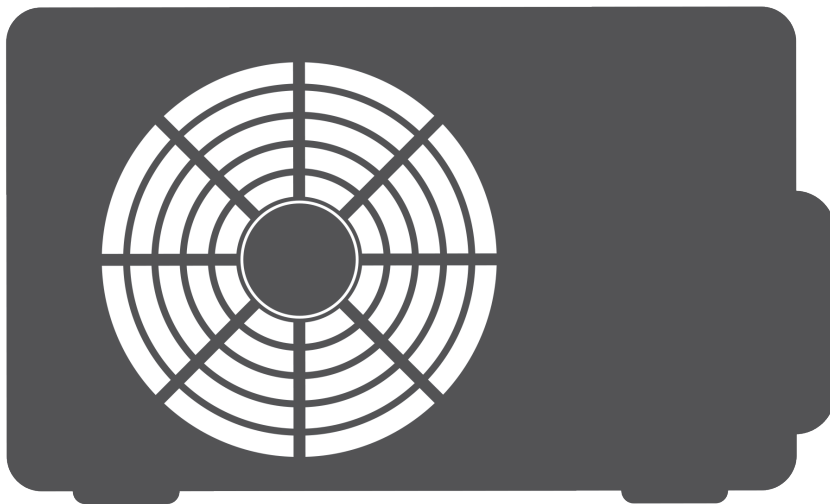




AIR CONDITIONING SYSTEMS

WALL MOUNTED UNIT

• SERVICE MANUAL



MODELS:

P6MVI-09WFR/P6MVO-09
P6MVI-12WFR/P6MVO-12
P6MVI-18WFR/P6MVO-18
P6MVI-24WFR/P6MVO-24



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1. Precaution

1.1 Safety Precaution

- To prevent injury to the user or other people and property damage, the following instructions must be followed.
- Incorrect operation due to ignoring instruction will cause harm or damage.
- Before service the unit, be sure to read this service manual at first.

1.2 Warning

➤ Installation

- Do not use a defective or underrated circuit breaker. Use this appliance on a dedicated circuit.
There is risk of fire or electric shock.
- For electrical work, contact the dealer, seller, a qualified electrician, or an authorized service center.
Do not disassemble or repair the product, there is risk of fire or electric shock.
- Always ground the product.
There is risk of fire or electric shock.
- Install the panel and the cover of control box securely.
There is risk of fire of electric shock.
- Always install a dedicated circuit and breaker.
Improper wiring or installation may cause fire or electric shock.
- Use the correctly rated breaker of fuse.
There is risk of fire or electric shock.
- Do not modify or extend the power cable.
There is risk of fire or electric shock.
- Do not install, remove, or reinstall the unit by yourself (customer).
There is risk of fire, electric shock, explosion, or injury.
- Be caution when unpacking and installing the product.

Sharp edges could cause injury, be especially careful of the case edges and the fins on the condenser and evaporator.

- For installation, always contact the dealer or an authorized service center.
- Do not install the product on a defective installation stand.
- Be sure the installation area does not deteriorate with age.
If the base collapses, the air conditioner could fall with it, causing property damage, product failure, and personal injury.
- Do not let the air conditioner run for a long time when the humidity is very high and a door or a window is left open.
- Take care to ensure that power cable could not be pulled out or damaged during operation.
There is risk of fire or electric shock.
- Do not place anything on the power cable.
There is risk of fire or electric shock.
- Do not plug or unplug the power supply plug during operation.
There is risk of fire or electric shock.
- Do not touch (operation) the product with wet hands.
- Do not place a heater or other appliance near the power cable.
There is risk of fire and electric shock.
- Do not allow water to run into electrical parts.
It may cause fire, failure of the product, or electric shock.
- Do not store or use flammable gas or combustible near the product.
There is risk of fire or failure of product.
- Do not use the product in a tightly closed space for a long time.
Oxygen deficiency could occur.
- When flammable gas leaks, turn off the gas and open a window for ventilation before turn the product on.
- If strange sounds or smoke comes from product, turn the breaker off or

disconnect the power supply cable.

There is risk of electric shock or fire.

■ **Stop operation and close the window in storm or hurricane. If possible, remove the product from the window before the hurricane arrives.**

There is risk of property damage, failure of product, or electric shock.

■ **Do not open the inlet grill of the product during operation. (Do not touch the electrostatic filter, if the unit is so equipped.)**

There is risk of physical injury, electric shock, or product failure.

■ **When the product is soaked, contact an authorized service center.**

There is risk of fire or electric shock.

■ **Be caution that water could not enter the product.**

There is risk of fire, electric shock, or product damage.

■ **Ventilate the product from time to time when operating it together with a stove etc.**

There is risk of fire or electric shock.

■ **Turn the main power off when cleaning or maintaining the product.**

There is risk of electric shock.

■ **When the product is not be used for a long time, disconnect the power supply plug or turn off the breaker.**

There is risk of product damage or failure, or unintended operation.

■ **Take care to ensure that nobody could step on or fall onto the outdoor unit.**

This could result in personal injury and product damage.

➤ CAUTION

■ **Always check for gas (refrigerant) leakage after installation or repair of product.**

Low refrigerant levels may cause failure of product.

■ **Install the drain hose to ensure that water is drained away properly.**

A bad connection may cause water leakage.

■ **Keep level even when installing the product.**

It can avoid vibration of water leakage.

■ **Do not install the product where the noise or hot air from the outdoor unit could damage the neighborhoods.**

It may cause a problem for your neighbors.

■ **Use two or more people to lift and transport the product.**

■ **Do not install the product where it will be exposed to sea wind (salt spray) directly.**

It may cause corrosion on the product.

Corrosion, particularly on the condenser and evaporator fins, could cause product malfunction or inefficient operation.

➤ Operational

■ **Do not expose the skin directly to cool air for long time. (Do not sit in the draft).**

■ **Do not use the product for special purposes, such as preserving foods, works of art etc. It is a consumer air conditioner, not a precision refrigerant system.**

There is risk of damage or loss of property.

■ **Do not block the inlet or outlet of air flow.**

■ **Use a soft cloth to clean. Do not use harsh detergents, solvents, etc.**

There is risk of fire, electric shock, or damage to the plastic parts of the product.

■ **Do not touch the metal parts of the product when removing the air filter. They are very sharp.**

■ **Do not step on or put anything on the product. (outdoor units)**

■ **Always insert the filter securely.**

Clean the filter every two weeks or more often if necessary.

A dirty filter reduces the efficiency of the air conditioner and could cause product malfunction or damage.

■ **Do not insert hands or other objects through air inlet or outlet while the product**

is operated.

- **Do not drink the water drained from the product.**

- **Use a firm stool or ladder when cleaning or maintaining the product.**

Be careful and avoid personal injury.

- **Replace the all batteries in the remote control with new ones of the same type. Do not mix old and new batteries or different types of batteries.**

There is risk of fire or explosion.

- **Do not recharge or disassemble the batteries. Do not dispose of batteries in a fire.**

They may burn or explode.

- **If the liquid from the batteries gets onto your skin or clothes, wash it well with clean water. Do not use the remote if the batteries have leaked.**

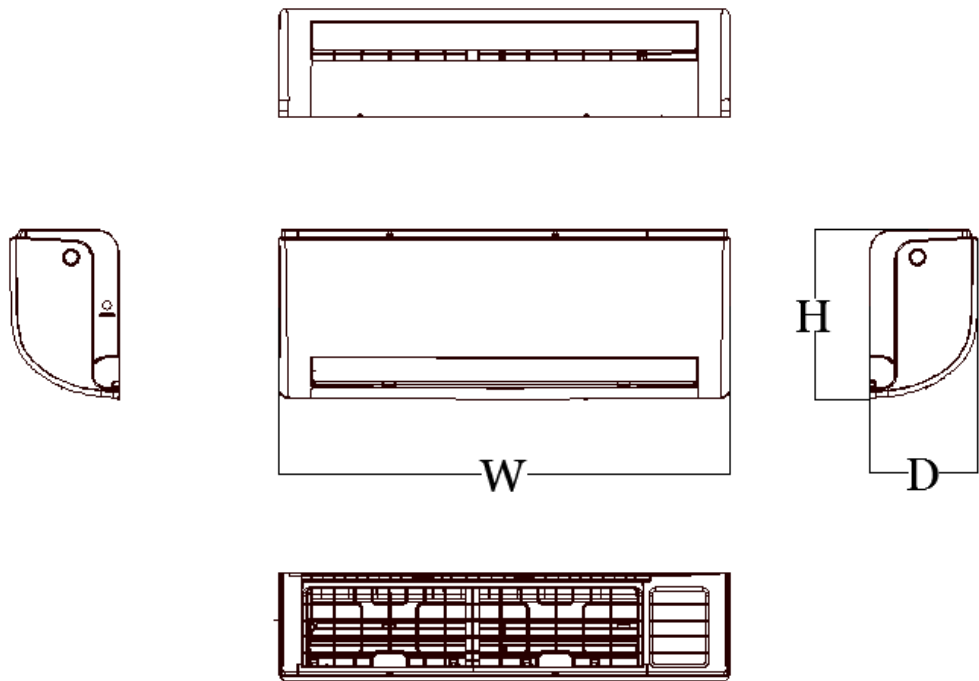
2. Function

Model Names of Indoor/Outdoor Units

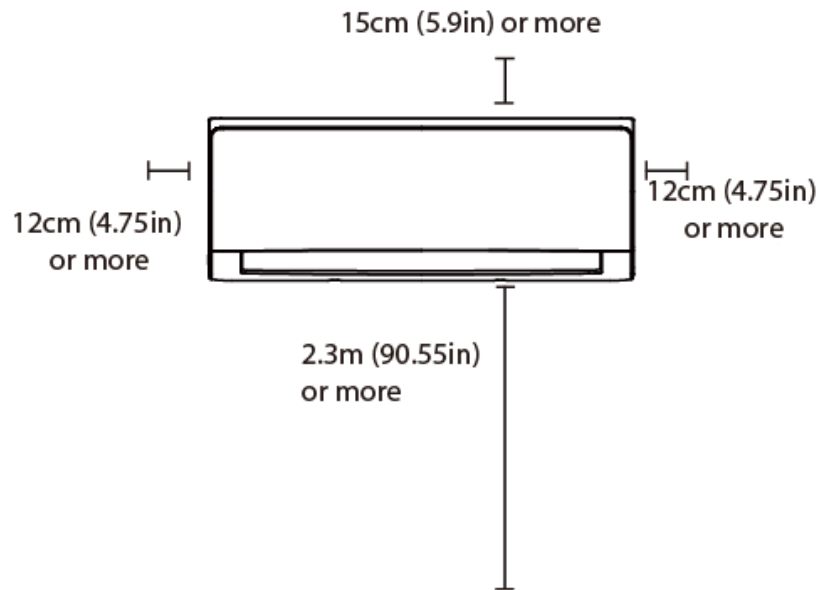
| 3D inverter | Capacity | Indoor units | Outdoor units |
|-------------|----------|--------------|---------------|
| | 9k | P6MVI-09WFR | P6MVO-09 |
| | 12k | P6MVI-12WFR | P6MVO-12 |
| | 18k | P6MVI-18WFR | P6MVO-18 |
| | 24k | P6MVI-24WFR | P6MVO-24 |

3. Dimension

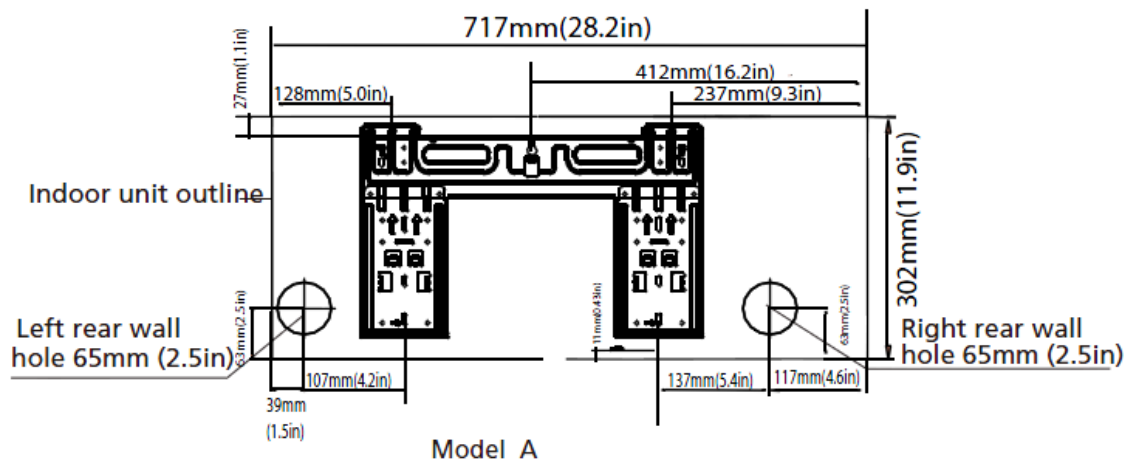
3.1 Indoor Unit



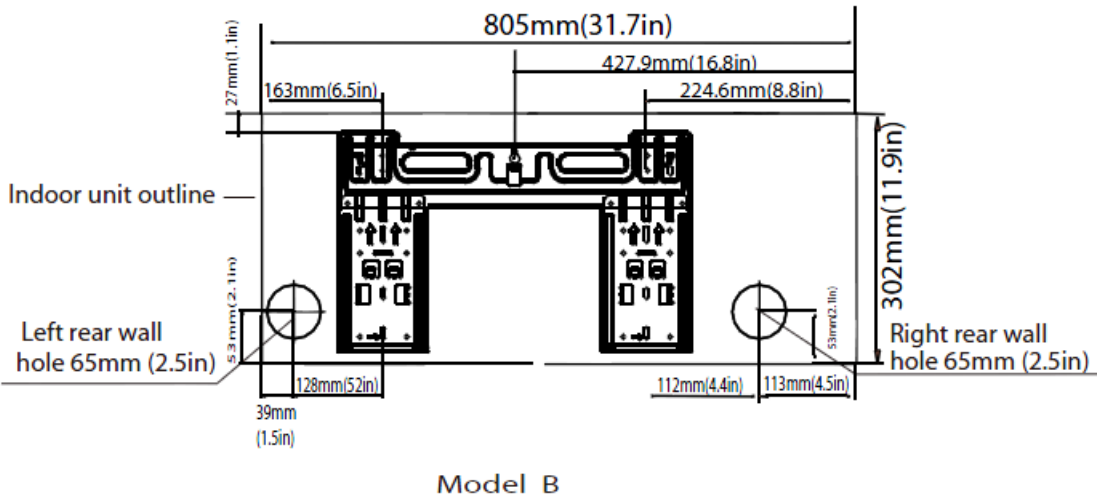
| Model | W | D | H |
|-------------|------|-----|-----|
| P6MVI-09WFR | 717 | 193 | 302 |
| P6MVI-09WFR | 805 | 193 | 302 |
| P6MVI-09WFR | 964 | 222 | 325 |
| P6MVI-09WFR | 1106 | 232 | 342 |



