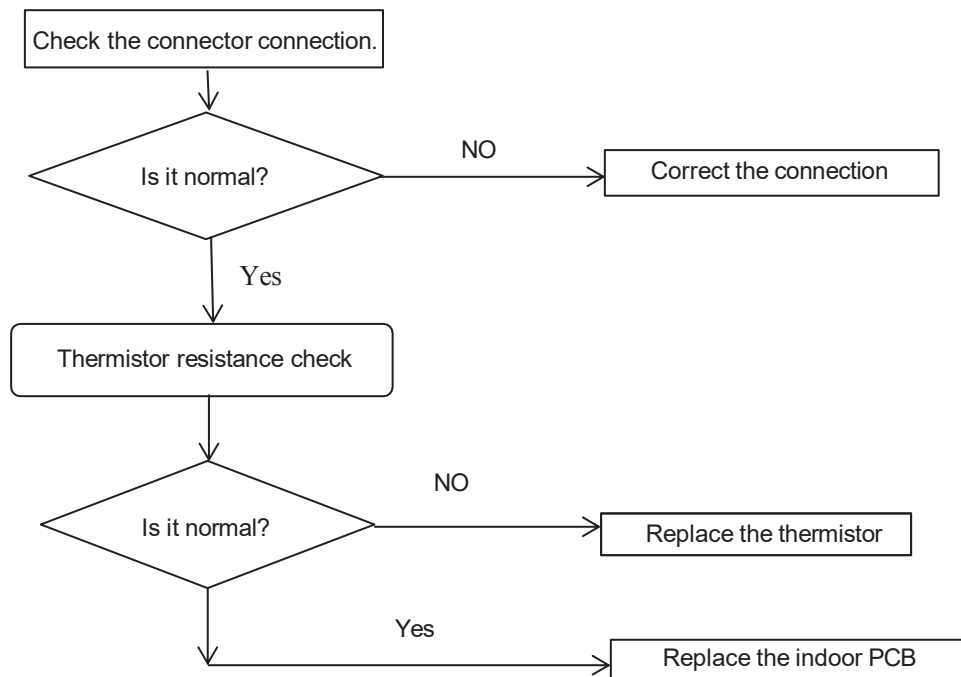
- Note: The values vary slightly in some models

Supposed  
Causes

- Faulty connector connection
- Faulty thermistor
- Faulty PCB

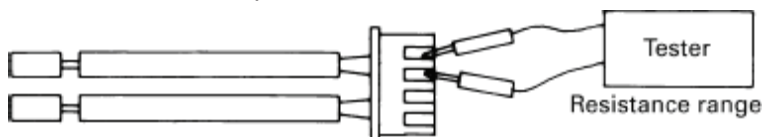
Trouble  
shooting

\* Caution: Be sure to turn off power switch before connect or disconnect connector, or else parts damage may be occurred.



Thermistor resistance inspection method:

Remove the connector of the thermistor on the PCB, and measure the resistance of thermistor using tester. The relationship between normal temperature and resistance is shown in the value of indoor thermistor.



## 11.4.2 EEPROM abnormal

Indoor Display  
Outdoor display

E4: Indoor EEPROM error  
F12: Outdoor EEPROM error; Outdoor LED2 flash 1 times

Method of  
Malfunction  
Detection

The Data detected by the EEPROM are used to determine MCU

Malfunction  
Decision  
Conditions

When the data of EEPROM is error or the EEPROM is damaged

Supposed  
Causes

- Faulty EEPROM data
- Faulty EEPROM
- Faulty PCB

Trouble  
shooting

\* Caution: Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.

Replace the indoor or outdoor mainboard.

### 11.4.3 Indoor DC fan motor malfunction

Indoor Display

E14 Indoor DC fan motor malfunction

Method of  
Malfunction  
Detection

When the fan motor is running, the speed detected by the Hall IC is used to judge the abnormal operation of the fan motor

Malfunction  
Decision  
Conditions

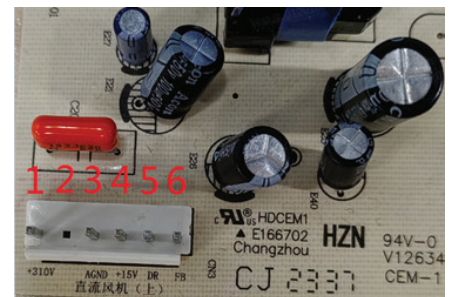
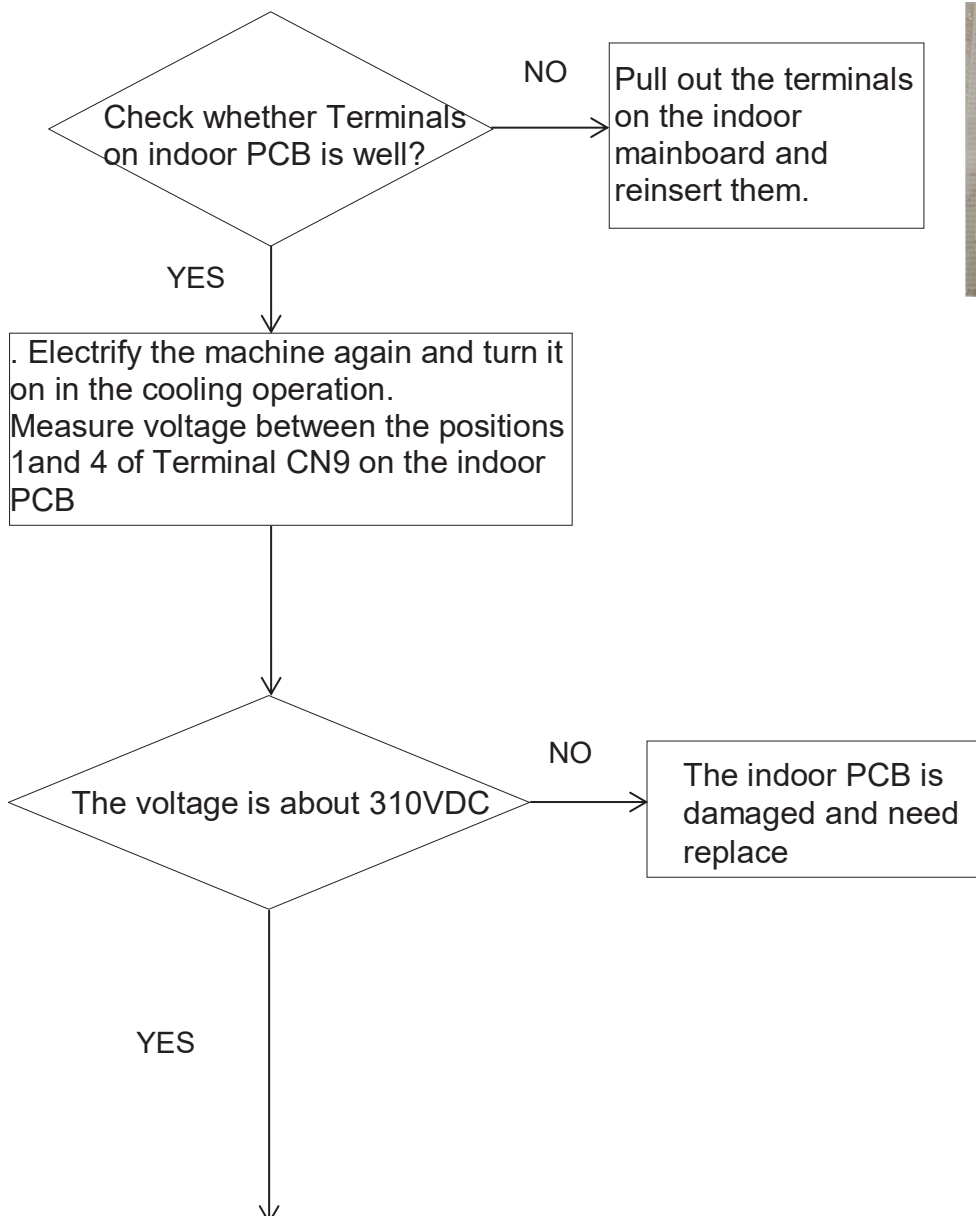
When the detected rotation feedback signal don't received in 2 minutes