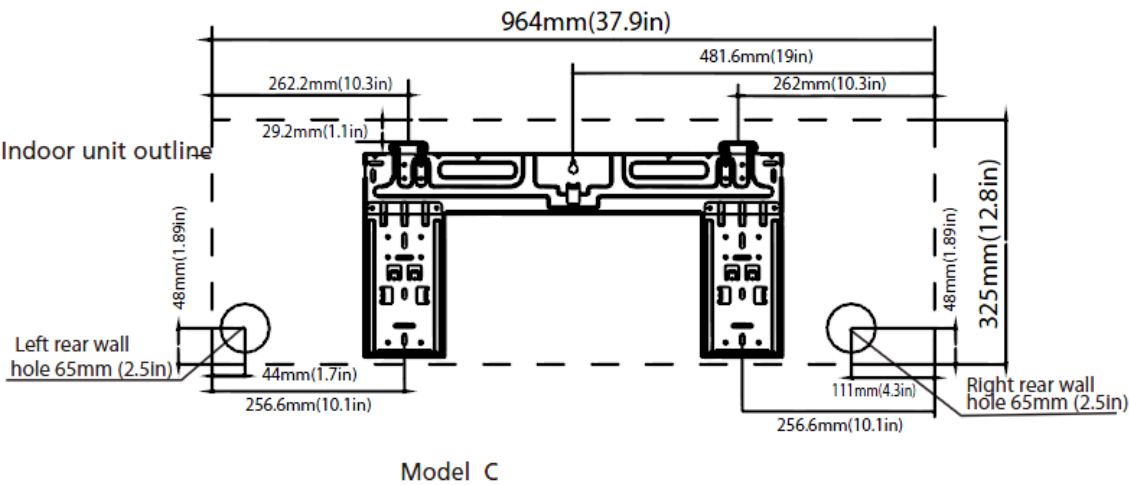
For P6MVI-09WFR



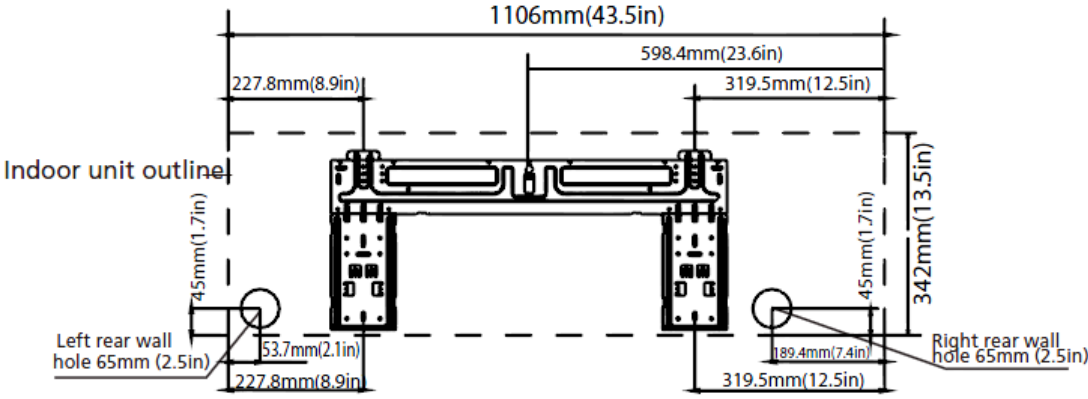
For P6MVI-12WFR



For P6MVI-18WFR

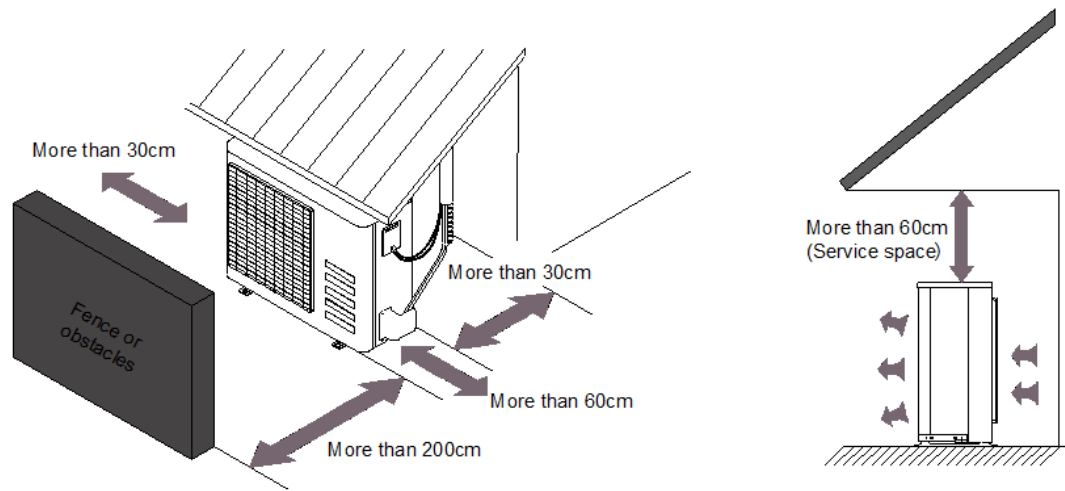


For P6MVI-24WFR

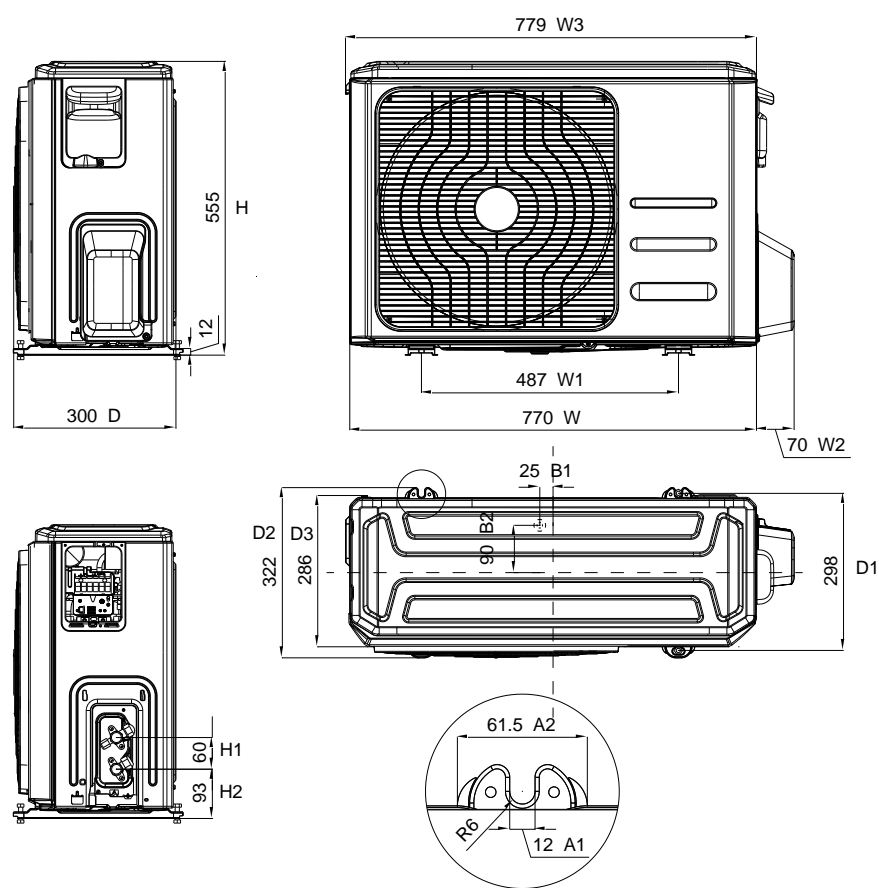


Model D

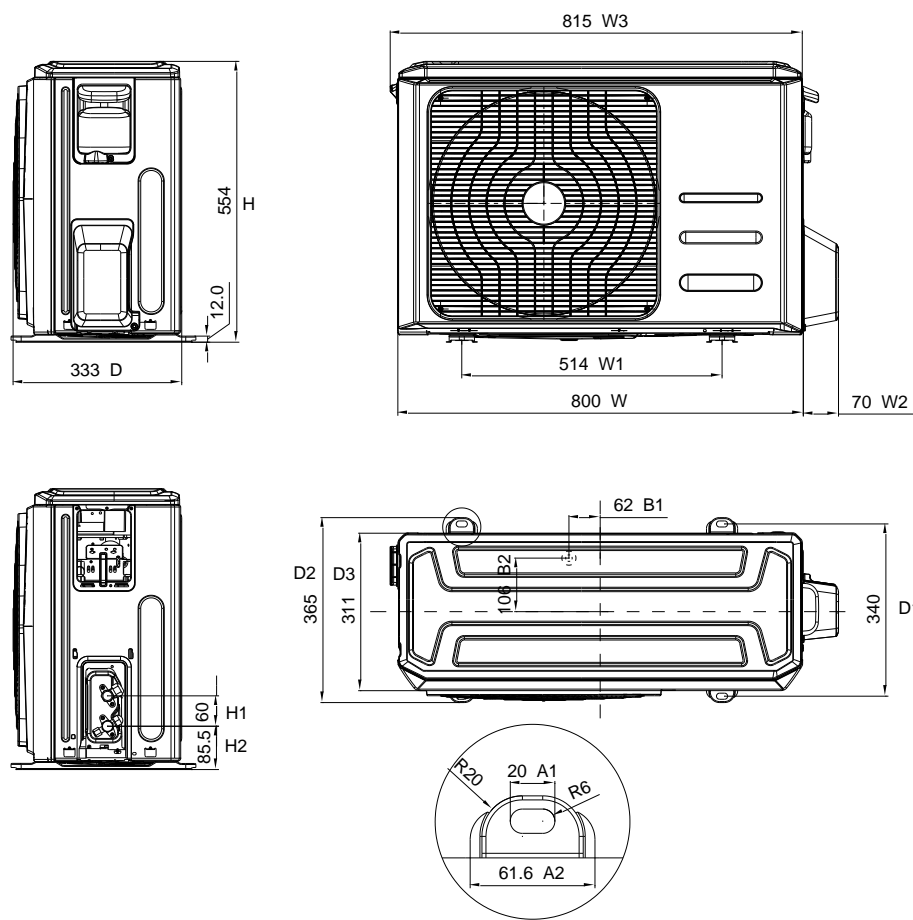
3.2 Outdoor Unit



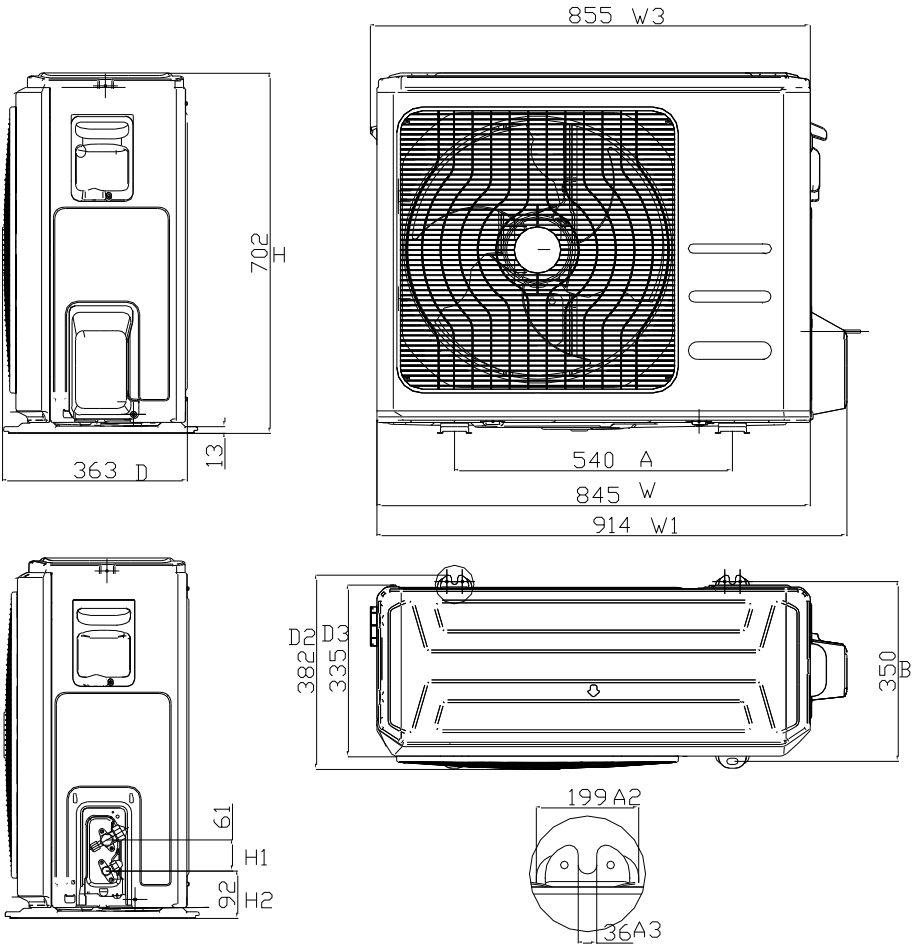
For **P6MVO-09**,



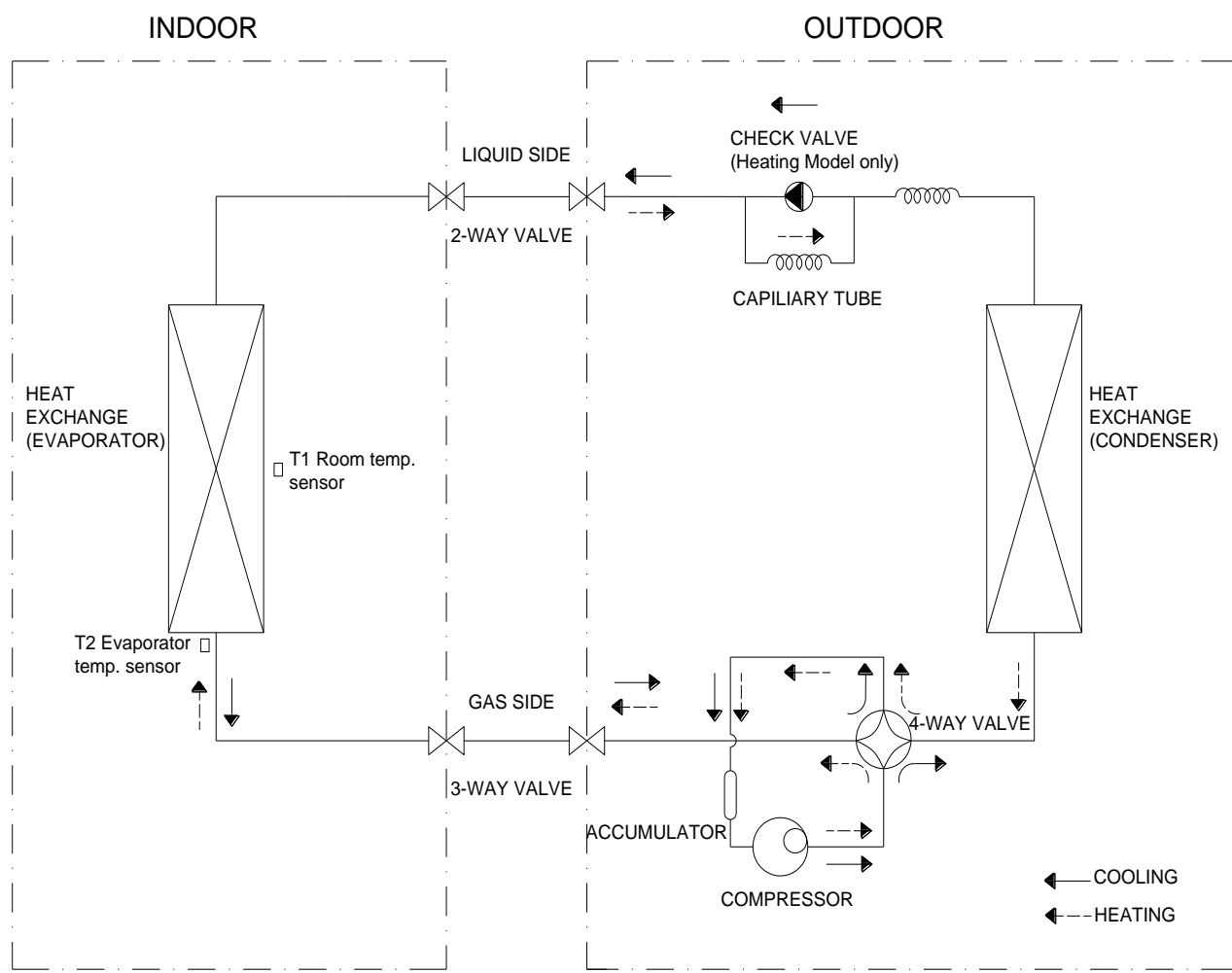
For P6MVO-12, P6MVO-18,



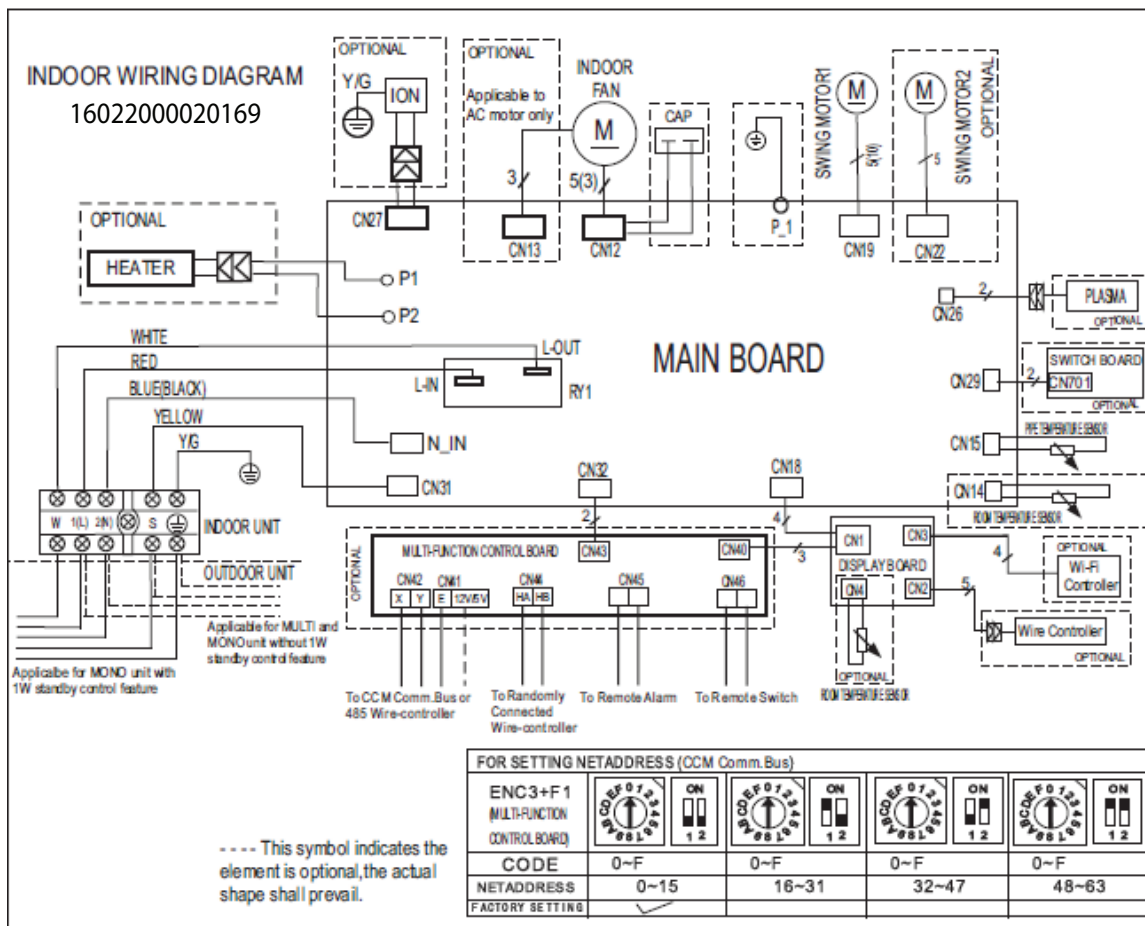
For **P6MVO-24**



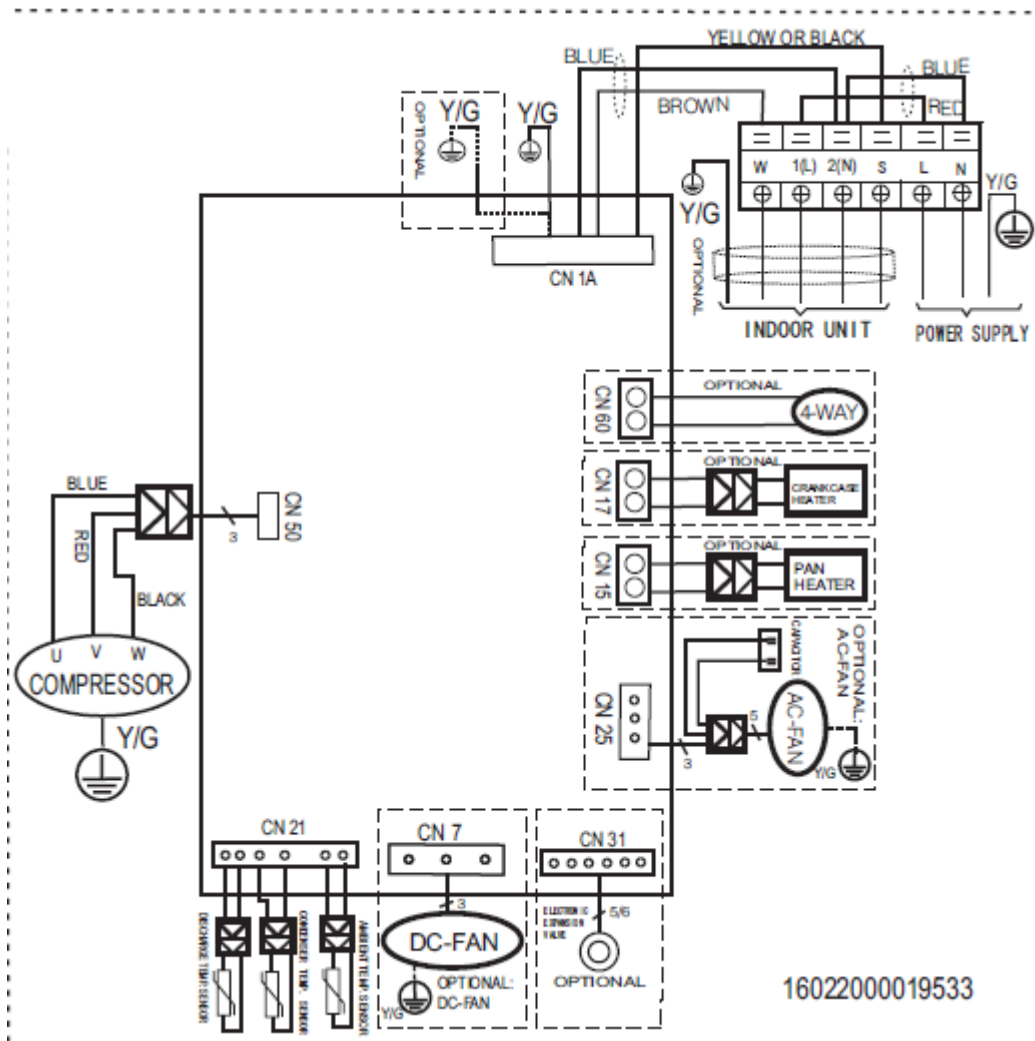
4 .Refrigerant Cycle Diagram&Wiring diagram



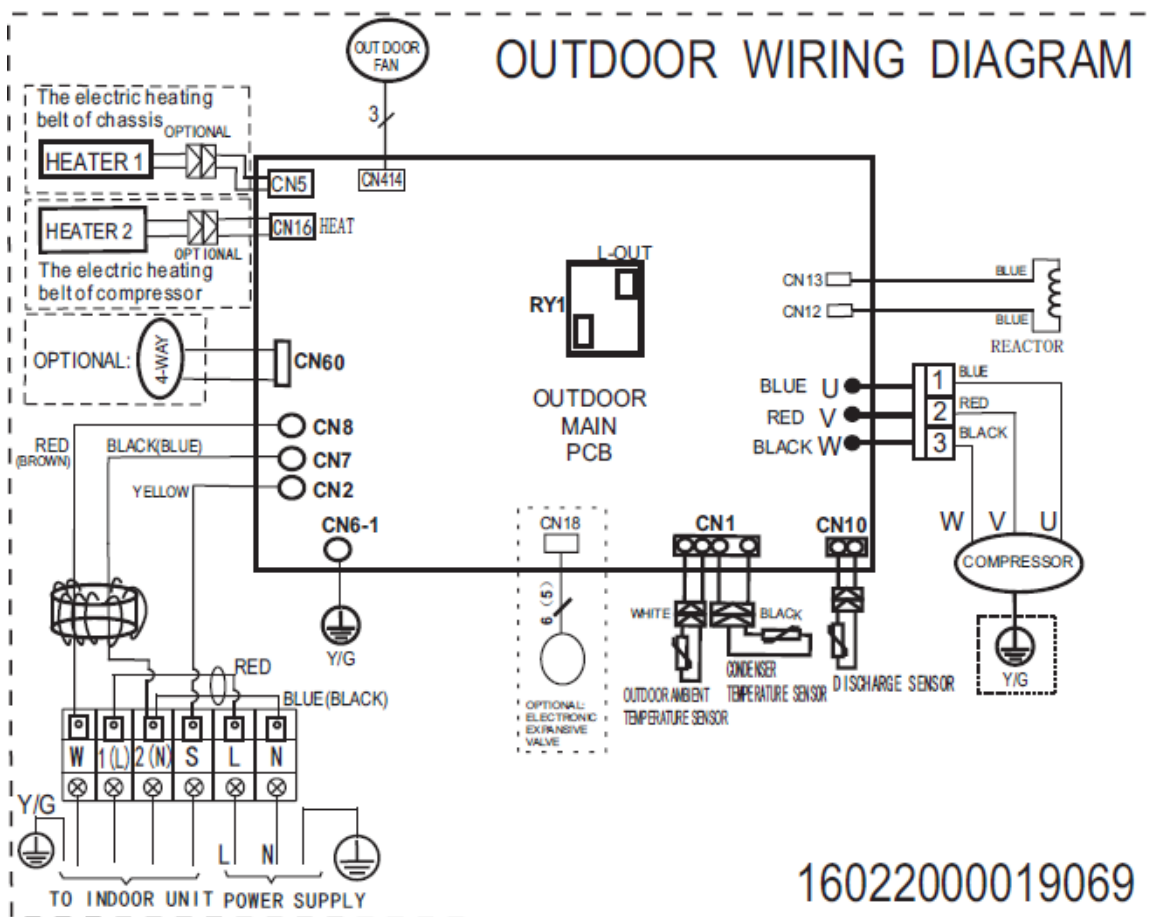
P6MVI-09WFR, P6MVI-12WFR, P6MVI-18WFR, P6MVI-24WFR



P6MVO-09, P6MVO-12,



P6MVO-18, P6MVO-24



5 .Installation Details

5.1 Wrench torque sheet for installation

| Outside diameter | | Torque | Additional tightening torque |
|------------------|------|-----------------|------------------------------|
| mm | inch | N.cm | N.cm |
| Φ6.35 | 1/4 | 1500(153kgf.cm) | 1600(163kgf.cm) |
| Φ9.52 | 3/8 | 2500(255kgf.cm) | 2600(265kgf.cm) |
| Φ12.7 | 1/2 | 3500(357kgf.cm) | 3600(367kgf.cm) |
| Φ15.9 | 5/8 | 4500(459kgf.cm) | 4700(479kgf.cm) |
| Φ19 | 3/4 | 6500(663kgf.cm) | 6700(683kgf.cm) |

5.2 Connecting the cables

The power cord of connect should be selected according to the following specifications sheet.

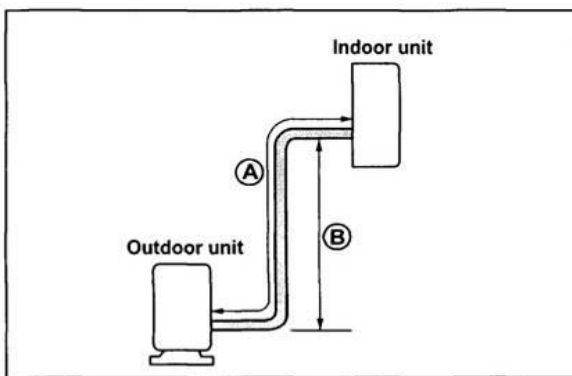
| Rated current of appliance | Nominal cross-sectional area (mm ²) |
|----------------------------|---|
| >3 and ≤6 | 0.75 |
| >6 and ≤10 | 1 |
| >10 and ≤16 | 1.5 |
| >16 and ≤25 | 2.5 |

The cable size and the current of the fuse or switch are determined by the maximum current indicated on the nameplate which located on the side panel of the unit. Please refer to the nameplate before selecting the cable, fuse and switch.

5.3 Pipe length and the elevation

The pipe length and refrigerant amount:

| Model | Pipe size | | Standard length (m) | Max. Elevation B (m) | Max. Length A (m) | Additional refrigerant (g/m) |
|---------------------------|-----------------|-----------------|---------------------|----------------------|-------------------|------------------------------|
| | Gas | Liquid | | | | |
| P6MVI-09WFR + P6MVO-09 | 3/8" (Φ9.52) | 1/4" (Φ6.35) | 5 | 10 | 25 | 15 |
| P6MVI-12WFR + P6MVO-12 | 3/8" (Φ9.52) | 1/4" (Φ6.35) | 5 | 10 | 25 | 15 |
| P6MVI-18WFR + P6MVO-18 | 1/2" (Φ12.7) | 1/4" (Φ6.35) | 5 | 20 | 30 | 15 |
| P6MVI-24WFR + P6MVO-24 | 5/8" (Φ15.9) | 3/8" (Φ9.52) | 5 | 25 | 50 | 30 |



Caution:

The capacity test is based on the standard length and the maximum permissive length is based on the system reliability.

5.4 Installation for the first time

Air and moisture in the refrigerant system have undesirable effects as below:

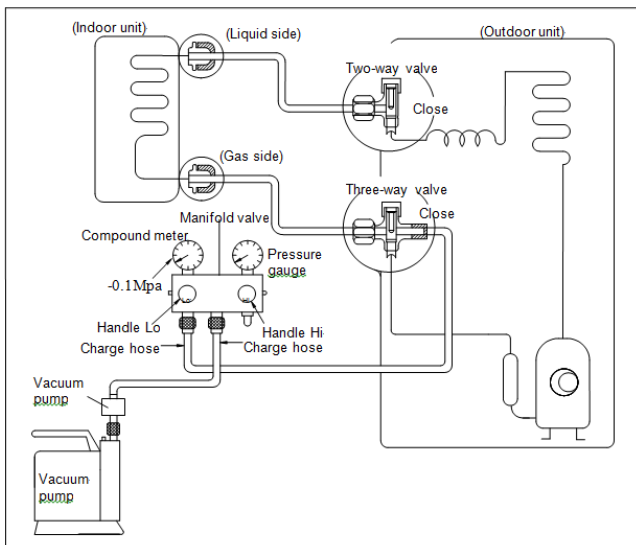
- Pressure in the system rises.
- Operating current rises.
- Cooling or heating efficiency drops.
- Moisture in the refrigerant circuit may freeze and block capillary tubing.
- Water may lead to corrosion of parts in the refrigerant system.

Therefore, the indoor units and the pipes between indoor and outdoor units must be leak tested and evacuated to remove gas and moisture from the system.

Gas leak check (Soap water method):

Apply soap water or a liquid neutral detergent on the indoor unit connections or outdoor unit connections by a soft brush to check for leakage of the connecting points of the piping. If bubbles come out, the pipes have leakage.

1. Air purging with vacuum pump



- 1) Completely tighten the flare nuts of the indoor and outdoor units, confirm that both the 2-way and 3-way valves are set to the closed position.
- 2) Connect the charge hose with the push pin of handle lo to the 3-way valves gas service port..
- 3) Connect the charge hose of handle hi

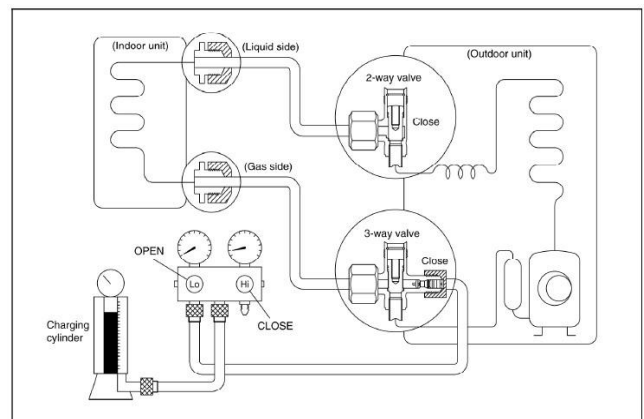
connection to the vacuum pump.

- 4) Fully open the handle Lo of the manifold valve.
- 5) Operate the vacuum pump to evacuate.
- 6) Make evacuation for 30 minutes and check whether the compound meter indicates -0.1Mpa. If the meter does not indicate -0.1Mpa after pumping 30 minutes, it should be pumped 20 minutes more. If the pressure can't achieve -0.1Mpa after pumping 50 minutes, please check if there are some leakage points.
- 7) Turn the flare nut of the 3-way valves about 45° counterclockwise for 6 or 7seconds after the gas

coming out, then tighten the flare nut again. Make sure the pressure display in the pressure indicator is a little higher than the atmosphere pressure. Then remove the charge hose from the 3 way valve.

- 8) Fully open the 2 way valve and 3 way valve and securely tighten the cap of the 3 way valve.

2. Air purging by refrigerant



Procedure:

- 1). Confirm that both the 2-way and 3-way valves are set to the closed position.
- 2). Connect the charge set and a charging cylinder to the service port of the 3-way valve.

3). Air purging.

Open the valves on the charging cylinder and the charge set. Purge the air by loosening the flare nut on the 2-way valve approximately 45° for 3 seconds then closing it for 1 minute; repeat 3 times.

After purging the air, use a torque wrench to tighten the flare nut on the 2-way valve.

4). Check the gas leakage.

Check the flare connections for gas leakage.

5). Discharge the refrigerant.

Close the valve on the charging cylinder and discharge the refrigerant by loosening the flare nut on the 2-way valve approximately 45° until the gauge indicates 0.3 to 0.5 Mpa.

6). Disconnect the charge set and the charging cylinder, and set the 2-way and 3-way valves to the open position.

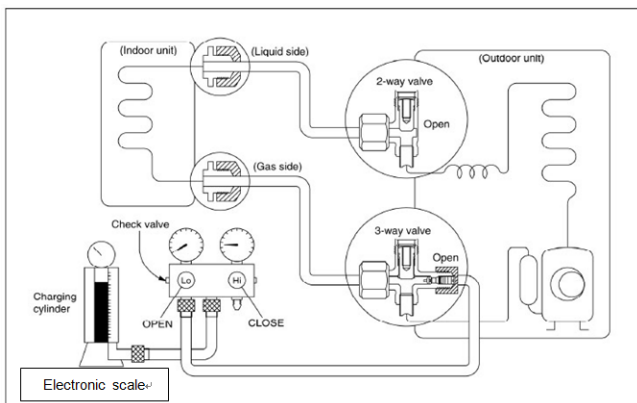
Be sure to use a hexagonal wrench to operate the valve stems.

7). Mount the valve stems nuts and the service port cap.

Be sure to use a torque wrench to tighten the service port cap to a torque 18N·m.

Be sure to check the gas leakage.

3. Adding the refrigerant if the pipe length >5m



Procedure:

1). Connect the charge hose to the charging cylinder, open the 2-way valve and the 3-way valve.

Connect the charge hose which you disconnected from the vacuum pump to the valve at the bottom of the cylinder. If the refrigerant is R410A, make the cylinder bottom

up to ensure the liquid charge.

2). Purge the air from the charge hose.

Open the valve at the bottom of the cylinder and press the check valve on the charge set to purge the air (be careful of the liquid refrigerant).

3) Put the charging cylinder onto the electronic scale and record the weight.

4) Operate the air conditioner at the cooling mode.

5) Open the valves (Low side) on the charge set and charge the system with liquid refrigerant.

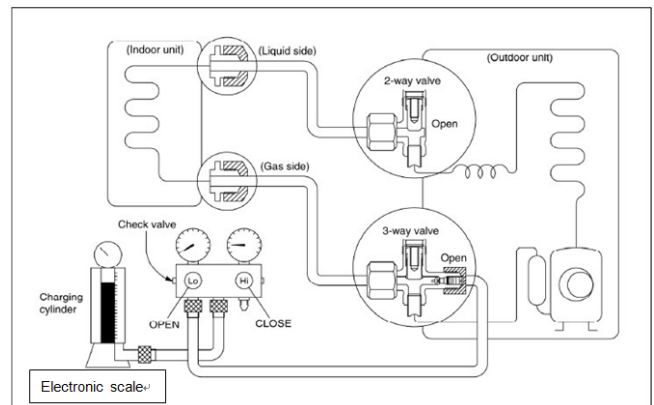
6).When the electronic scale displays the proper weight (refer to the table), disconnect the charge hose from the 3-way valve's service port immediately and turn off the air conditioner before disconnecting the hose.

7). Mount the valve stem caps and the service port

Use torque wrench to tighten the service port cap to a torque of 18N.m.

Be sure to check for gas leakage.

5.5 Adding the refrigerant after running the system for many years



Procedure:

1). Connect the charge hose to the 3-way service port, open the 2-way valve and the 3-way valve. Connect the charge hose to the valve at the bottom of the cylinder. If the refrigerant is R410A, make the cylinder bottom up to ensure liquid charge.

2). Purge the air from the charge hose.

Open the valve at the bottom of the cylinder and press the check valve on the charge set to

purge the air (be careful of the liquid refrigerant).

3) Put the charging cylinder onto the electronic scale and record the weight.

4) Operate the air conditioner at the cooling mode.

5) Open the valves (Low side) on the charge set and charge the system with liquid refrigerant.

6).When the electronic scale displays the proper weight (refer to the gauge and the pressure of the low side), disconnect the charge hose from the 3-way valve's service port immediately and turn off the air conditioner before disconnecting the hose.

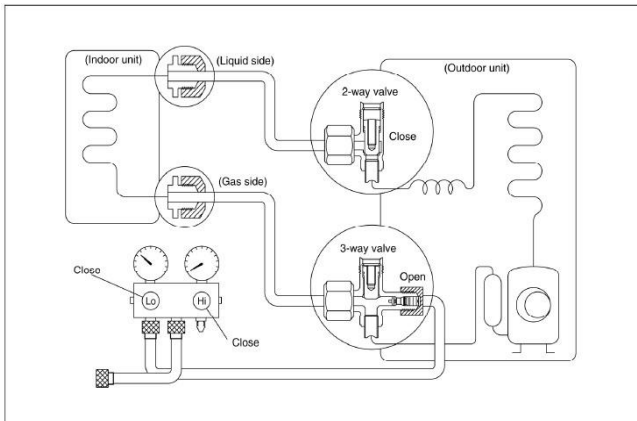
7). Mount the valve stem caps and the service port

Use torque wrench to tighten the service port cap to a torque of 18N.m.

Be sure to check for gas leakage.

5.6 Re-installation while the indoor unit need to be repaired

1. Collecting the refrigerant into the outdoor unit



Procedure

1). Confirm that both the 2-way and 3-way valves are set to the opened position

Remove the valve stem caps and confirm that the valve stems are in the opened position.

Be sure to use a hexagonal wrench to operate the valve stems.

2). Connect the charge hose with the push pin of handle lo to the 3-way valves gas service port.

3). Air purging of the charge hose.

Open the handle Lo valve of the manifold valve slightly to purge air from the charge hose for 5 seconds and then close it quickly.

4). Set the 2-way valve to the close position.

5). Operate the air conditioner at the cooling cycle and stop it when the gauge indicates 0.1MPa.