Supposed  
Causes

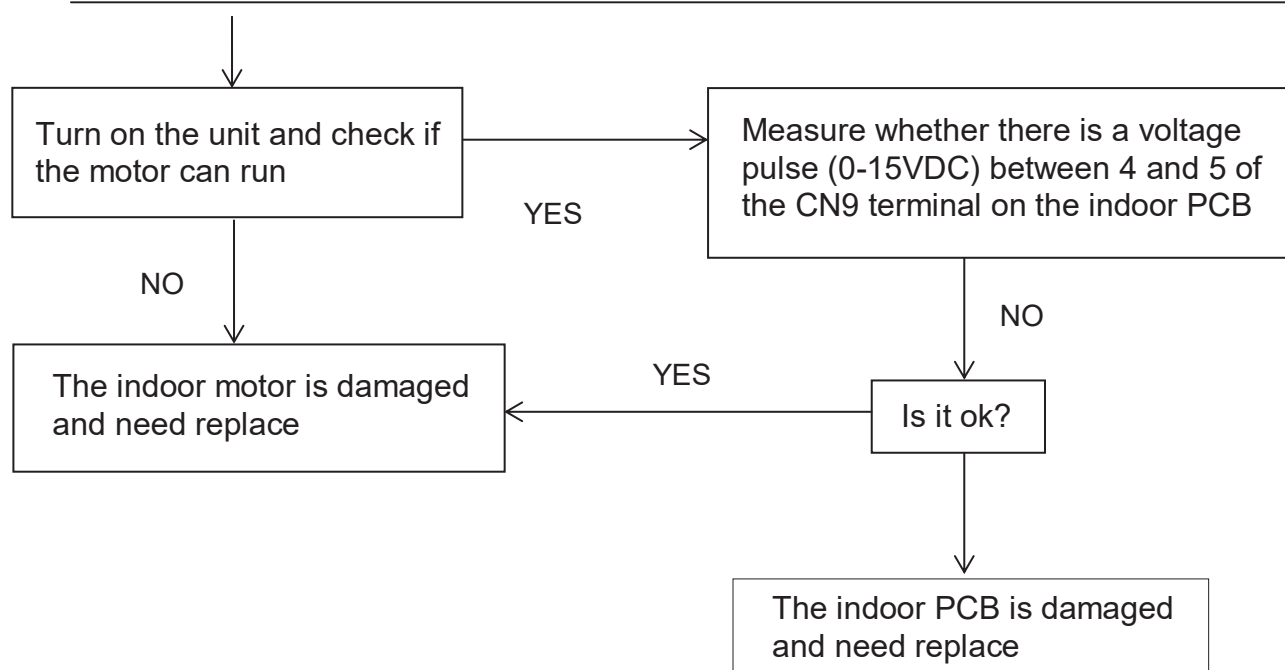
- Operation halt due to breaking of wire inside the fan motor.
- Operation halt due to breaking of the fan motor lead wires
- Detection error due to faulty indoor unit PCB

Trouble  
shooting

\* Caution: Be sure to turn off power switch before connect or disconnect connector, or else parts damage may be occurred.







	Color	Signal	Voltage
1	Red	VDC	310V
2	---	---	---
3	---	---	---
4	Black	GND	0V
5	White	VCC	15v
6	Blue	FG	15V
7	Yellow	Vsp	0-6.5V



## 11.4.4 Outdoor DC fan motor fault

Outdoor display F8 LED2 flash 9 times

Method of  
Malfunction  
Detection

DC fan motor is detected by checking the fan running condition and so on

Malfunction  
Decision  
Conditions

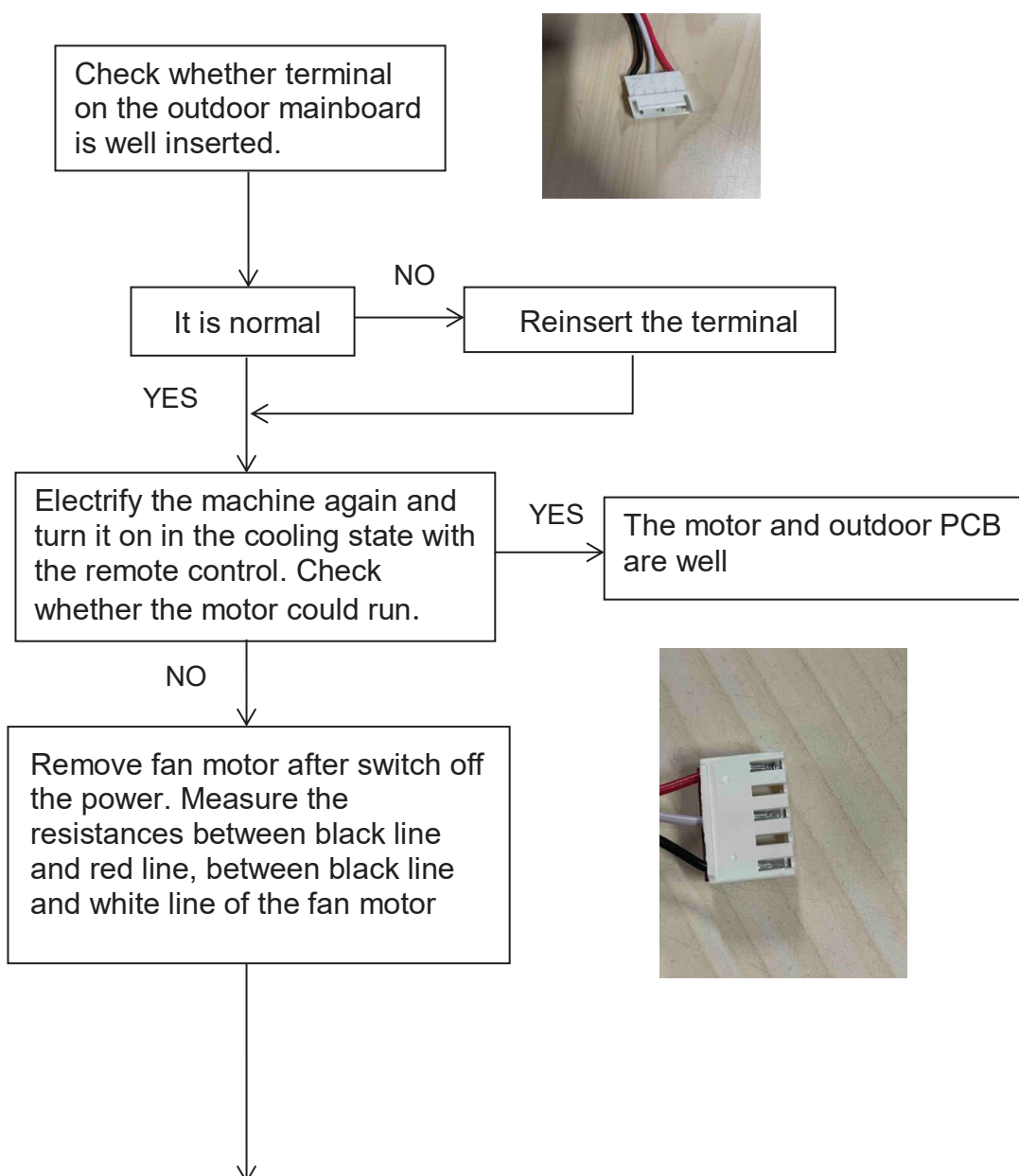
When the detected rotation feedback signal don't received in 2 minutes