6). Set the 3-way valve to the closed position immediately

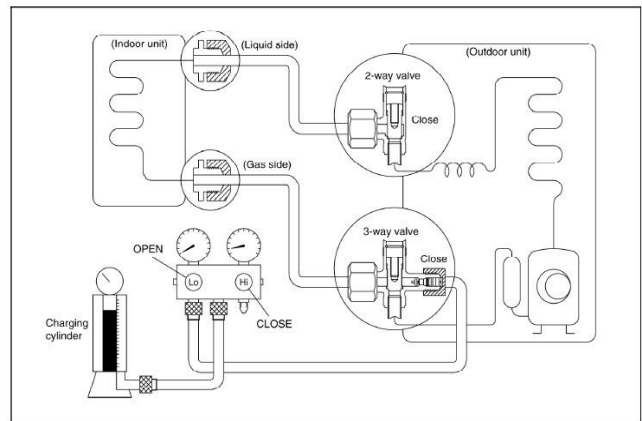
Do this quickly so that the gauge ends up indicating 0.3 to 0.5Mpa.

Disconnect the charge set, and tighten the 2-way and 3-way valve's stem nuts.

Use a torque wrench to tighten the 3-way valves service port cap to a torque of 18N.m.

Be sure to check for gas leakage.

2. Air purging by the refrigerant



Procedure:

1). Confirm that both the 2-way and 3-way valves are set to the closed position.

2). Connect the charge set and a charging cylinder to the service port of the 3-way valve. Leave the valve on the charging cylinder closed.

3). Air purging.

Open the valves on the charging cylinder and the charge set. Purge the air by loosening the flare nut on the 2-way valve approximately 45° for 3 seconds then closing it for 1 minute; repeat 3 times.

After purging the air, use a torque wrench to tighten the flare nut on the 2-way valve.

4). Check the gas leakage

Check the flare connections for gas leakage.

5). Discharge the refrigerant.

Close the valve on the charging cylinder and

discharge the refrigerant by loosening the flare nut on the 2-way valve approximately 45' until the gauge indicates 0.3 to 0.5 Mpa.

6). Disconnect the charge set and the charging cylinder, and set the 2-way and 3-way valves to the open position

Be sure to use a hexagonal wrench to operate the valve stems.

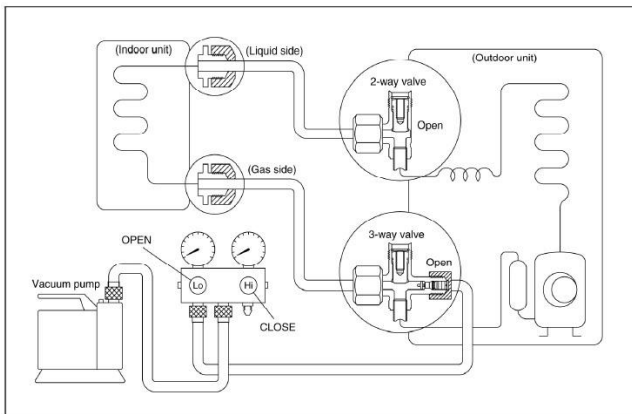
7). Mount the valve stems nuts and the service port cap

Be sure to use a torque wrench to tighten the service port cap to a torque 18N.m.

Be sure to check the gas leakage.

5.7 Re-installation while the outdoor unit need to be repaired

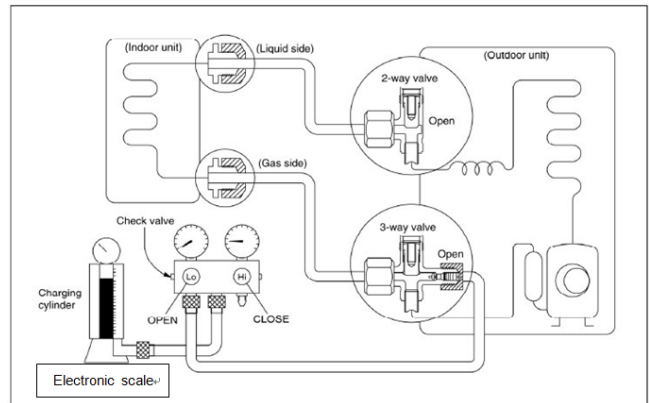
1. Evacuation for the whole system



Procedure:

- 1). Confirm that both the 2-way and 3-way valves are set to the opened position.
- 2). Connect the vacuum pump to 3-way valve's service port.
- 3). Evacuation for approximately one hour. Confirm that the compound meter indicates -0.1Mpa.
- 4). Close the valve (Low side) on the charge set, turn off the vacuum pump, and confirm that the gauge needle does not move (approximately 5 minutes after turning off the vacuum pump).
- 5). Disconnect the charge hose from the vacuum pump.

2. Refrigerant charging



Procedure:

- 1). Connect the charge hose to the charging cylinder, open the 2-way valve and the 3-way valve

Connect the charge hose which you disconnected from the vacuum pump to the valve at the bottom of the cylinder. If the refrigerant is R410A, make the cylinder bottom up to ensure liquid charge.

- 2). Purge the air from the charge hose

Open the valve at the bottom of the cylinder and press the check valve on the charge set to purge the air (be careful of the liquid refrigerant).

- 3) Put the charging cylinder onto the electronic scale and record the weight.

- 4). Open the valves (Low side) on the charge set and charge the system with liquid refrigerant

If the system cannot be charge with the specified amount of refrigerant, or can be charged with a little at a time (approximately 150g each time) , operating the air conditioner in the cooling cycle; however, one time is not sufficient, wait approximately 1 minute and then repeat the procedure.

- 5).When the electronic scale displays the proper weight, disconnect the charge hose from the 3-way valve's service port immediately

If the system has been charged with liquid refrigerant while operating the air conditioner, turn off the air conditioner before disconnecting the hose.

- 6). Mounted the valve stem caps and the service port

Use torque wrench to tighten the service port

cap to a torque of 18N.m.
Be sure to check for gas leakage

6. Disassemble Guide

6.1 How to Remove the filter

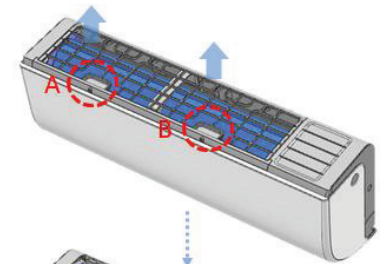
Step1:

Put your hands at A and B, lift the filter a little to loosen the fastener



Step2:

Pull the filter gently along the horizontal direction.



Step3:

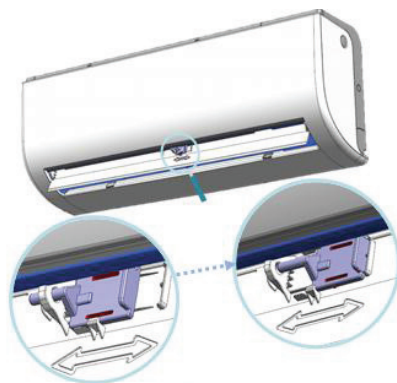
Pull out the filter.



6.2 How to Remove the horizontal louver

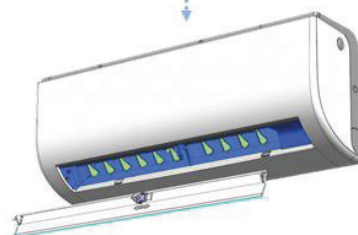
Step1:

Open the horizontal louver, push the locker towards right to open it.



Step2:

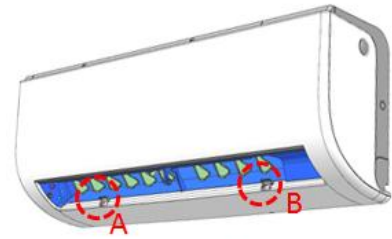
Bend the horizontal louver lightly, remove it from the indoor unit.



6.3 How to hold the indoor for piping connection

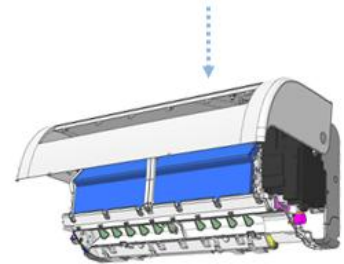
Step1:

Open the screw caps A and B, remove the two screws.



Step2:

Open the panel assembly, move the slider to fix the panel.



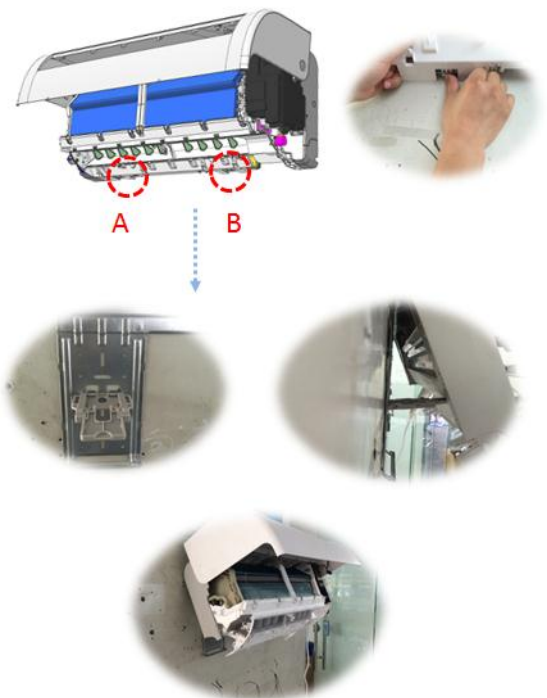
Step3:

Press the locker A and B, to lose the indoor from the installation plate



Step4:

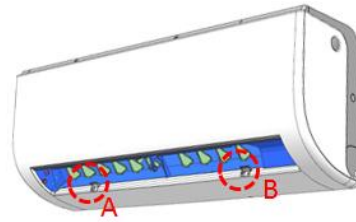
Unfold the supporter of Installation plate, then let it to hold the indoor unit, helpful to do pipe connection in the back



6.4 How to Remove the panel assembly

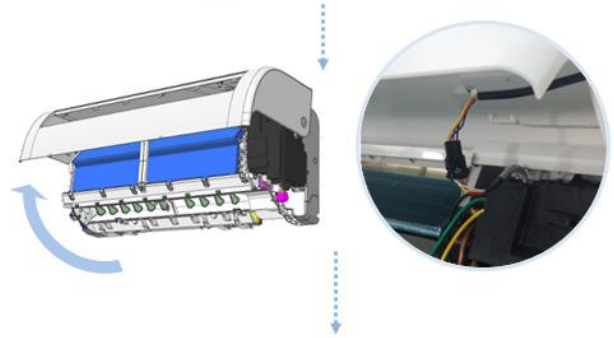
Step1:

Open the screw caps A and B, remove the two screws.



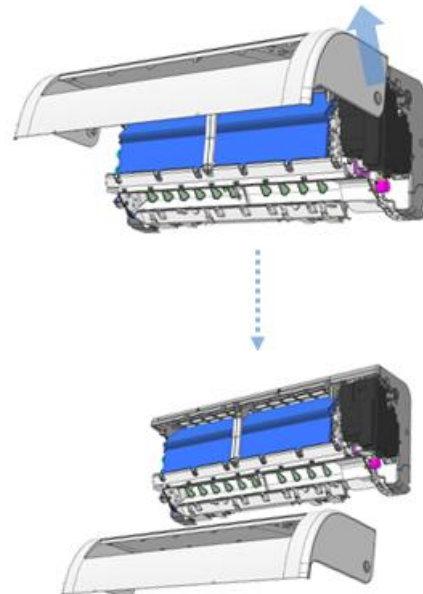
Step2:

Open the panel assembly, loosen the display board connector.



Step3:

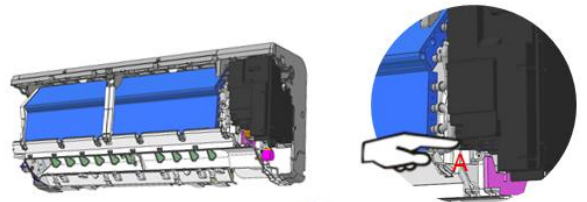
Pull the panel assembly along the direction indicated in right image to remove it.



6.5 How to Remove the PCB

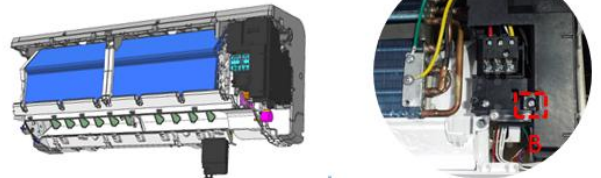
Step1:

Press A to remove the terminal cover.



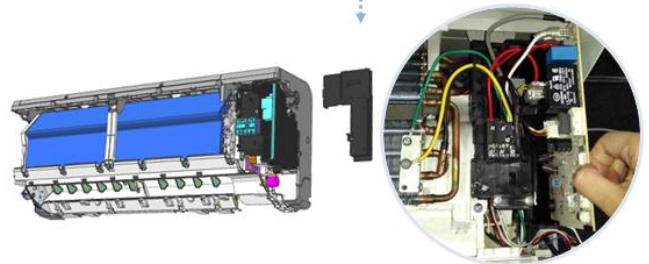
Step2:

Remove screw B to remove the cover of the electronic control box .



Step3:

Then you can remove the PCB.



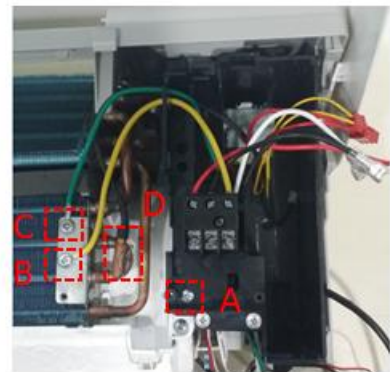
Note:

It is not necessary to remove the panel to remove the PCB. in order to show clearly inside, these pictures are without panel.

6.6 How to Remove the Electrical control box

Step1:

Remove screw A,B,C, pull out the coil temp. sensor D from the sensor holders.



Step2:

pull out the Electrical control box.



Note:

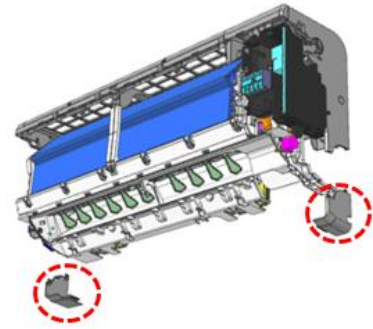
It is not necessary to remove the panel to remove the Electrical control box, in order to show clearly inside, these pictures are without panel.

6.7 How to Remove the Chassis assembly

CAUTION: Because the 24K indoor unit is relatively large and heavy, it must have two persons to implement the following steps.

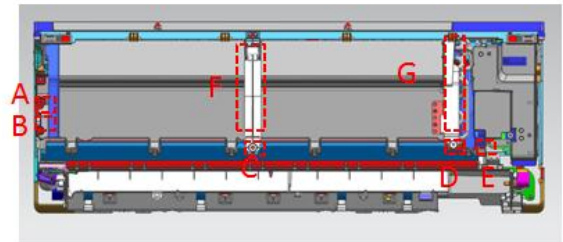
Step1:

Remove the left and right pipe cover.



Step2:

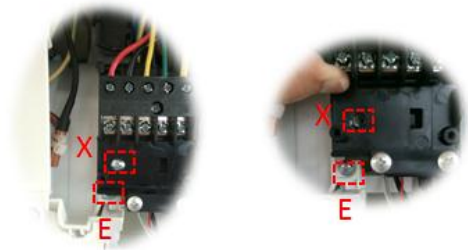
Remove the 5 screws A,B,C,D,E remove support part F and G.



Note:

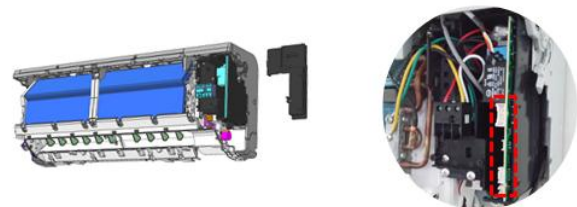
Screw E is behind the E-box by mistake for this sample, you need to remove screw X, to lift the E-box a little, Then you can remove the Screw E.

This problem will be solved before mass-production.



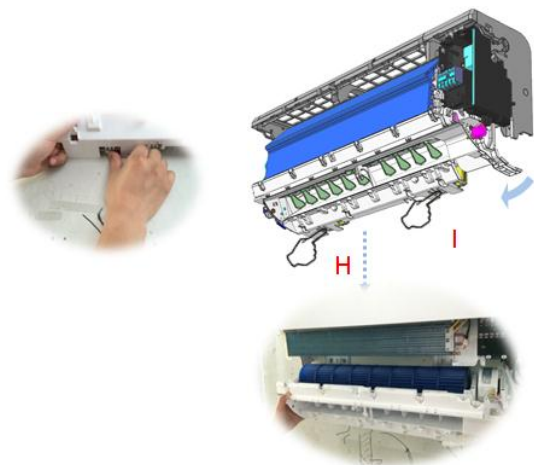
Step3:

Open the E-box, to lose the fan motor and louver motor connectors from the PCB.



Step4:

Press the locker H and I, to lose the indoor from the installation plate, lift it a little and pull out it along the direction indicated in right image.



Note:

It is not necessary to remove the panel to remove the Chassis assembly, in order to show clearly inside, these pictures are without panel

6.8 How to Remove the Evaporator assembly

CAUTION: Because the 24K indoor unit is relatively large and heavy, it must have two persons to implement the following steps.

Step1:

Remove the Electric control box.



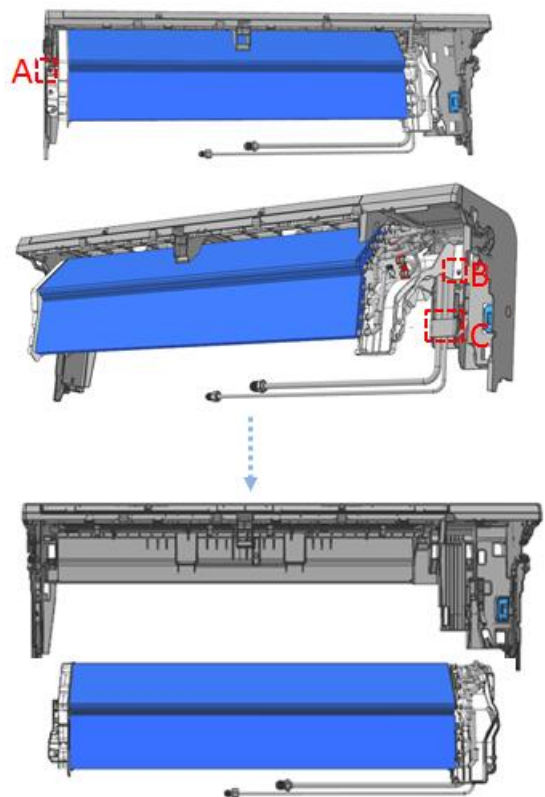
Step2:

Remove the Chassis assembly



Step3:

Unfold the Pipe clamp board C, remove screw A and B.



Step4:

Pull out the evaporator.

7. Operation Characteristics

| Mode Temperature | Cooling operation | Heating operation | Drying operation |
|---------------------|--|--------------------------|--------------------------|
| Room temperature | 17°C~32°C (62°F~90°F) | 0°C~30°C (32°F~86°F) | 10°C~32°C (50°F~90°F) |
| Outdoor temperature | 0°C~50°C (32°F~122°F) | -15°C~30°C (5°F~86°F) | 0°C~50°C (32°F~122°F) |
| | -15°C~50°C (5°F~122°F) (For the models with low temperature cooling system) | | |

CAUTION:

1. If the air conditioner is used beyond the above conditions, certain safety protection features may come into operation and cause the unit to operate abnormally.
2. The room relative humidity should be less than 80%. If the air conditioner operates beyond this figure, the surface of the air conditioner may attract condensation. Please set the vertical air flow louver to its maximum angle (vertically to the floor), and set HIGH fan mode.
3. For units with auxiliary electric heater .When outside temperature is below 0°C(32°F),we strongly recommend keeping the unit plugged in at all times to ensure smooth ongoing performance.
4. The optimum performance will be achieved during this operating temperature zone.

8. Electronic function

8.1 Abbreviation

T1: Indoor room temperature

T2: Coil temperature of evaporator

T3: Coil temperature of condenser

T4: Outdoor ambient temperature

T5: Compressor discharge temperature

8.2 Display function

8.2.1 Icon explanation on indoor display board.



Digital display:

Displays the temperature settings when the air conditioner is operational.

Displays the room temperature in Fan and Drying mode.

Displays the self-diagnostic codes.

Displays 'ON' for three seconds when Timer ON, Fresh, Swing, Turbo or Silence feature is activated.

Displays 'OF' for three seconds when Timer OFF is set.

Displays 'OF' for three seconds when Fresh, Swing, Turbo or Silence feature is cancelled.

Displays 'dF' under defrosting operation.

Displays 'cF' when anti-cold air feature is activated under heating mode.

Displays 'SC' during self clean operation (if applicable).

Displays 'FP' when freeze protection is turned on (if applicable).

When ECO function(optional) is activated, the

"88" illuminates gradually one by one as

E → C → D → set temperature → E

In one second interval.



WIFI control display(optional)

Displays when the WIFI control feature is activated. (Not available when the unit does not have this function)

NOTE:

A guide on using the infrared remote is not included in this literature package.

8.3 Main Protection

8.3.1 Three minutes delay at restart for compressor

Less than 1 minute delay for the 1st time stand-up and 3 minutes delay for others.

8.3.2 Temperature protection of compressor top

The unit will stop working when the compressor top temp. protector cut off, and will restart after the compressor top temp. protector restart.

8.3.3 Temperature protection of compressor discharge

Compressor discharge temp. $T_5 > 115^{\circ}\text{C}$ for 5s, compressor stops.

8.3.4 Fan speed is out of control

When indoor fan speed keeps too low (300RPM) for certain time, the unit will stop and the LED will display the failure

8.3.5 Inverter module protection

The Inverter module has a protection function about current, voltage and temperature. If these protections happen, the corresponding code will display on indoor unit and the unit will stop working.

8.3.6 Indoor fan delayed open function

When the unit starts up, the louver will be active immediately and the indoor fan will open 7s later.

If the unit runs in heating mode, the indoor fan will be also controlled by anti-cold wind function.

8.3.7 Compressor preheating functions

Preheating permitting condition:

When T_4 (outdoor ambient temperature) $< 3^{\circ}\text{C}$, the preheating function will be activated.

8.3.8 Sensor protection at open circuit and breaking disconnection.

When there's only one temperature sensor in malfunction, the air conditioner will keep working but show the error code, in case of any emergency use.

When there's more than one temperature sensor in malfunction, the air conditioner will stop working.

8.3.9 Refrigerant leakage detection

This function is only active in cooling mode. It can better prevent the compressor being damaged by refrigerant leakage or compressor overload.

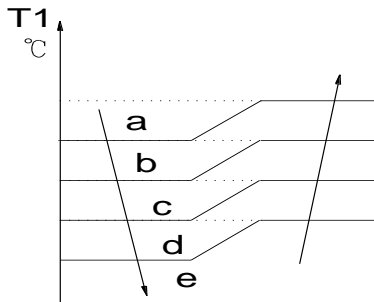
Open condition:

When compressor is active, the value of the Coil temperature of evaporator T_2 has no change or very little change.

8.4 Operation Modes and Functions

8.4.1 Fan mode

- (1) Outdoor fan and compressor stop.
- (2) Temperature setting function is disabled, and no setting temperature is displayed.
- (3) Indoor fan can be set to high/med/low/auto.
- (4) The louver operates same as in cooling mode.
- (5) Auto fan:



8.4.2 Cooling Mode

8.4.2.1 Compressor running rules

When $T1 - T_s < \Delta T - 2^\circ\text{C}$, the compressor will stop,
 when $T1 - T_s > \Delta T - 0.5^\circ\text{C}$, the compressor will be activated.

ΔT is the programmed parameter of temperature compensation.

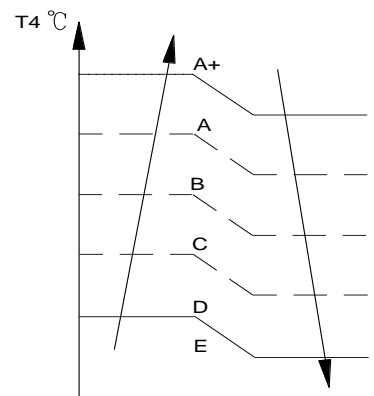
When the AC run in mute mode, the compressor will run with low frequency.

When the current is more than setting value, the current protection function will be activated, and the compressor will stop.

8.4.2.2 Outdoor fan running rules

The outdoor unit will be run at different fan speed according to $T4$.

For different outdoor units, the fan speeds are different.



8.4.2.3 Indoor fan running rules

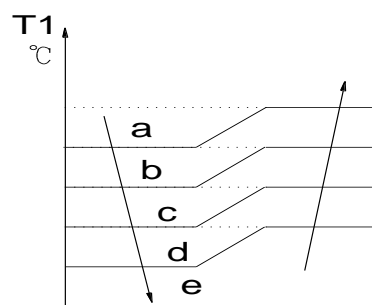
In cooling mode, indoor fan runs all the time and the speed can be selected as high, medium, low and auto.

When the setting temp. is reached, if the compressor stop running, indoor fan motor will run in Minimum speed or setting speed.

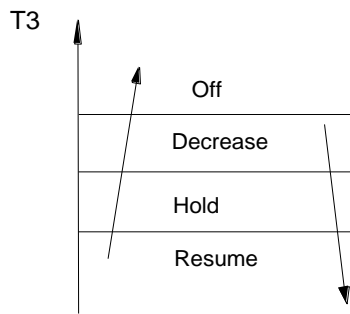
The indoor fan is controlled as below:

| Setting fan speed | $T1 - T_d$ ($^\circ\text{C}$ ($^\circ\text{F}$)) | Actual fan speed |
|-------------------|---|------------------|
| H | A | $H+ (H+=H+G)$ |
| | B | $H (=H)$ |
| | C | $H- (H-=H-G)$ |
| M | D | $M+ (M+=M+Z)$ |
| | E | $M (M=M)$ |
| | F | $M- (M-=M-Z)$ |
| L | G | $L+ (L+=L+D)$ |
| | H | $L (L=L)$ |
| | I | $L- (L-=L-D)$ |

The auto fan acts as below rules:



8.4.2.4 Condenser temperature protection



When condenser temperature temp. is more than setting value, the compressor will stop.

8.4.2.5 Evaporator temperature protection

When Evaporator temperature temp. is less than setting value, the compressor will stop.

8.4.3 Heating Mode

8.4.3.1 Compressor running rules

When $T_1 - T_s > -\Delta T$, the compressor will stop, when $T_1 - T_s < \Delta T - 1.5$, the compressor will be on. ΔT is the programmed parameter of temperature compensation.

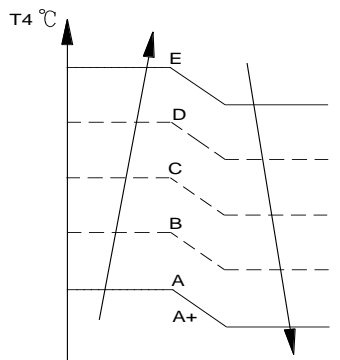
When the AC run in mute mode, the compressor will run with low frequency.

When the current is more than setting value, the current protection function will be activated and the compressor will stop.

8.4.3.2 Outdoor fan running rules

The outdoor unit will be run at different fan speed according to T_4 .

For different outdoor units, the fan speeds are different



8.4.3.3 Indoor fan running rules

When the compressor is on, the indoor fan can be set to high/med/low/auto/mute.

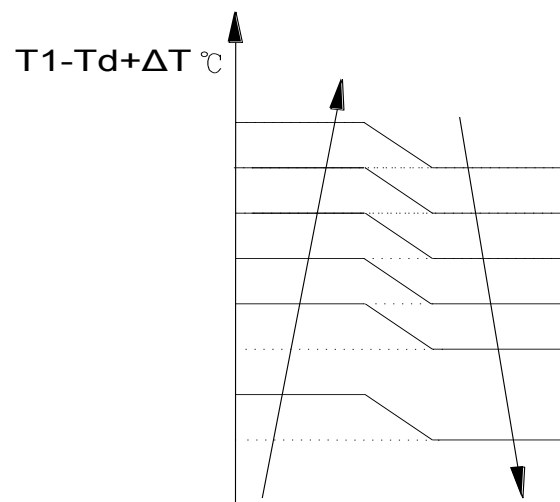
When indoor unit coil temp. is low, the anti-cold air function will start and indoor fan motor will run at low speed, the speed can't be changed, when the temp. is lower than setting value, the indoor fan motor will stop.

When the indoor temp reaches the setting temp., the compressor will stop, the indoor fan motor will run at the minimum speed or setting speed. (The anti-cold air function is valid).

The indoor fan is controlled as below:

| Setting fan speed | $T_1 - T_d$ °C | Actual fan speed |
|-------------------|----------------|-------------------|
| H | | $H - (H - H - G)$ |
| | | $H (=H)$ |
| | | $H + (H - H - G)$ |
| M | | $M - (M - M - Z)$ |
| | | $M (=M)$ |
| | | $M + (M - M - Z)$ |
| L | | $L - (L - L - D)$ |
| | | $L (=L)$ |
| | | $L + (L - L - D)$ |

Auto fan action in heating mode:



8.4.3.4 Defrosting mode

AC will enter the defrosting mode according to the value of temp. of T_3 and the value range of temp. change of T_3 and also the compressor running time.

During the defrosting mode, the compressor

keep running, indoor and outdoor motor will stop, defrost lamp of the indoor unit will be lighted

“dF.” Will be displayed.

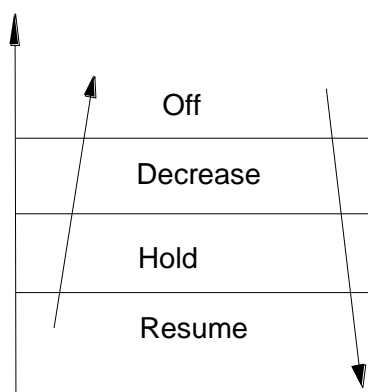
If any one of the following items is satisfied, the defrosting will finish and the machine will turn to normal heating mode.

----T3 rises to be higher than TCDE1°C.

----T3 keeps to be higher than TCDE2°C for 80 seconds.

----The machine has run for 15 minutes in defrosting mode.

8.4.3.5 Evaporator coil temperature protection

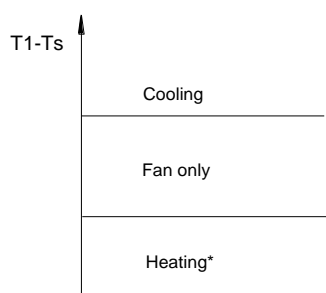


When evaporator temperature temp. is more than the setting protection value, the compressor will stop.

8.4.4 Auto-mode

This mode can be chosen with remote controller and the setting temperature can be changed between 17°C~30°C

In auto mode, the machine will choose cooling, heating or fan-only mode according to ΔT ($\Delta T = T1 - Ts$).



Heating*: For cooling only models, they will run at fan speed

Indoor fan will run at auto fan of the relevant mode.

The louver operates same as in relevant mode. If the machine switches mode between heating and cooling, the compressor will keep stopping for certain time and then choose mode according to T1-Ts.

If the setting temperature is modified, the machine will choose running function again.

8.4.5 Drying mode

Indoor fan speed is fixed at breeze and can't be changed. The louver angle is the same as in cooling mode.

All protections are active and the same as that in cooling mode.

8.4.6 Forced operation function

Forced cooling mode:

The compressor and outdoor fan keep running and the indoor fan runs at low speed. After running for 30 minutes, AC will turn to auto mode with 24°C setting temperature.

Forced auto mode:

The action of forced auto mode is the same as normal auto mode with 24°C setting temperature.

When AC receives signals, such as switch on, switch off, timer on, timer off, mode setting, fan speed setting, sleeping mode setting, follow me setting, it will quit the forced operation.

8.4.7 Economy function

8.4.7.1 The sleep function is available in cooling, heating or auto mode.

8.4.7.2. Operation process in sleep mode is as follow:

When cooling, the setting temperature rises 1°C (be lower than 30°C) every one hour, 2 hours later the setting temperature stops rising and the indoor fan is fixed at low speed.

When heating, the setting temperature decreases 1°C (be higher than 17°C) every one

hour, 2 hours later the setting temperature stops rising and indoor fan is fixed at low speed. (Anti-cold wind function has the priority).

8.4.7.3 Operation time in sleep mode is 7 hours. After 7 hours the AC quits this mode and turns off.

8.4.7.4 Timer setting is available

8.4.8 Auto-Restart function

The indoor unit is equipped with auto-restart function, which is carried out through an auto-restart module. In case of a sudden power failure, the module memorizes the setting conditions before the power failure. The unit will resume the previous operation setting (not including swing function) automatically after 3 minutes when power returns.

If the memorization condition is forced cooling mode, the unit will run in cooling mode for 30 minutes and turn to auto mode as 24°C setting temp.

If AC is off before power off and AC is required to start up now, the compressor will have 1 minute delay when power on. Other conditions, the compressor will have 3 minutes delay when restarts.

8.4.9 Refrigerant Leakage Detection

With this new technology, the display area will show "EC" when the outdoor unit detects refrigerant leakage.

8.4.10 8°C Heating(optional)

In heating operation, the preset temperature of the air conditioner can be as lower as 8°C, which keeps the room temperature steady at 8°C and prevents household things freezing when the house is unoccupied for a long time in severe cold weather.

8.4.11 Self clean(optional)

For heat pump models which are provided with this function, after running in cooling or drying mode, if the user press "Self Clean" button on remote controller, firstly, indoor unit runs in fan only mode for a while, then low heat operation

and finally runs in fan only again. This function can keep the inside of indoor unit dry and prevent breeding of mold.

8.4.12 Follow me(optional)

1) If the indoor PCB receives the signal which results from pressing the FOLLOW ME button on remote controller, the buzzer will emit a sound and this indicates the follow me function is initiated. But when the indoor PCB receives signal which sent from remote controller every 3 minutes, the buzzer will not respond. When the unit is running with follow me function, the PCB will control the unit according to the temperature from follow me signal, and the temperature collection function of room temperature sensor will be shielded, but the error detective function of room temperature sensor will be still valid.

2) When the follow me function is available, the PCB will control the unit according to the room temperature from the remote controller and the setting temperature.

3) The PCB will take action to the mode change information from remote controller signal, but it will not be affected by the setting temperature.

4) When the unit is running with follow me function, if the PCB doesn't receive any signal from remote controller for 7 minutes or pressing FOLLOW ME button again, the follow me function will be turned off automatically, and the temperature will control the unit according to the room temperature detected from its own room temperature sensor and setting temperature.

8.4.13 Silence operation(optional)

Press the "silence" button on remote controller to initiate SILENCE function. When the Silence function is activated, the compressor running frequency will keep lower than F2 and the indoor unit will bring faint breeze, which will reduce the noise to the lowest level and create a quiet and comfortable room for you.

8.4.14 Easy control(optional)

For AE series, On-off port, XYE port, WIFI, wired controller(5-cored) can be chosen at the same time. Non-polar wired controller,4-cored wired controller, and central controller are mutually exclusive.