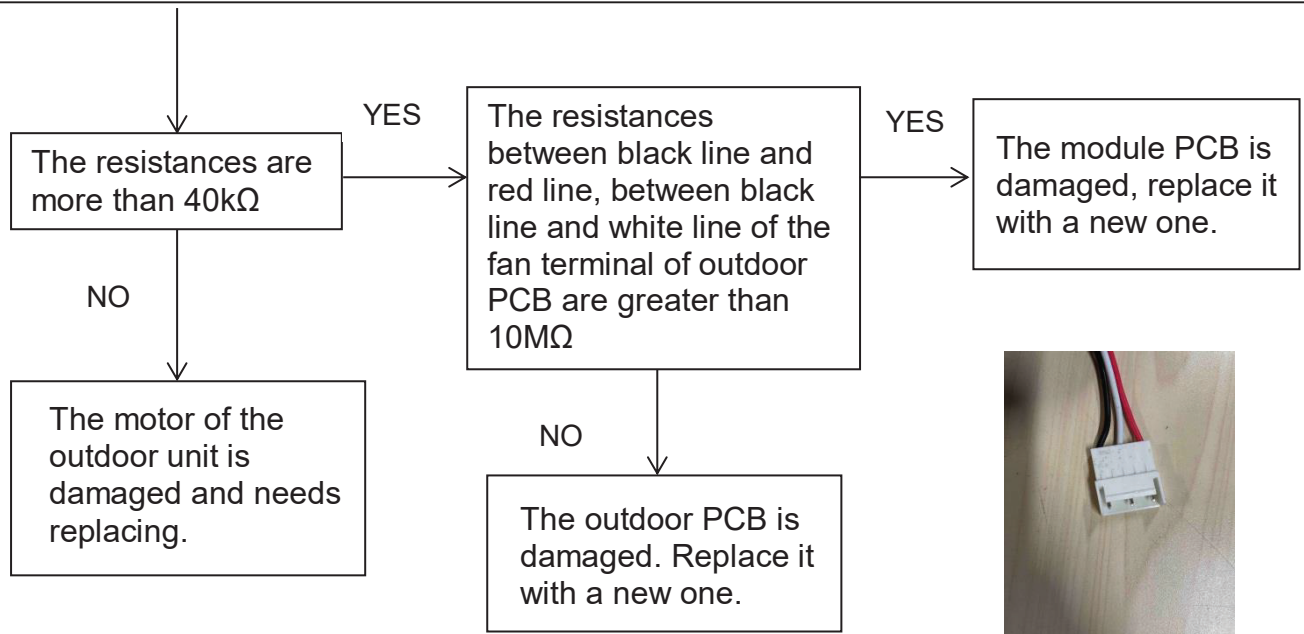
Supposed  
Causes

- DC fan motor protection dues to the DC fan motor faulty
- DC fan motor protection dues to faulty PCB

Trouble  
shooting

\* Caution: Be sure to turn off power switch before connect or disconnect connector, or else parts damage may be occurred.





### 11.4.5 IPM protection

Outdoor display: F1 LED2 flash 2 times

#### Method of Malfunction Detection

IPM protection is detected by checking the compressor running condition and so on

#### Malfunction Decision Conditions

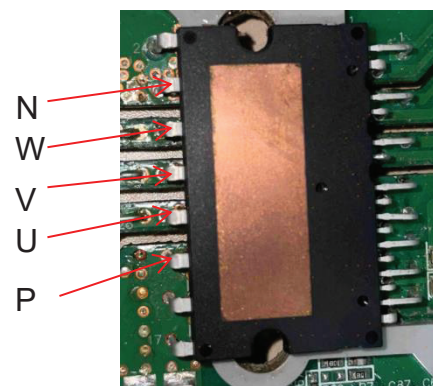
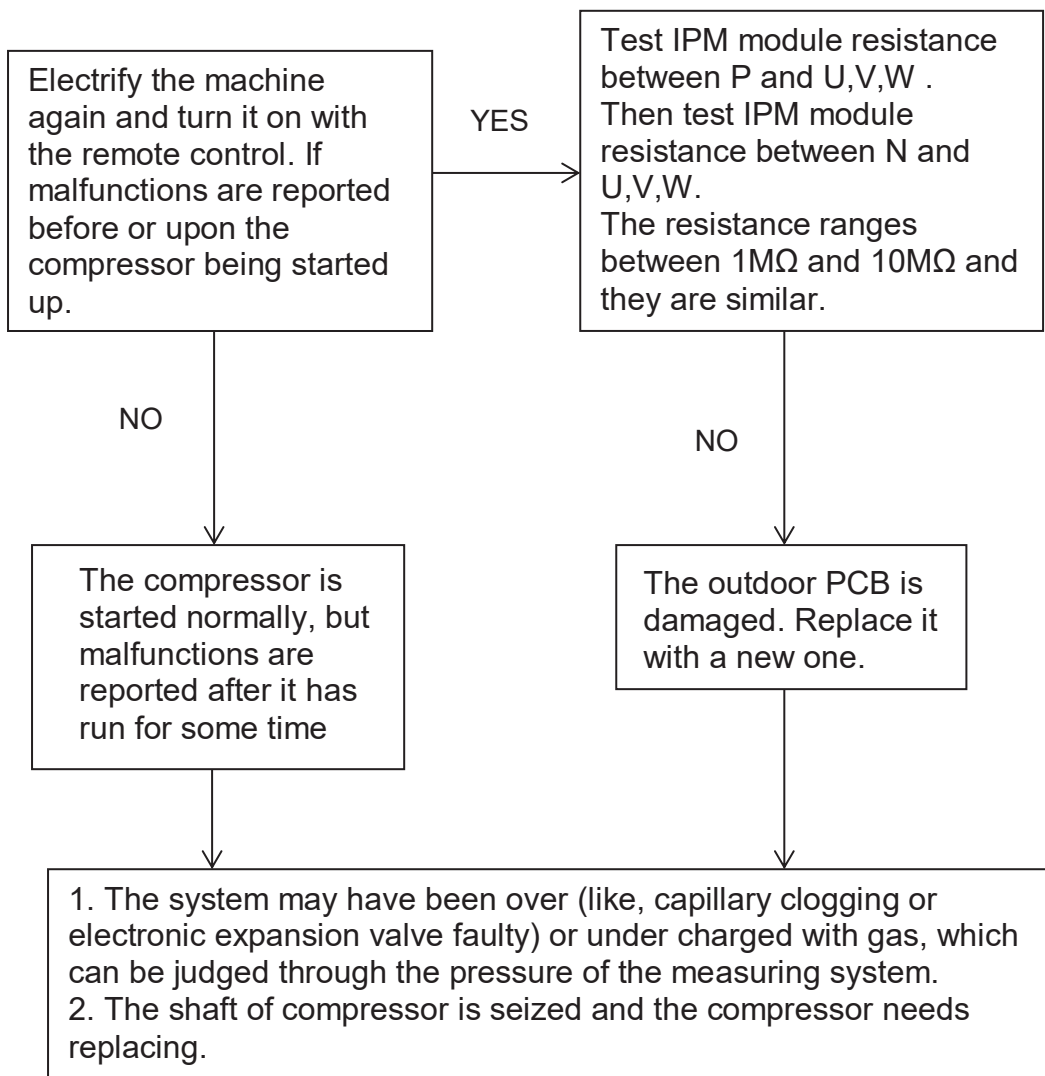
The system leads to IPM protection due to over current  
The compressor faulty leads to IPM protection  
Circuit component of IPM is broken and led to IPM protection

#### Supposed Causes

- IPM protection dues to the compressor faulty
- IPM protection dues to faulty PCB of IPM module
- Compressor wiring disconnected