8.4.15 Point check function

Press the LED DISPLAY or LED or MUTE button of the remote controller three times, and then press the AIR DIRECTION or SWING button three times in ten seconds, the buzzer will keep ring for two seconds. The air conditioner will enter into the information enquiry status. You can press the LED DISPLAY or AIR DIRECTION button to check the next or front item's information within 27 seconds. When the AC enter the "information enquiry" status, it will display the code name in 2 seconds, the details are as follows.

| Enquiry information | Displaying code | Meaning |
|------------------------------------|-----------------|------------------------------------|
| T1 | T1 | T1 temp. |
| T2 | T2 | T2 temp. |
| T3 | T3 | T3 temp. |
| T4 | T4 | T4 temp. |
| T2B | Tb | T2B temp. |
| TP | TP | TP temp. |
| TH | TH | TH temp. |
| Targeted Frequency | FT | Targeted Frequency |
| Actual Frequency | Fr | Actual Frequency |
| Indoor fan speed | IF | Indoor fan speed |
| Outdoor fan speed | OF | Outdoor fan speed |
| EXV opening angle | LA | EXV opening angle |
| Compressor continuous running time | CT | Compressor continuous running time |
| Causes of compressor stop. | ST | Causes of compressor stop. |
| Reserve | A0 | |
| Reserve | A1 | |
| Reserve | b0 | |
| Reserve | b1 | |
| Reserve | b2 | |
| Reserve | b3 | |
| Reserve | b4 | |
| Reserve | b5 | |
| Reserve | b6 | |
| Reserve | dL | |
| Reserve | Aç | |
| Reserve | Uo | |
| Reserve | Td | |
| Reserve | dA | |
| Reserve | dS | |
| Reserve | dT | |

When the AC enter into the information enquiry status, it will display the code value in the next 25s, the details are as follows.

| Enquiry information | Display value | Meaning | Remark |
|---|-------------------------|--|---|
| T1,T2,T3,T4, T2B,TP,TH, Targeted Frequency, Actual Frequency | -1F,-1E,-1d,-1c,-1b,-1A | -25,-24,-23,-22,-21,-20 | 1. All the displaying temperature is actual value. 2. All the temperature is °C no matter what kind of remote controller is used. 3. T1,T2,T3,T4,T2B display range:-25~70, TP display range:-20~130. 4. Frequency display range: 0~159HZ. 5. If the actual value exceeds the range, it will display the maximum value or minimum value. |
| | -19—99 | -19—99 | |
| | A0,A1,...A9 | 100,101,...109 | |
| | b0,b1,...b9 | 110,111,...119 | |
| | c0,c1,...c9 | 120,121,...129 | |
| | d0,d1,...d9 | 130,131,...139 | |
| | E0,E1,...E9 | 140,141,...149 | |
| | F0,F1,...F9 | 150,151,...159 | |
| Indoor fan speed /Outdoor fan speed | 0 | OFF | |
| | 1,2,3,4 | Low speed, Medium speed, High speed, Turbo | For some big capacity motors. |
| | 14-FF | Actual fan speed=Display value turns to decimal value and then multiply 10. The unit is RPM. | For some small capacity motors, display value is from 14-FF(hexadecimal), the corresponding fan speed range is from 200-2550RPM. |
| EXV opening angle | 0-FF | Actual EXV opening value=Display value turns to decimal value and then multiply 2. | |
| Compressor continuous running time | 0-FF | 0-255 minutes | If the actual value exceeds the range, it will display the maximum value or minimum value. |
| Causes of compressor stop. | 0-99 | For the detailed meaning, please consult with engineer | Decimal display |
| Reserve | 0-FF | | |
| Reserve | 2~28 | | |
| Reserve | 5~20 | | |
| Reserve | 5~25 | | |

8.5 Multi-function board instruction (This multi-function board is optional)

8.5.1. Function

The multi-function board receives the signal of 4-cored wired controller(central controller),Non-polar wired controller and CP remote on-off signal(ON-OFF command signal) . Then converting it to the communication signal to the main control board.

The multi-function board can output Alarm signal.

The multi-function board has two versions, one for Non-polar wired controller, the other one for 4-cored wired controller or central controller.

8.5.2. CP remote on-off

8.5.2.1 For CP command, closed indicate the remote on-off control signal OFF, Disconnected indicate the remote on-off control signal ON. It needs 3 seconds to determine on/off status.

CP command will be delivered one time immediately after power on.

8.5.2.2 Dip-switch F2 setting status are as below:

| Dip-switch 2 | Dip-switch 1 | Remote on-off control status |
|--------------|--------------|--|
| OFF | OFF | Disconnected send CP, closed cancel CP |
| ON | OFF | Closed send CP, disconnected cancel CP |

8.5.3. ON-OFF control

8.5.3.1 It needs 3 seconds to determine on/off status. ON-OFF command do not be delivered after power on, only when the status changed, It can send the command.

8.5.3.2 When ON-OFF control disconnected, it will send switch-on signal: the unit will run in Auto mode ,Auto fan speed, 24℃ setting temp. When ON-OFF control closed, it will send switch-off signal.

8.5.3.3 Dip-switch F2 setting status are as below:

| Dip-switch 2 | Dip-switch 1 | Remote on-off control status |
|--------------|--------------|---------------------------------------|
| OFF | ON | Disconnected send ON, closed send OFF |
| ON | ON | Closed send OFF, disconnected send ON |

8.5.4. 4-cored wired controller, Central controller and Non-polar wired controller

Note: 4-cored wired controller, Central controller and Non-polar wired controller are mutually exclusive. They can only be chosen one of three at the same time.

8.5.4.1 For network address, Dip-switch F1 and Rotary switch ENC3 are set as below:

| Dip-switch 2 | Dip-switch 1 | Based address |
|--------------|--------------|---------------|
| OFF | OFF | 0 |
| OFF | ON | 16 |
| ON | OFF | 32 |
| ON | ON | 48 |

Note: The network address are the Dip-switch F1 address plus Rotary switch ENC3 address.

8.5.4.2 If it receives the network address set by remote controller, the network address will be changed .If it receives the cancel signal of network address set by remote controller, the network address will be disposed according to the setting of Dip-switch F1 and Rotary switch ENC3.

8.5.4.3 The network address is useless for 4-cored wired controller, only valid for Central controller and Non-polar wired controller.

8.5.5. Non-polar wired controller

8.5.1 Each Non-polar wired controller can be connect to Max. 16 indoor units .All the indoor units must be the same series, and in the same network. The address of Multi-function board must be set differently. The connection method must be Bus type.

8.5.2 The setting state are the same for all the indoor units connected to the same Non-polar wired controller

8.5.6.Alarm port output

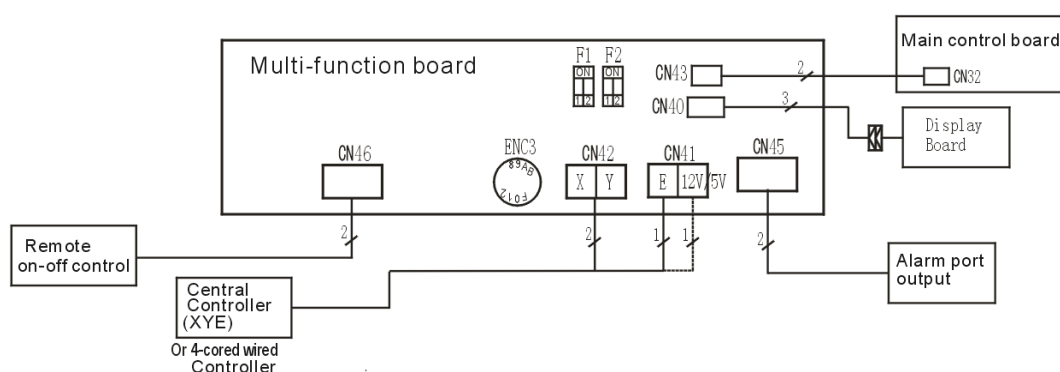
8.5.6.1 When the Air-condition in off state, the output signal is closed.

8.5.6.2 When the Air-condition in malfunction state, the output signal is closed.

8.5.6.3 When the Air-condition in on state, the output signal is disconnected.

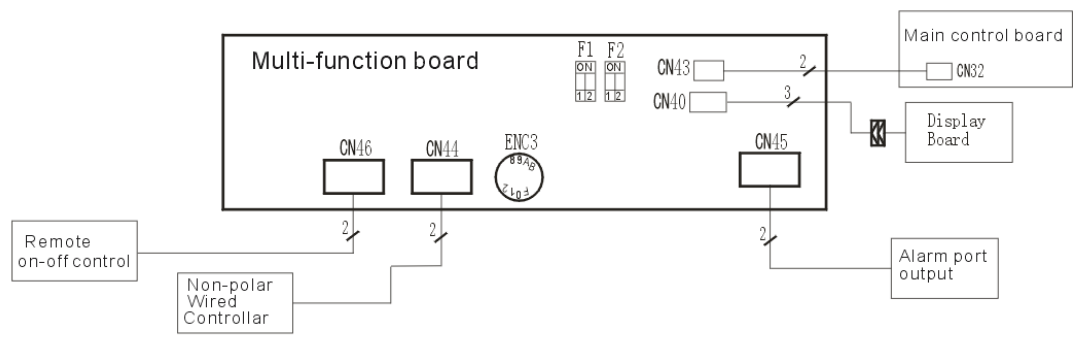
8.5.7. Wiring diagram

8.5.7.1 Connected to 4-cored wired controller or Central controller



Note: It must use shield cables to connect with 4-cored wired controller and Central controller.
The length should not exceed 50m.

8.5.7.2 Connected to Non-polarar wired controller

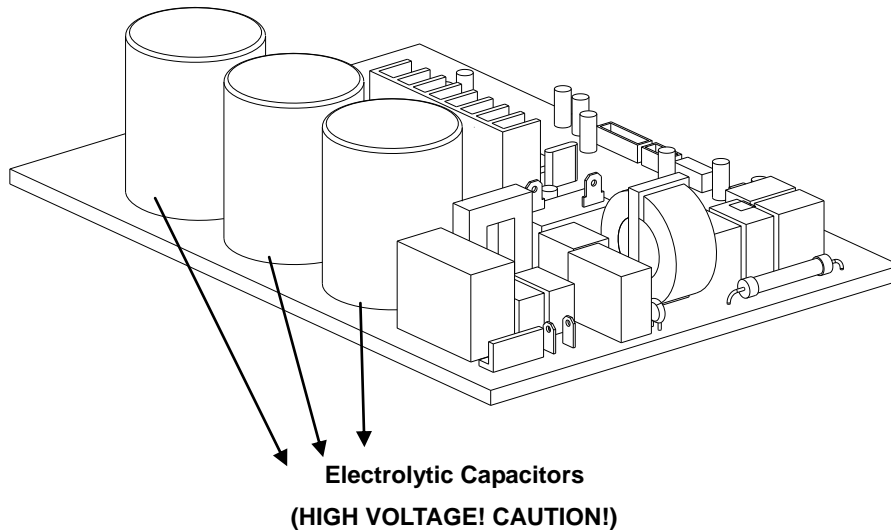


Note: It must use shield cables to connect with Non-polarar wired controller.
The length should not exceed 50m.

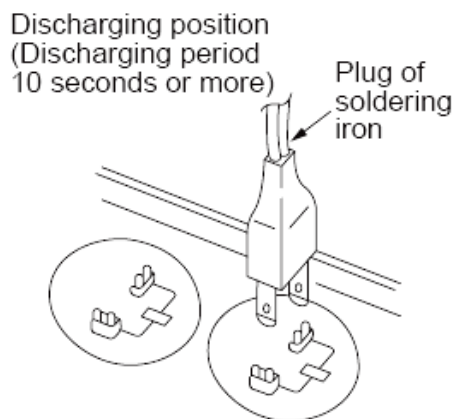
9. Troubleshooting

Safety

Electricity power is still kept in capacitors even the power supply is shut off. Do not forget to discharge the electricity power in capacitor.



For other models, please connect discharge resistance (approx. 100Ω 40W) or soldering iron (plug) between +, - terminals of the electrolytic capacitor on the contrary side of the outdoor PCB.



Note: The picture above is only for reference. The plug of your side may be different.

9.1 Indoor Unit Error Display

| Operation lamp | Timer lamp | Display | LED STATUS |
|----------------|------------|---------|--|
| ☆ 1 time | X | E0 | Indoor unit EEPROM parameter error |
| ☆ 2 times | X | E1 | Indoor / outdoor units communication error |
| ☆ 4 times | X | E3 | Indoor fan speed has been out of control |
| ☆ 5 times | X | E4 | Indoor room temperature sensor T1 open circuit or short circuit |
| ☆ 6 times | X | E5 | Evaporator coil temperature sensor T2 open circuit or short circuit |
| ☆ 7 times | X | EC | Refrigerant leakage detection |
| ☆ 1 times | O | F0 | Overload current protection |
| ☆ 2 times | O | F1 | Outdoor ambient temperature sensor T4 open circuit or short circuit |
| ☆ 3 times | O | F2 | Condenser coil temperature sensor T3 open circuit or short circuit |
| ☆ 4 times | O | F3 | Compressor discharge temperature sensor T5 open circuit or short circuit |
| ☆ 5 times | O | F4 | Outdoor unit EEPROM parameter error |
| ☆ 6 times | O | F5 | Outdoor fan speed has been out of control |
| ☆ 1 times | ☆ | P0 | IPM malfunction or IGBT over-strong current protection |
| ☆ 2 times | ☆ | P1 | Over voltage or over low voltage protection |
| ☆ 3 times | ☆ | P2 | High temperature protection of compressor top diagnosis and solution |
| ☆ 5 times | ☆ | P4 | Inverter compressor drive error |

O (light)

X (off)

☆ (flash)

9.2 Trouble shooting

9.2.1 EEPROM parameter error diagnosis and solution(E0/F4)

| | |
|---------------------------------|---|
| Error Code | E0/F4 |
| Malfunction decision conditions | Indoor or outdoor PCB main chip does not receive feedback from EEPROM chip. |
| Supposed causes | <ul style="list-style-type: none">● Installation mistake● PCB faulty |

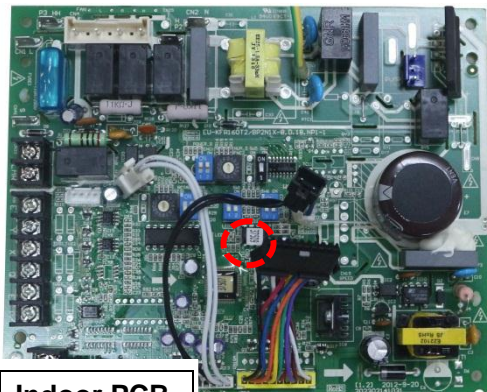
Trouble shooting:

Power off, then restart the unit 2 minutes later.

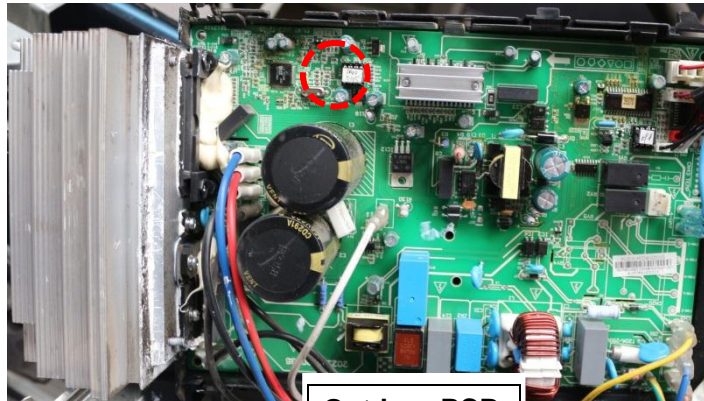
Yes

Replace the indoor/outdoor main PCB.

EEPROM: a read-only memory whose contents can be erased and reprogrammed using a pulsed voltage. For the location of EEPROM chip, please refer to the below photos.



Indoor PCB



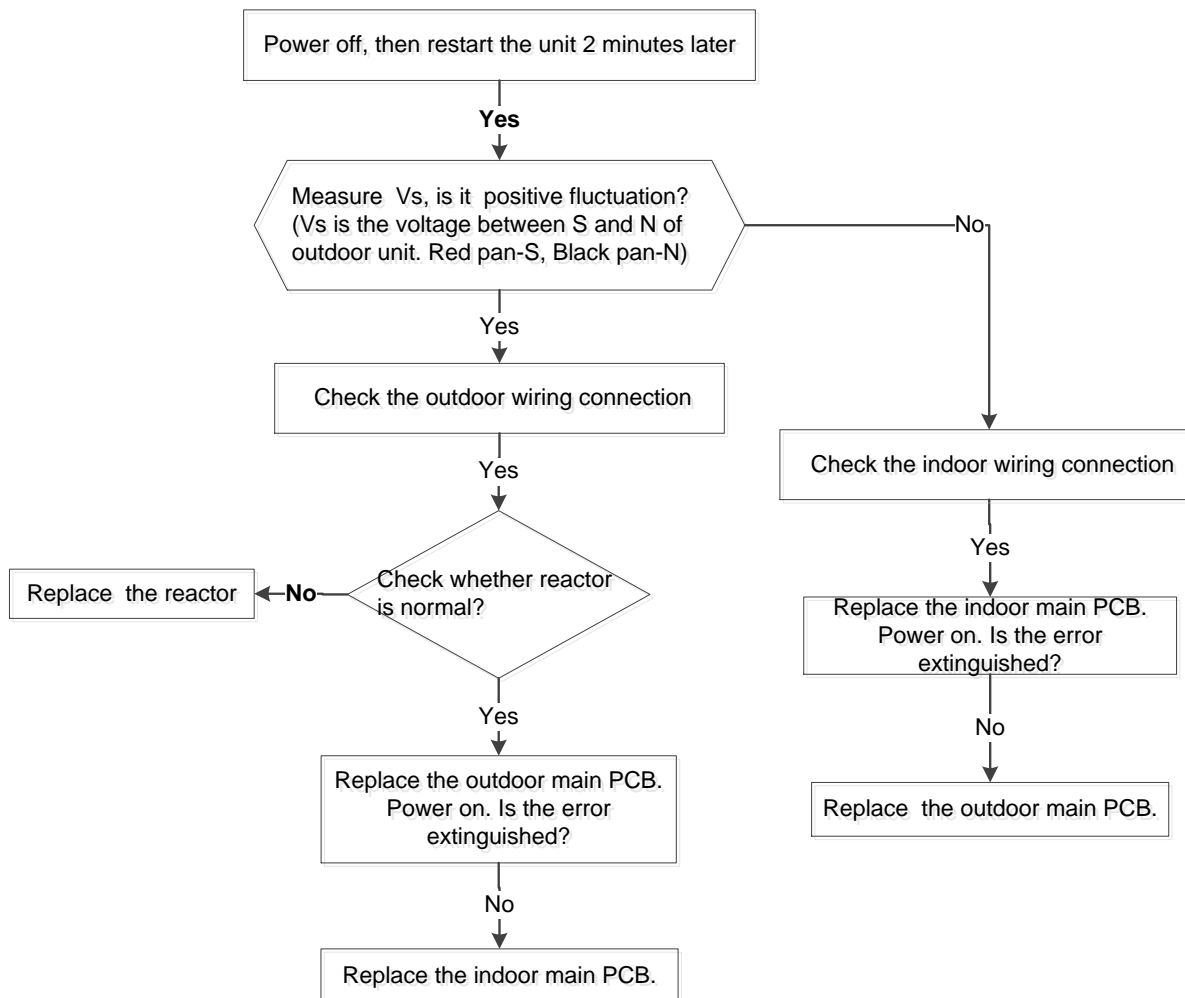
Outdoor PCB

Note: The two photos above are only for reference, it's may be not same totally with the ones on your side.

9.2.2 Indoor / outdoor unit's communication diagnosis and solution(E1)

| | |
|---------------------------------|---|
| Error Code | E1 |
| Malfunction decision conditions | Indoor unit does not receive the feedback from outdoor unit during 110 seconds and this condition happens four times continuously. |
| Supposed causes | <ul style="list-style-type: none"> • Wiring mistake • Indoor or outdoor PCB faulty |

Trouble shooting:



**Remark:**

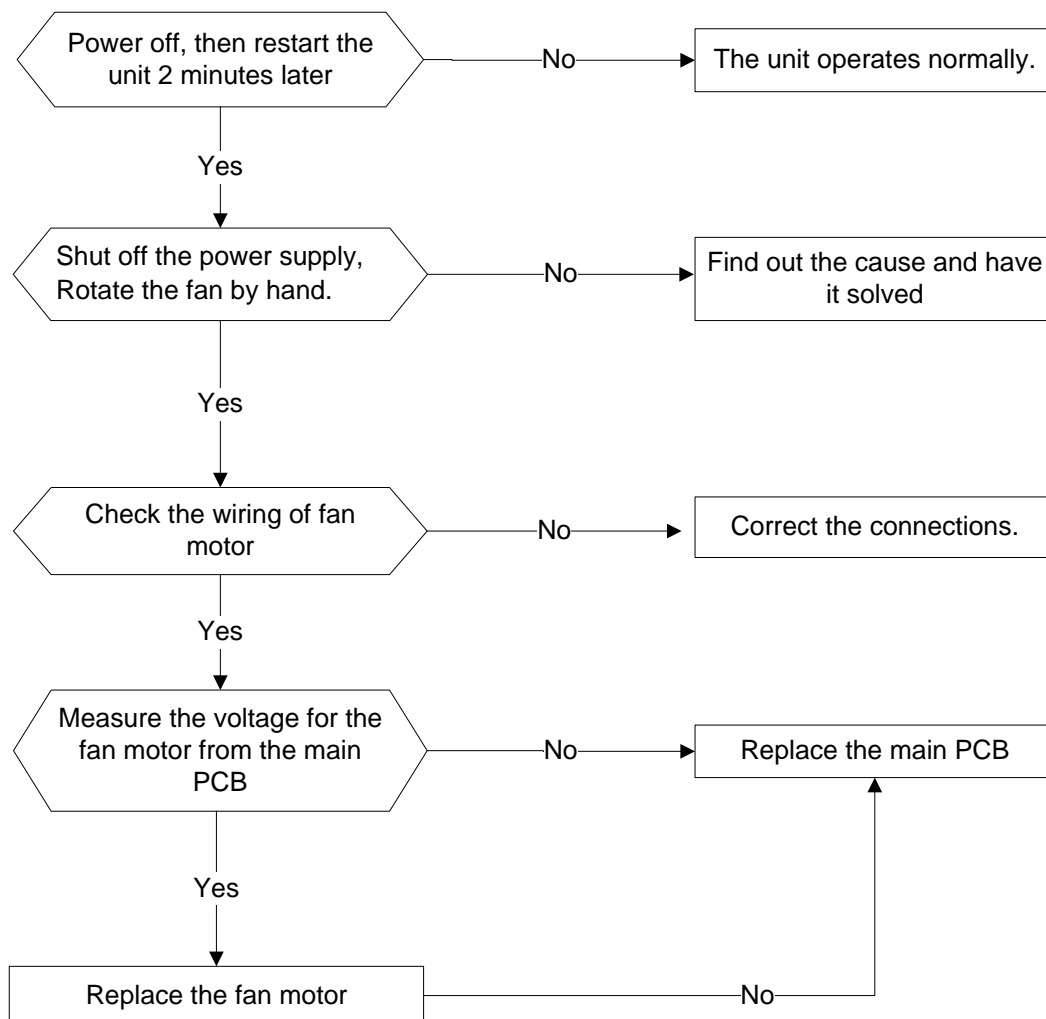
Use a multi meter to test the resistance of the reactor which does not connect with capacitor.

The normal value should be around zero ohm. Otherwise, the reactor must have malfunction and need to be replaced.

9.2.3 Fan speed has been out of control diagnosis and solution(E3)

| | |
|---------------------------------|--|
| Error Code | E3/F5 |
| Malfunction decision conditions | When indoor fan speed keeps too low (300RPM) for certain time, the unit will stop and the LED will display the failure. |
| Supposed causes | <ul style="list-style-type: none"> ● Wiring mistake ● Fan ass'y faulty ● Fan motor faulty ● PCB faulty |

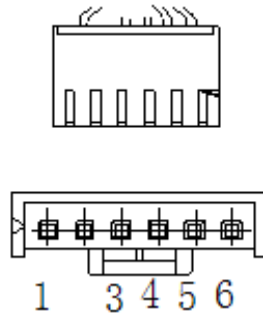
Trouble shooting:



Index1:

1:Indoor or Outdoor DC Fan Motor(control chip is in fan motor)

Power on and when the unit is in standby, measure the voltage of pin1-pin3, pin4-pin3 in fan motor connector. If the value of the voltage is not in the range showing in below table, the PCB must has problems and need to be replaced.



DC motor voltage input and output

| NO. | Color | Signal | Voltage |
|-----|--------|--------|-----------|
| 1 | Red | Vs/Vm | 280V~380V |
| 2 | --- | --- | --- |
| 3 | Black | GND | 0V |
| 4 | White | Vcc | 14-17.5V |
| 5 | Yellow | Vsp | 0~5.6V |
| 6 | Blue | FG | 14-17.5V |

2. Outdoor DC Fan Motor (control chip is in outdoor PCB)

Power on ,and check if the fan can run normally, if the fan can run normally, the PCB must has problems and need to be replaced, If the fan can't run normally, measure the resistance of each two pins. If the resistance is not equal to each other, the fan motor must have problems and need to be replaced, otherwise the PCB must has problems and need to be replaced.

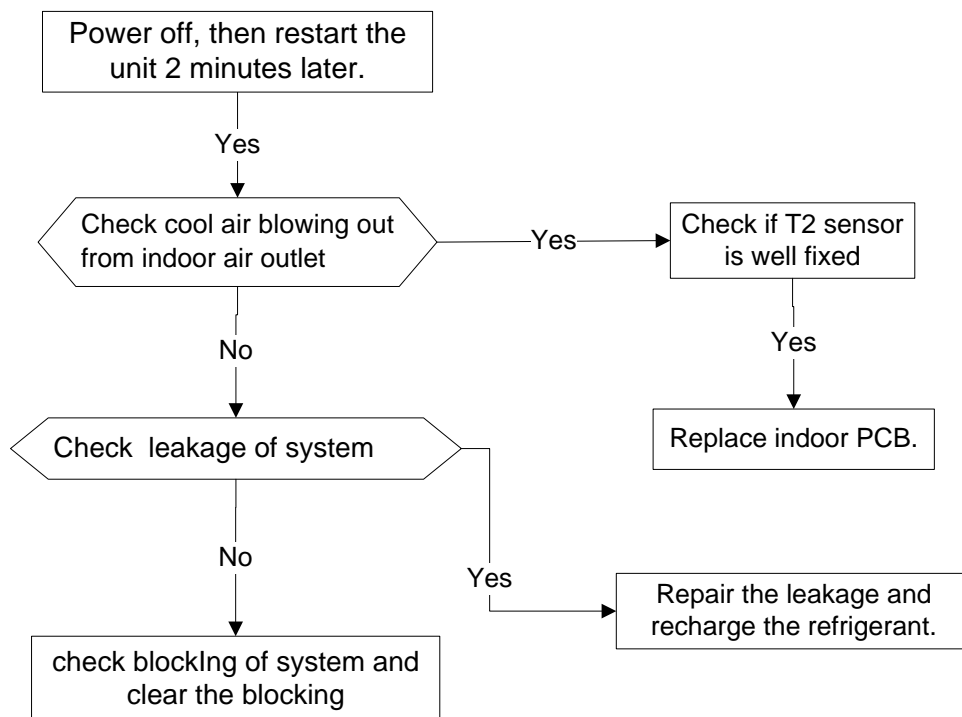
3. Indoor AC Fan Motor

Power on and set the unit running in fan mode at high fan speed. After running for 15 seconds, measure the voltage of pin1 and pin2. If the value of the voltage is less than 100V(208~240V power supply)or 50V(115V power supply), the PCB must has problems and need to be replaced.

9.2.4 Refrigerant Leakage Detection diagnosis and solution(EC)

| | |
|---------------------------------|---|
| Error Code | EC |
| Malfunction decision conditions | <p>Define the evaporator coil temp.T2 of the compressor just starts running as Tcool.</p> <p>In the beginning 8 minutes after the compressor starts up, if $T2 < T_{cool} - 2^{\circ}\text{C}$ does not keep continuous 4 seconds and compressor running frequency higher than 50Hz does not keep continuous 3 minutes, and this situation happens 3 times, the display area will show “EC” and AC will turn off.</p> |
| Supposed causes | <ul style="list-style-type: none"> • T2 sensor faulty • Indoor PCB faulty • System problems, such as leakage or blocking. |

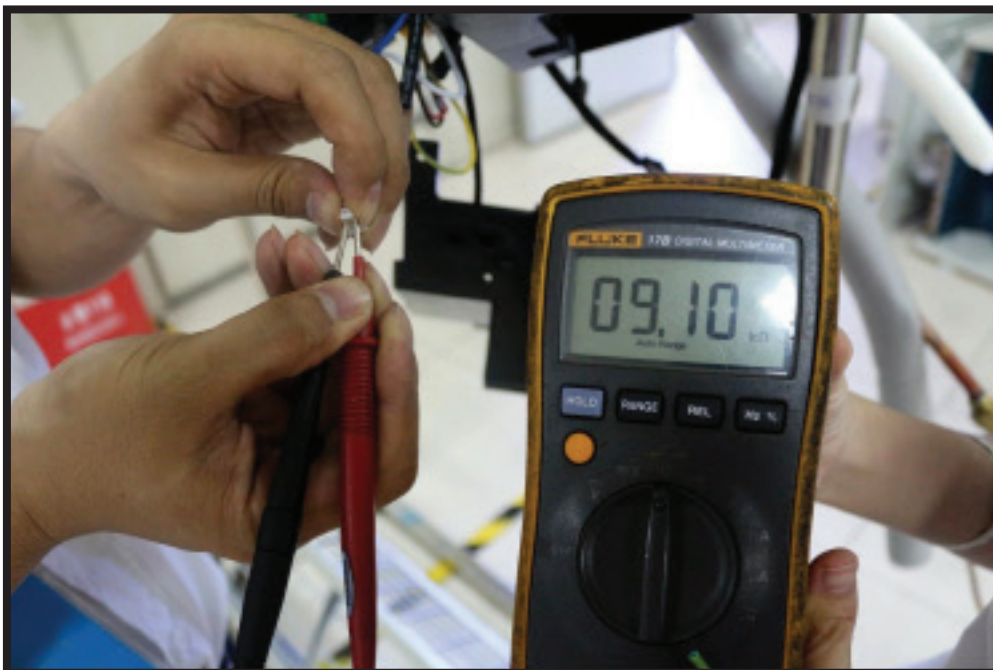
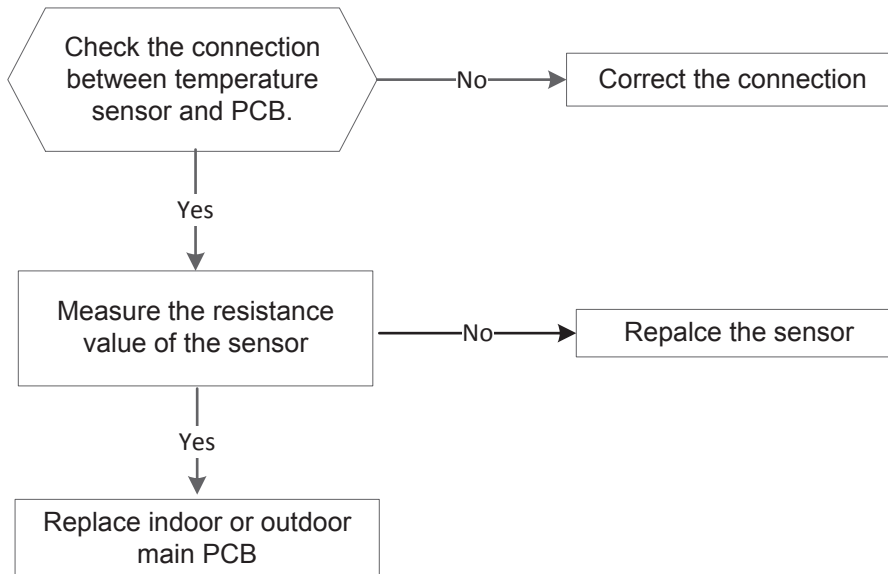
Trouble shooting:



9.2.5 Open circuit or short circuit of temperature sensor diagnosis and solution(E5)

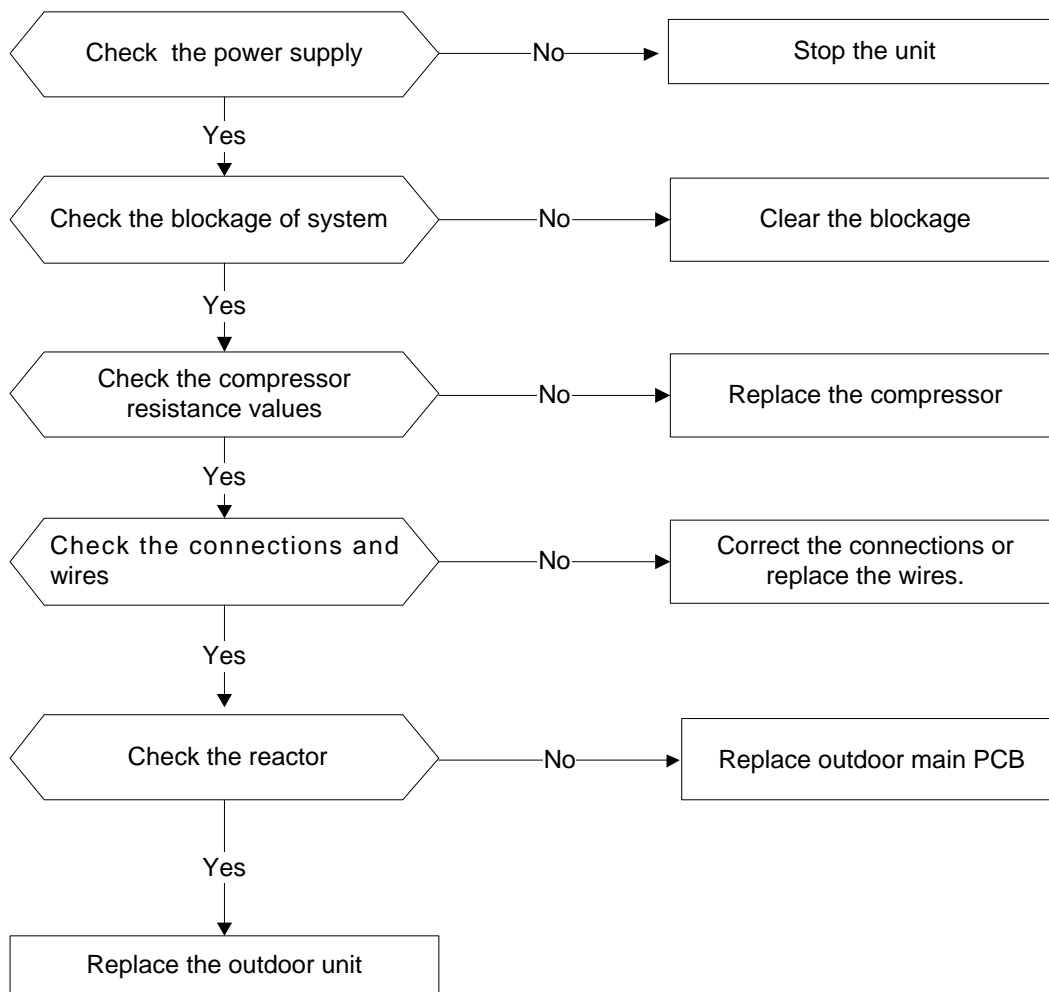
| | |
|---------------------------------|---|
| Error Code | E4/E5/F1/F2/F3 |
| Malfunction decision conditions | If the sampling voltage is lower than 0.06V or higher than 4.94V, the LED will display the failure. |
| Supposed causes | Wiring mistake Sensor faulty PCB faulty |

Trouble shooting:



9.2.6 Overload current protection diagnosis and solution(F0)

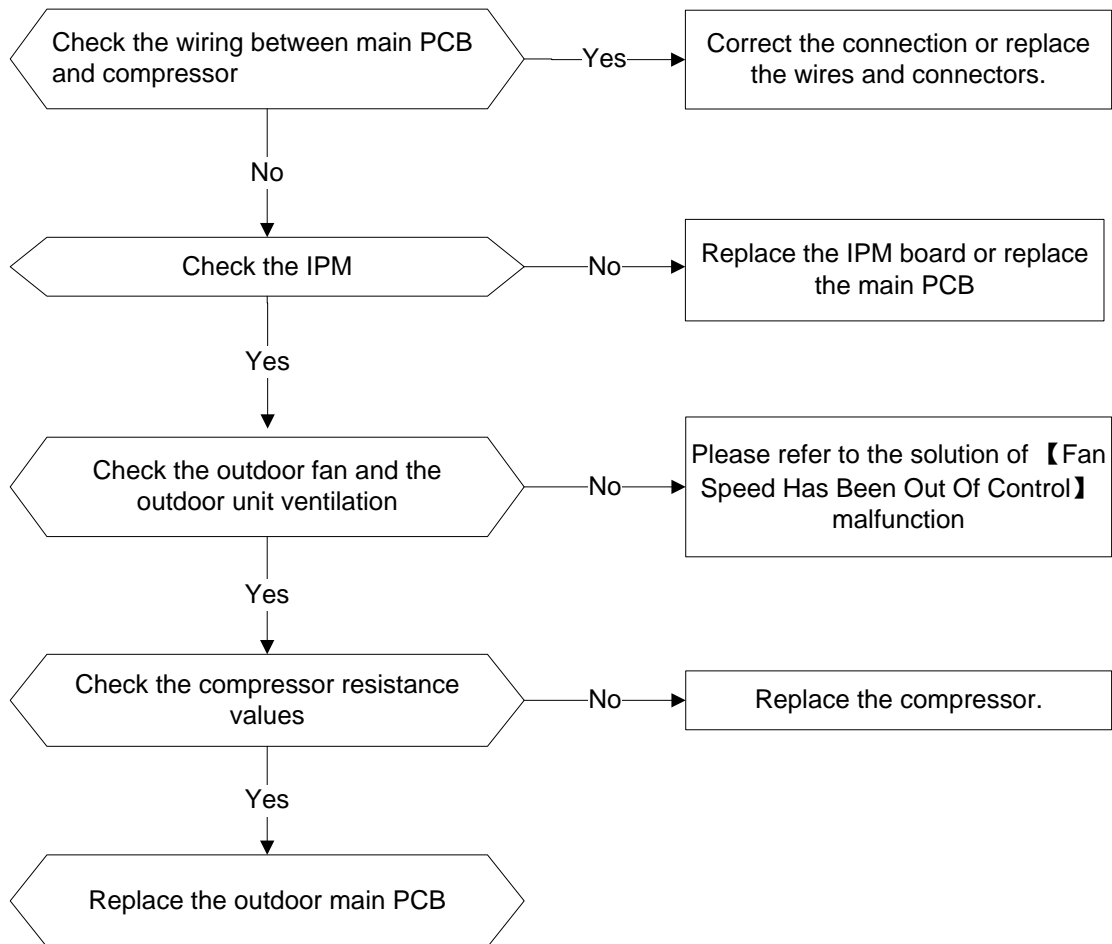
| | |
|---------------------------------|---|
| Error Code | F0 |
| Malfunction decision conditions | An abnormal current rise is detected by checking the specified current detection circuit. |
| Supposed causes | <ul style="list-style-type: none"> ● Power supply problems. ● System blockage ● PCB faulty ● Wiring mistake ● Compressor malfunction |