#### Trouble shooting

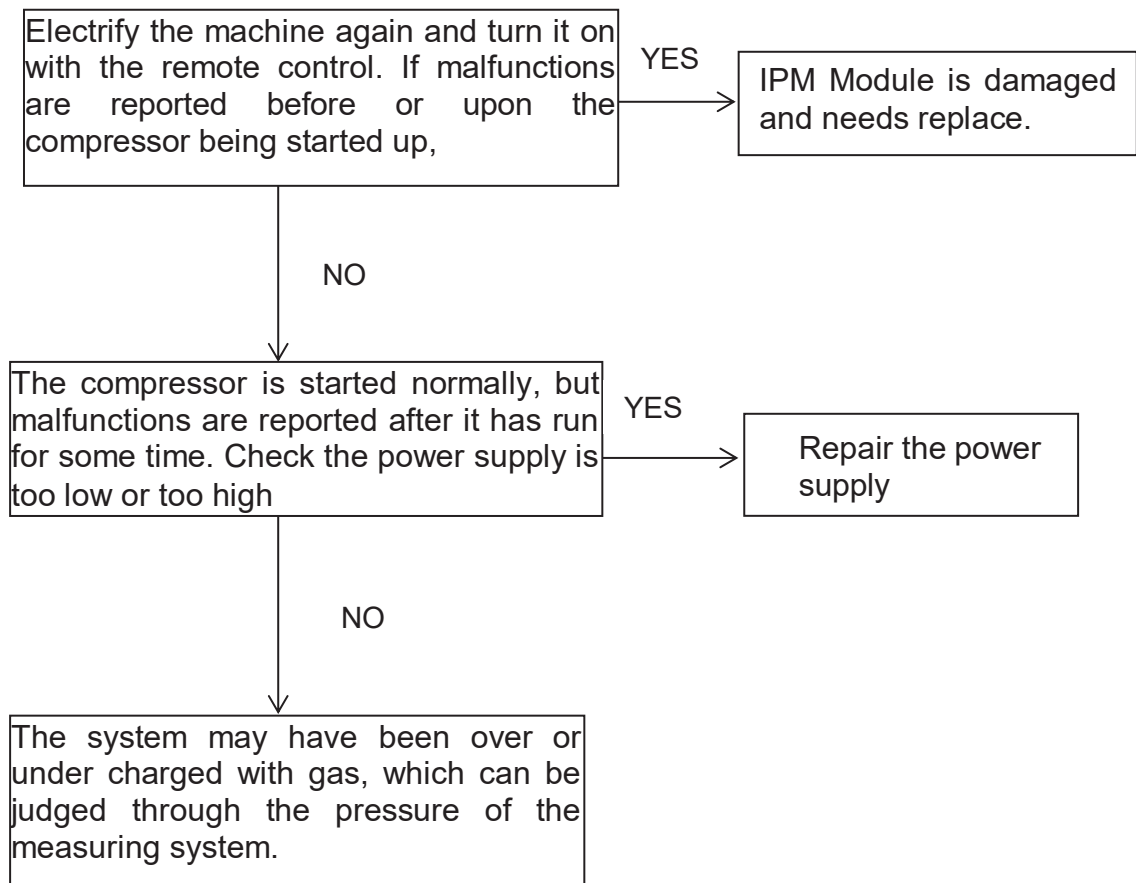
\* Caution: Be sure to turn off power switch before connect or disconnect connector, or else parts damage may be occurred



### 11.4.6 Over-current of the compressor

Outdoor Display F22, F2, F23 LED2 flash 3 or 24 or 25 times

Method of Malfunction Detection	The current of the compressor is too high
Malfunction Decision Conditions	When the IPM Module is damaged or the compressor is damaged. Power supply voltage is too low or too high
Supposed Causes	<ul style="list-style-type: none"> <li>■ Faulty IPM Module</li> <li>■ Faulty compressor</li> <li>■ Faulty power supply</li> </ul>
Trouble shooting	* Caution: Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



## 11.4.7 Power Supply Over or under voltage fault

Outdoor display: F19 LED2 flash 6 times

Method of  
Malfunction  
Detection

An abnormal voltage rise or fall is detected by checking the specified voltage detection circuit.  
The power supply is over voltage

Malfunction  
Decision  
Conditions

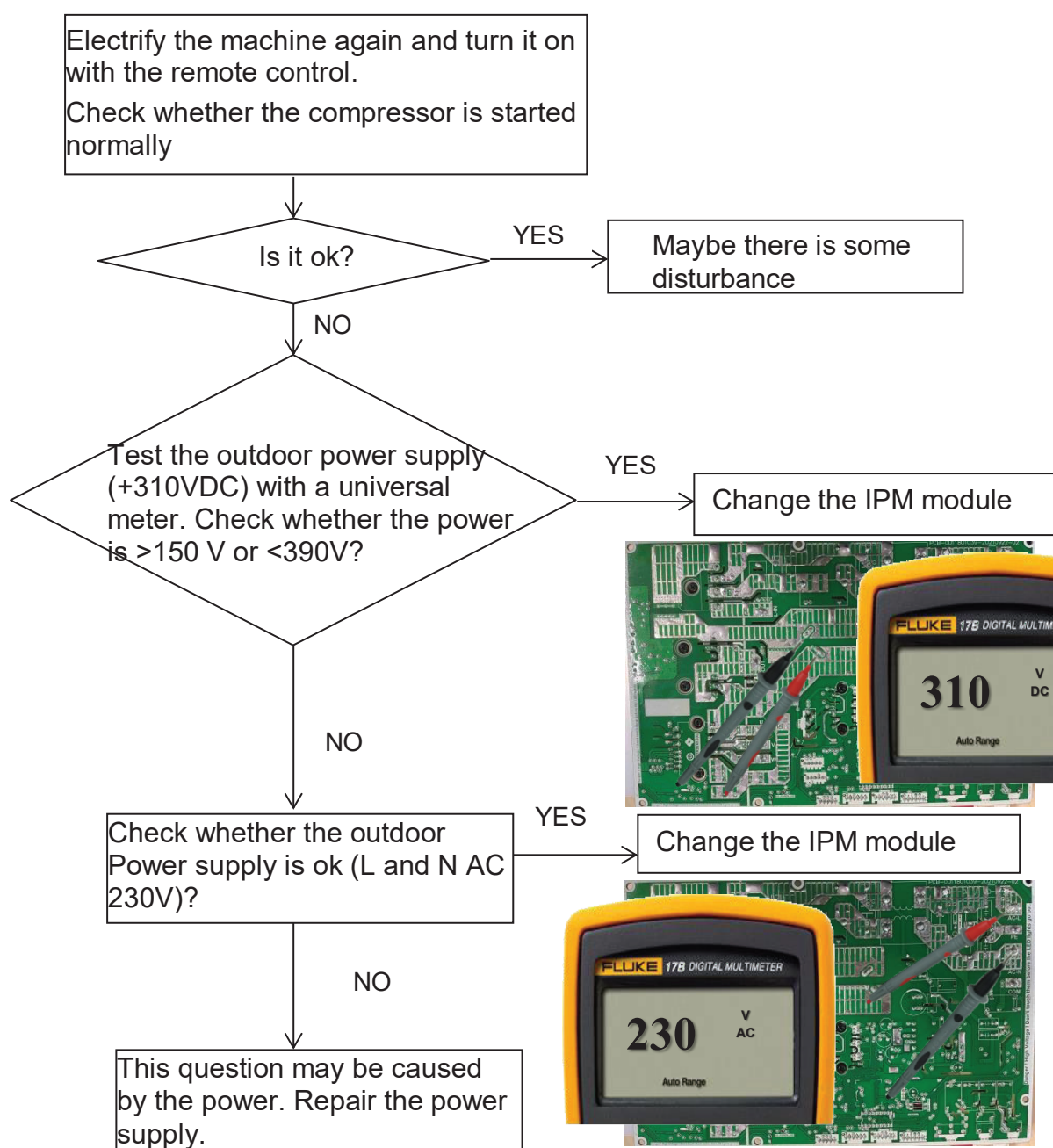
The voltage signal is fed from the voltage detection circuit to the microcomputer

Supposed  
Causes

- Supply voltage not as specified
- the IPM module is broken
- the outdoor PCB is broken

Trouble  
shooting

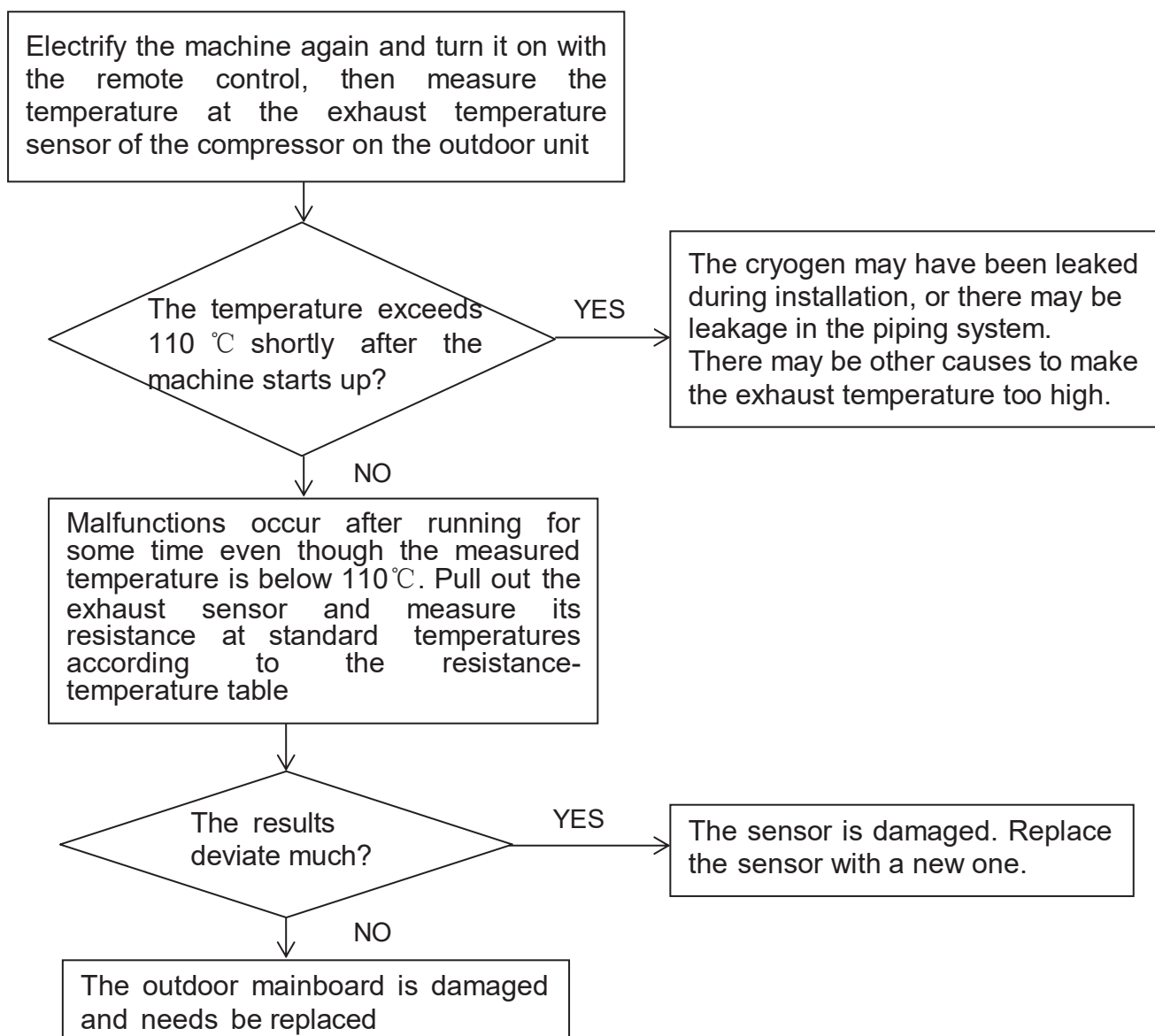
\* Caution: Be sure to turn off power switch before connect or disconnect connector, or else parts damage may be occurred.



## 11.4.8 Overheat Protection for Discharge Temperature

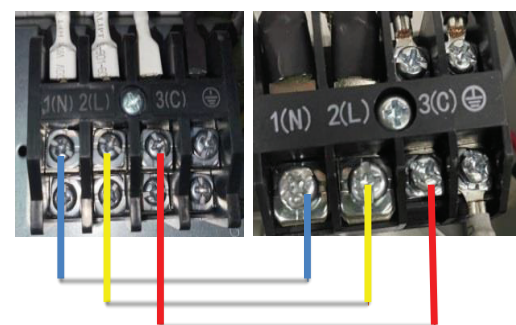
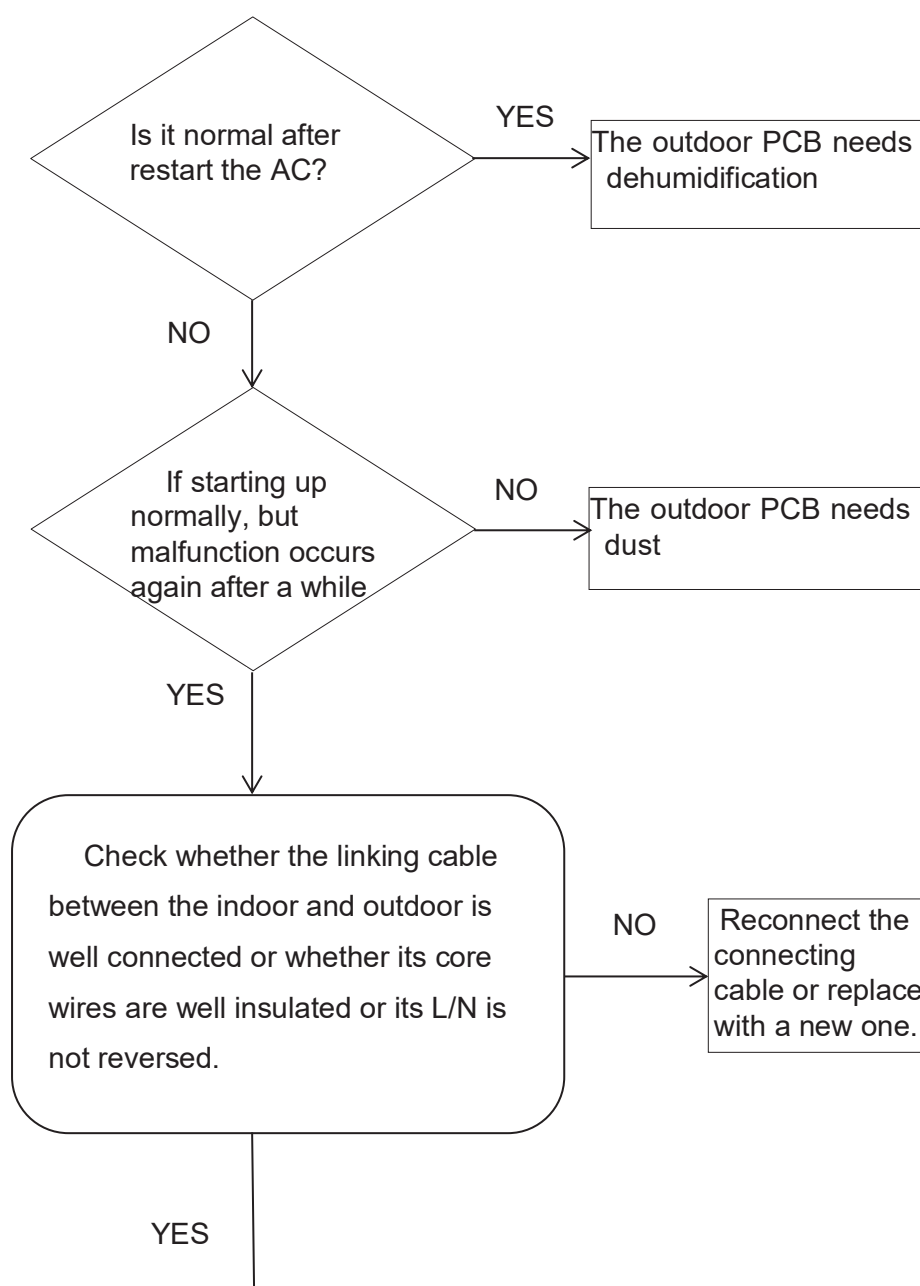
Outdoor display: F4 LED2 flash 8 times

Method of Malfunction Detection	Check the control of the discharge temperature by the temperature detected by the discharge pipe thermistor
Malfunction Decision Conditions	When the compressor discharge temperature is above 110℃
Supposed Causes	<ul style="list-style-type: none"> <li>■ Electronic expansion valve defective</li> <li>■ Faulty thermistor</li> <li>■ Faulty PCB</li> </ul>
Trouble shooting	* Caution: Be sure to turn off power switch before connect or disconnect connector or else parts damage may be occurred.



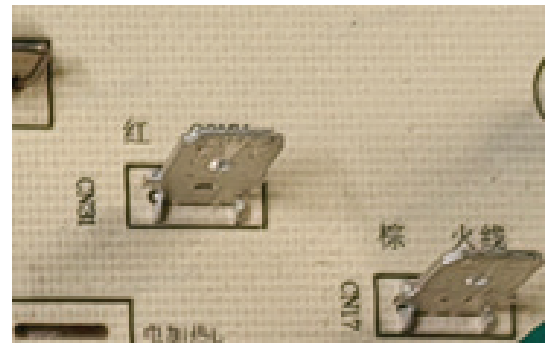
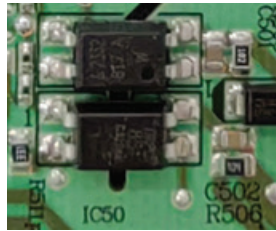
## 11.4.9 All-in-one board Indoor display E7 outdoor display LED2 flash 15 times

Method of Malfunction Detection	Communication is detected by checking the indoor PCB and the outdoor PCB.
Malfunction Decision Conditions	<ul style="list-style-type: none"> <li>■ The outdoor PCB broken leads to communication fault.</li> <li>■ The indoor PCB broken leads to communication fault.</li> </ul>
Supposed Causes	<ul style="list-style-type: none"> <li>■ Communication wiring disconnected.</li> <li>■ The indoor PCB is broken.</li> <li>■ The outdoor PCB is broken.</li> </ul>
Trouble shooting	* Caution: Be sure to turn off power switch before connect or disconnect connector, or else parts damage may be occurred.





Check the indoor PCB: Only indoor charged measure the voltage between 3 and 4 of IC50 on the indoor mainboard with a universal meter. And measure the voltage between CN31(S) and CN17(L) with a universal meter.



If the voltage is a constant value of 0V DC to 5V DC .Or the voltage between communication line (red) and N (white line) is not close to 18V DC when only indoor charged.

YES

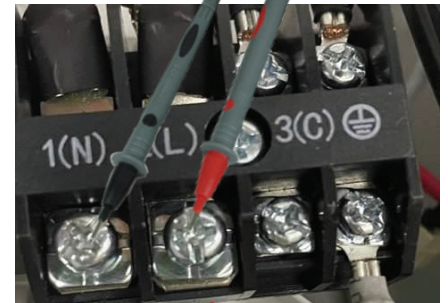
The indoor PCB is damaged; replace it with a new one.

NO

Test the outdoor power is supply 230VAC with a universal meter when indoor and outdoor are charged.

NO

Check the cable between outdoor and power



YES

LED2 light

YES

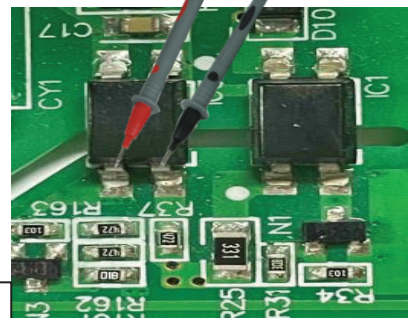
Measure the voltage Between 3 and 4 of IC5 on the Outdoor mainboard with a universal meter. The voltage is a constant value of 0V DC to 5V DC

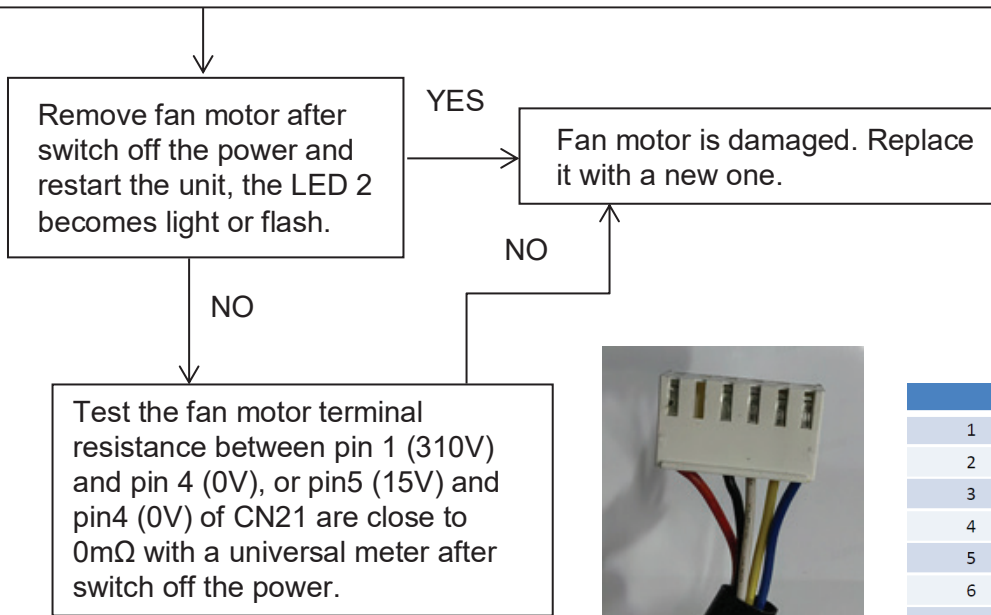
YES

The outdoor PCB is well, and then check the cable

NO

The outdoor PCB is damaged. Replace it with a new one.

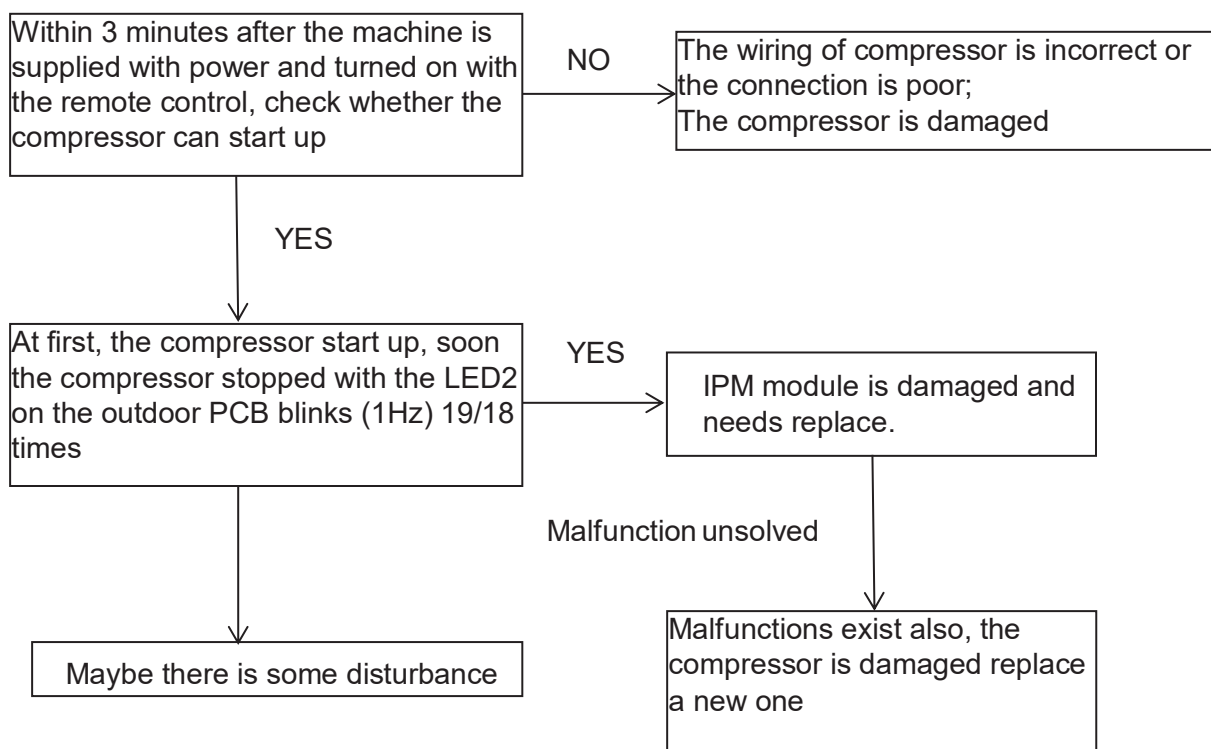




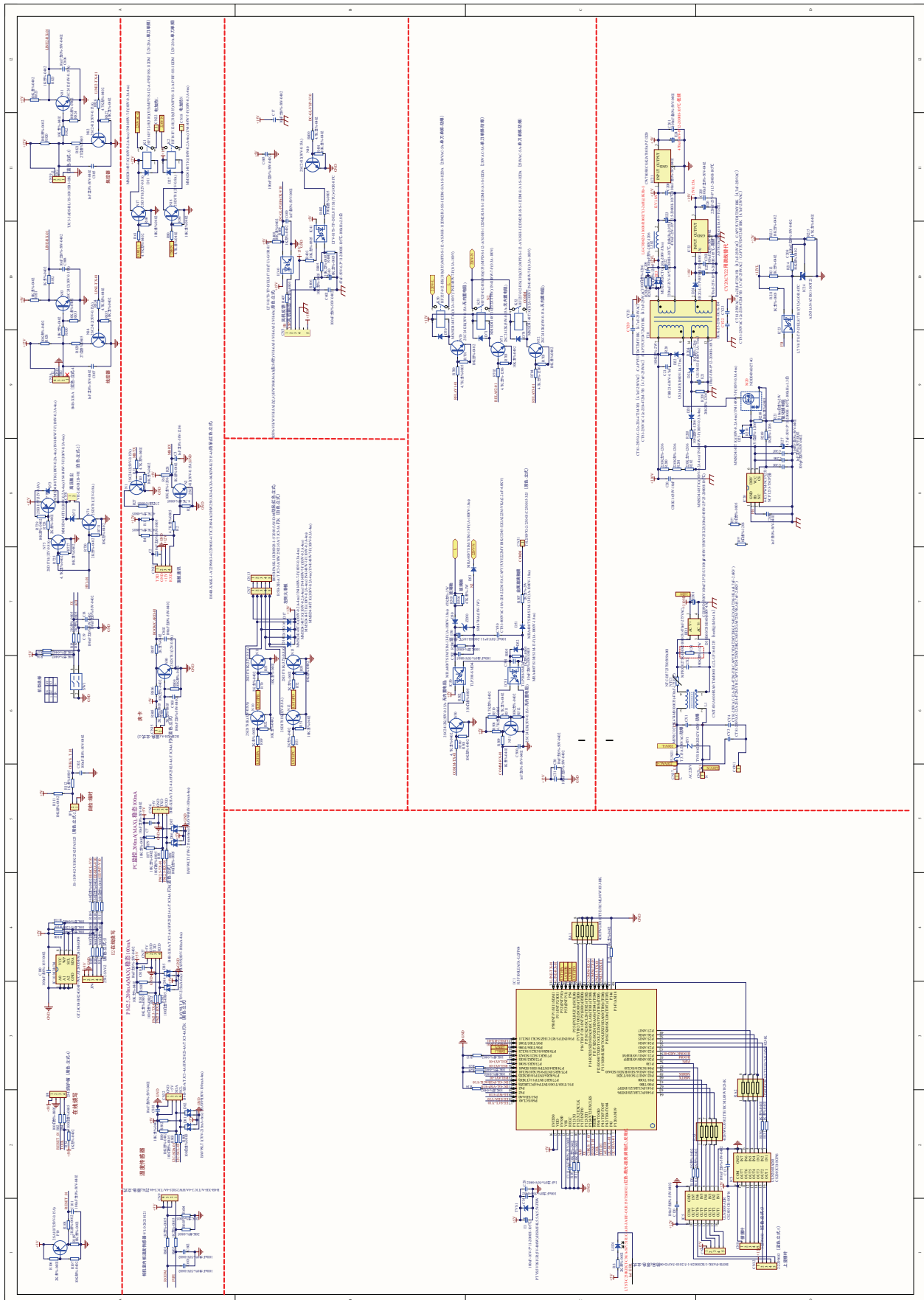
	Color	Signal	Voltage
1	Red	VDC	310V
2	---	---	---
3	---	---	---
4	Black	GND	0V
5	White	VCC	15v
6	Blue	FG	15V
7	Yellow	Vsp	0-6.5V

### 11.4.10 Loss of synchronism detection (Compressor position detection circuit fault)

Outdoor Display	F11 LED2 flash 18 times F28 LED2 flash 19 times
Method of Malfunction Detection	The position of the compressor rotor can't detected normally
Malfunction Decision Conditions	When the wiring of compressor is wrong or the connection is poor; Or the compressor is damaged
Supposed Causes	<ul style="list-style-type: none"> <li>■ Faulty The wiring of compressor</li> <li>■ Faulty compressor</li> <li>■ Faulty PCB</li> </ul>
Trouble shooting	* Caution: Be sure to turn off power switch before connect or disconnect connector, or parts damage may be occurred.



## 12.Circuit diagrams






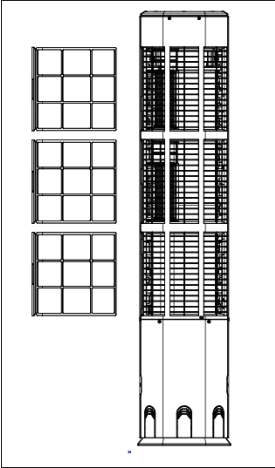

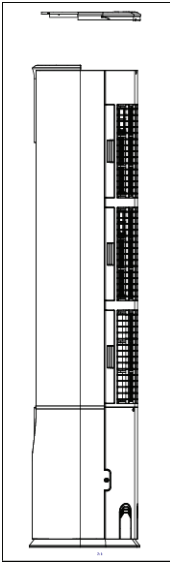
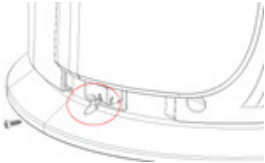
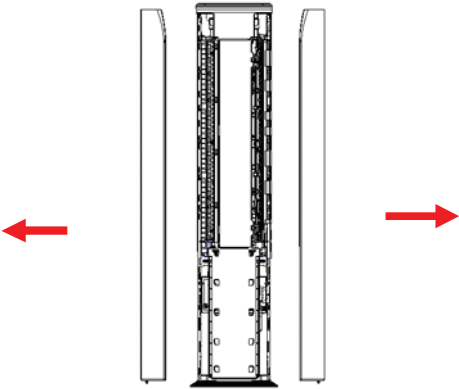
## 13. Removal Procedure

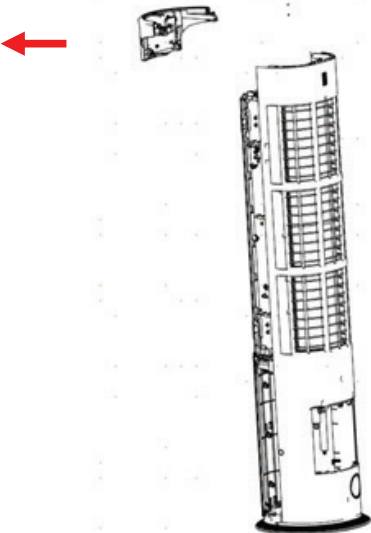
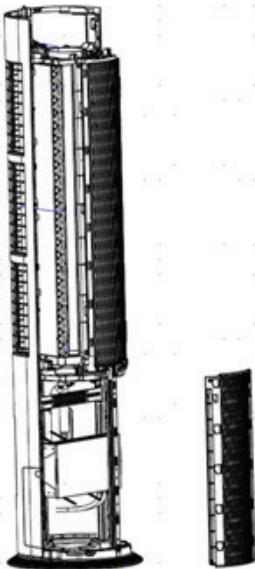
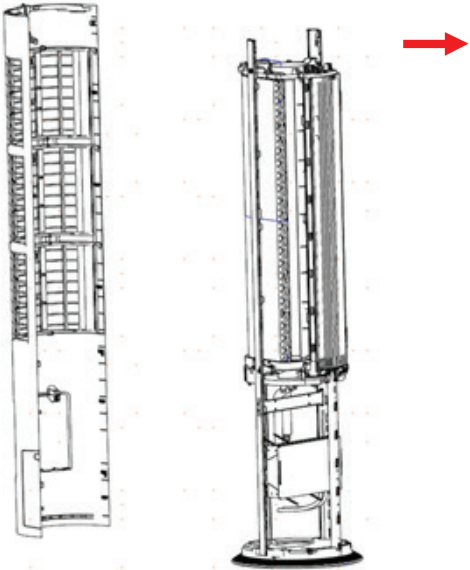
Procedure

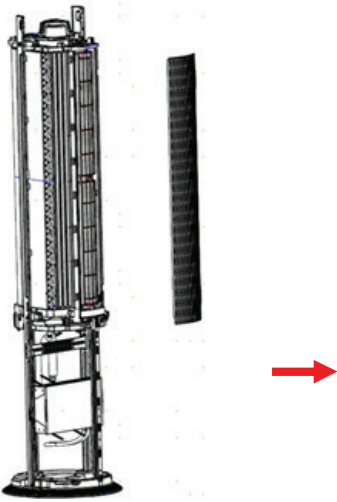
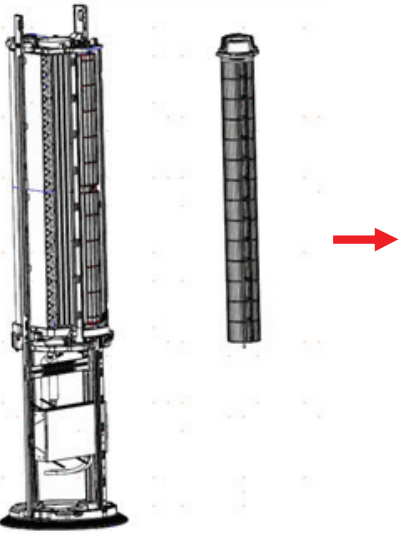
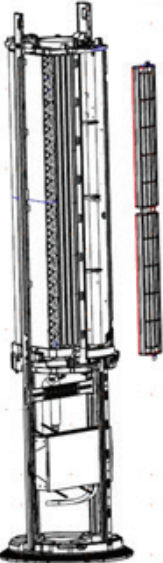


Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work

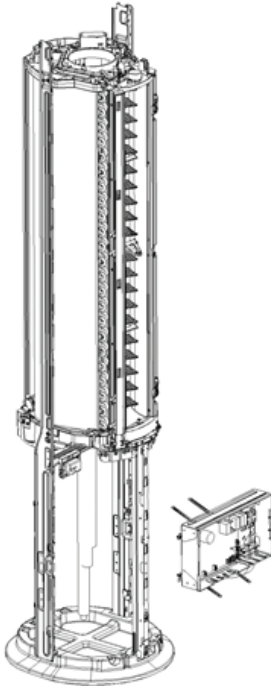
Step	Procedure	Picture
1	Turn off the power	
2	Remove the prevent fall parts: Loosen the top fixed screw	

3	Remove the filter when cleaning is required.	 
4	Remove the top cover: Loosen the 3 screws(PH4*12) of the top cover and 2 screws (PH4*12)of air intake grille assembly.	 
5	Remove the left & right down decorate board: 1. Remove the two screws at the bottom of the left and right decorative plates and the base 2. Take the left trim plate as an example. Remove the trim plate by holding both sides of the left trim plate and pulling it upward.	 

6	<p>Remove the display board:</p> <ol style="list-style-type: none"> <li>1. Remove the two screws (PH4*12) fastening the display mask to the left and right columns;</li> <li>2. Remove the four screws (PH4*9) on the front of the display mask and the L-shaped support;</li> </ol>	
7	<p>Remove the front decorate board:</p> <ol style="list-style-type: none"> <li>1. Remove the four screws fastening the upper end of the front trim plate, the water tray, the lower end, and the base.</li> <li>2. Grab the front trim and lift it up to remove the front trim.</li> </ol>	
8	<p>Remove the intake grille</p> <ol style="list-style-type: none"> <li>1. Remove the two screws on both sides of the air intake grid and the left and right columns.</li> <li>2. Remove the one screw on the upper side of the air intake grid and the two screws on the lower side and the column.</li> <li>3. The air intake grid and the column have a clip assembly structure. Therefore, after removing the screws, lift the air intake grid upward to complete the removal.</li> </ol>	

9	<p>Remove the air deflector</p> <ol style="list-style-type: none"><li>1. Push the deflector to the open position.</li><li>2. At the right end of the air guide plate and the rack, break the limit of the rack, pull out the card slot of the large guide plate, and the lower end and the rack are also operated.</li></ol>	
10	<p>Remove the fan motor assembly</p> <p>Disassemble the 3 screws of the motor assembly and air duct assembly, grasp the motor assembly and lift it upward to complete the disassembly operation.</p> <p>Precautions:</p> <p>The fan should not touch the evaporator when the motor and fan assembly are lifted upward.</p>	
11	<p>Remove the fan motor assembly</p> <p>Disassemble the 3 screws of the motor assembly and air duct assembly, grasp the motor assembly and lift it upward to complete the disassembly operation.</p> <p>Precautions:</p> <p>The fan should not touch the evaporator when the motor and fan assembly are lifted upward.</p>	



12	<p>Remove electrical box</p> <ol style="list-style-type: none"><li>1. Remove the screw on the cover of the electrical cabinet and disconnect the connecting terminal on the computer board</li><li>2. Remove the four screws on the left and right columns of the electrical box</li></ol> <p>Finally take out the electrical box.</p>	
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# AIR CONDITIONING SYSTEMS

## FLOOR STANDING



V:1.0.092024

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