9.2.7 IPM malfunction or IGBT over-strong current protection diagnosis and solution(P0)

| | |
|---------------------------------|---|
| Error Code | P0 |
| Malfunction decision conditions | When the voltage signal that IPM send to compressor drive chip is abnormal, the display LED will show “P0” and AC will turn off. |
| Supposed causes | <ul style="list-style-type: none"> ● Wiring mistake ● IPM malfunction ● Outdoor fan ass'y faulty ● Compressor malfunction ● Outdoor PCB faulty |

Trouble shooting:



➤ **IPM continuity check**

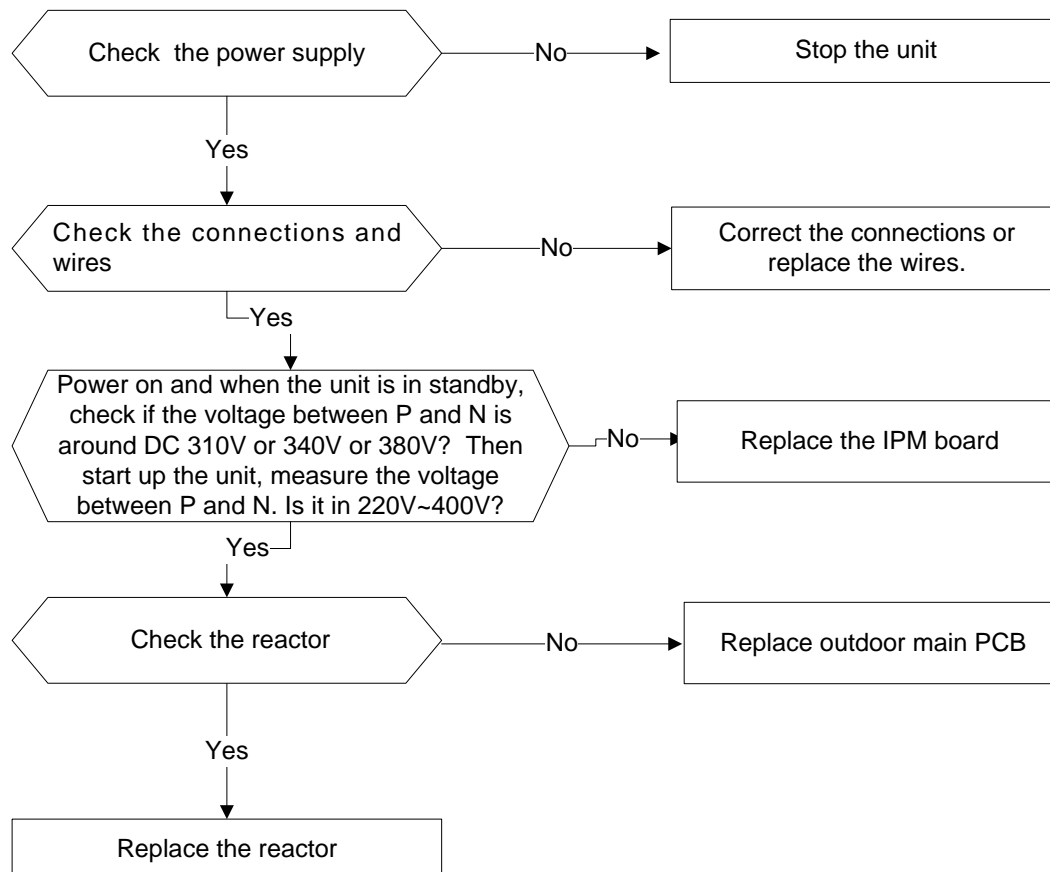
Turn off the power, let the large capacity electrolytic capacitors discharge completely, and dismount the IPM. Use a digital tester to measure the resistance between P and UVWN; UVW and N.

| Digital tester | | Normal resistance value | Digital tester | | Normal resistance value |
|----------------|----------|------------------------------|----------------|----------|------------------------------|
| (+)Red | (-)Black | ∞ (Several MΩ) | (+)Red | (-)Black | ∞ (Several MΩ) |
| P | N | | U | N | |
| | U | | V | | |
| | V | | W | | |
| | W | | (+)Red | | |

9.2.8 Over voltage or too low voltage protection diagnosis and solution(P1)

| | |
|---------------------------------|---|
| Error Code | P1 |
| Malfunction decision conditions | An abnormal voltage rise or drop is detected by checking the specified voltage detection circuit. |
| Supposed causes | <ul style="list-style-type: none"> • Power supply problems. • System leakage or block • PCB faulty |

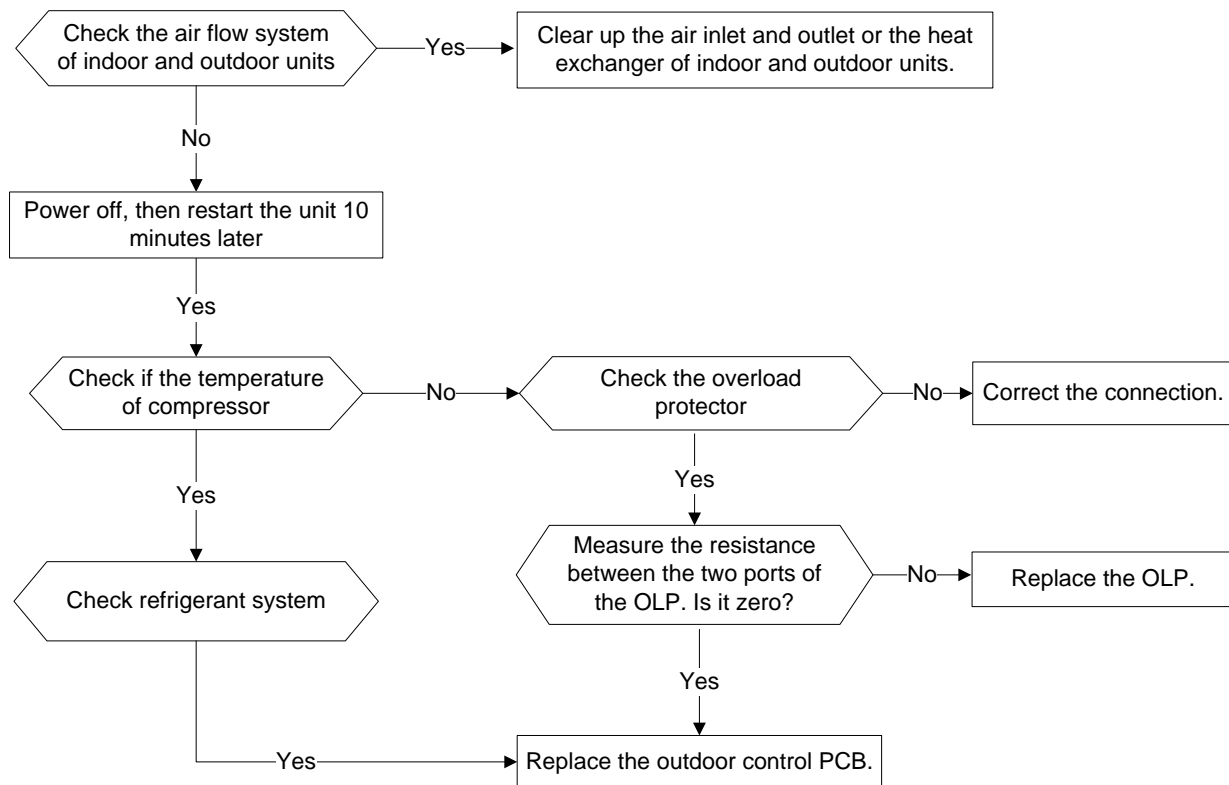
Trouble shooting:



9.2.9 High temperature protection of compressor top diagnosis and solution(P2)

| | |
|---------------------------------|---|
| Error Code | P2 |
| Malfunction decision conditions | If the sampling voltage is not 5V, the LED will display the failure. |
| Supposed causes | <ul style="list-style-type: none"> ● Power supply problems. ● System leakage or block ● PCB faulty |

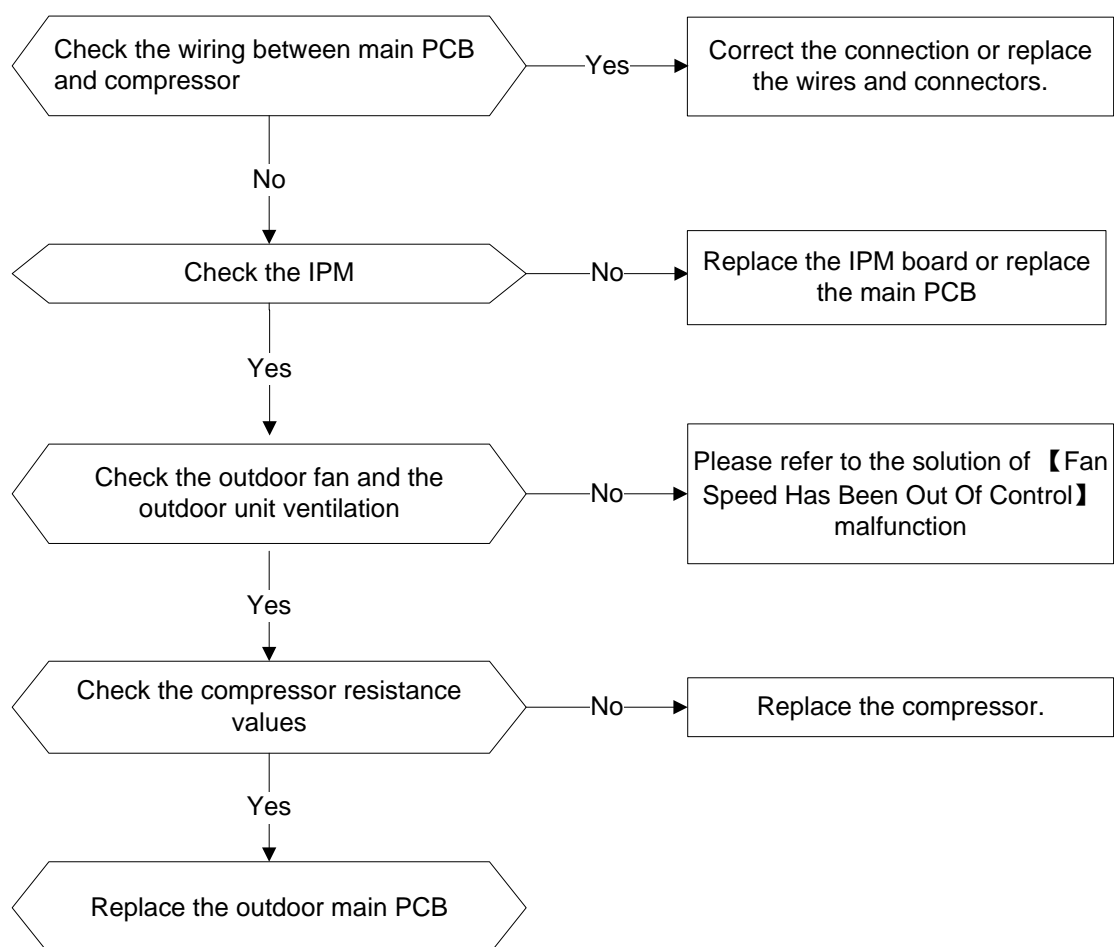
Trouble shooting:



9.2.10 Inverter compressor drive error diagnosis and solution(P4)

| | |
|---------------------------------|--|
| Error Code | P4 |
| Malfunction decision conditions | An abnormal inverter compressor drive is detected by a special detection circuit, including communication signal detection, voltage detection, compressor rotation speed signal detection and so on. |
| Supposed causes | <ul style="list-style-type: none"> ● Wiring mistake ● IPM malfunction ● Outdoor fan ass'y faulty ● Compressor malfunction ● Outdoor PCB faulty |

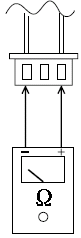
Trouble shooting:



Main parts check

1. Temperature sensor checking

Disconnect the temperature sensor from PCB, measure the resistance value with a tester.



Tester

Temperature Sensors.

Room temp.(T1) sensor,

Indoor coil temp.(T2) sensor,

Outdoor coil temp.(T3) sensor,

Outdoor ambient temp.(T4) sensor,

Compressor discharge temp.(T5) sensor.

Measure the resistance value of each winding by using the multi-meter.

Appendix 1 Temperature Sensor Resistance Value Table for T1,T2,T3,T4 (°C--K)

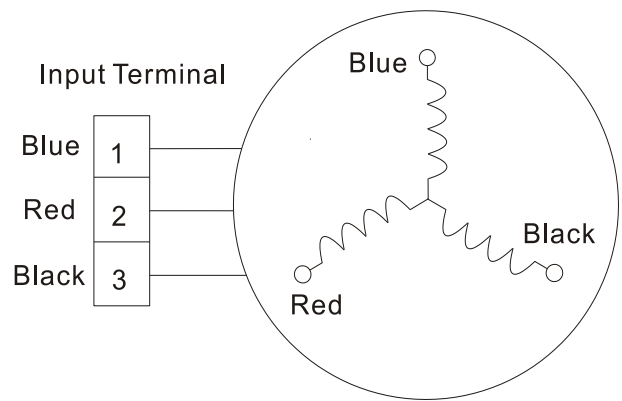
| °C | °F | K Ohm | °C | °F | K Ohm | °C | °F | K Ohm | °C | °F | K Ohm |
|-----|----|---------|----|-----|---------|----|-----|---------|-----|-----|---------|
| -20 | -4 | 115.266 | 20 | 68 | 12.6431 | 60 | 140 | 2.35774 | 100 | 212 | 0.62973 |
| -19 | -2 | 108.146 | 21 | 70 | 12.0561 | 61 | 142 | 2.27249 | 101 | 214 | 0.61148 |
| -18 | 0 | 101.517 | 22 | 72 | 11.5 | 62 | 144 | 2.19073 | 102 | 216 | 0.59386 |
| -17 | 1 | 96.3423 | 23 | 73 | 10.9731 | 63 | 145 | 2.11241 | 103 | 217 | 0.57683 |
| -16 | 3 | 89.5865 | 24 | 75 | 10.4736 | 64 | 147 | 2.03732 | 104 | 219 | 0.56038 |
| -15 | 5 | 84.219 | 25 | 77 | 10 | 65 | 149 | 1.96532 | 105 | 221 | 0.54448 |
| -14 | 7 | 79.311 | 26 | 79 | 9.55074 | 66 | 151 | 1.89627 | 106 | 223 | 0.52912 |
| -13 | 9 | 74.536 | 27 | 81 | 9.12445 | 67 | 153 | 1.83003 | 107 | 225 | 0.51426 |
| -12 | 10 | 70.1698 | 28 | 82 | 8.71983 | 68 | 154 | 1.76647 | 108 | 226 | 0.49989 |
| -11 | 12 | 66.0898 | 29 | 84 | 8.33566 | 69 | 156 | 1.70547 | 109 | 228 | 0.486 |
| -10 | 14 | 62.2756 | 30 | 86 | 7.97078 | 70 | 158 | 1.64691 | 110 | 230 | 0.47256 |
| -9 | 16 | 58.7079 | 31 | 88 | 7.62411 | 71 | 160 | 1.59068 | 111 | 232 | 0.45957 |
| -8 | 18 | 56.3694 | 32 | 90 | 7.29464 | 72 | 162 | 1.53668 | 112 | 234 | 0.44699 |
| -7 | 19 | 52.2438 | 33 | 91 | 6.98142 | 73 | 163 | 1.48481 | 113 | 235 | 0.43482 |
| -6 | 21 | 49.3161 | 34 | 93 | 6.68355 | 74 | 165 | 1.43498 | 114 | 237 | 0.42304 |
| -5 | 23 | 46.5725 | 35 | 95 | 6.40021 | 75 | 167 | 1.38703 | 115 | 239 | 0.41164 |
| -4 | 25 | 44 | 36 | 97 | 6.13059 | 76 | 169 | 1.34105 | 116 | 241 | 0.4006 |
| -3 | 27 | 41.5878 | 37 | 99 | 5.87359 | 77 | 171 | 1.29078 | 117 | 243 | 0.38991 |
| -2 | 28 | 39.8239 | 38 | 100 | 5.62961 | 78 | 172 | 1.25423 | 118 | 244 | 0.37956 |
| -1 | 30 | 37.1988 | 39 | 102 | 5.39689 | 79 | 174 | 1.2133 | 119 | 246 | 0.36954 |
| 0 | 32 | 35.2024 | 40 | 104 | 5.17519 | 80 | 176 | 1.17393 | 120 | 248 | 0.35982 |
| 1 | 34 | 33.3269 | 41 | 106 | 4.96392 | 81 | 178 | 1.13604 | 121 | 250 | 0.35042 |
| 2 | 36 | 31.5635 | 42 | 108 | 4.76253 | 82 | 180 | 1.09958 | 122 | 252 | 0.3413 |
| 3 | 37 | 29.9058 | 43 | 109 | 4.5705 | 83 | 181 | 1.06448 | 123 | 253 | 0.33246 |
| 4 | 39 | 28.3459 | 44 | 111 | 4.38736 | 84 | 183 | 1.03069 | 124 | 255 | 0.3239 |
| 5 | 41 | 26.8778 | 45 | 113 | 4.21263 | 85 | 185 | 0.99815 | 125 | 257 | 0.31559 |
| 6 | 43 | 25.4954 | 46 | 115 | 4.04589 | 86 | 187 | 0.96681 | 126 | 259 | 0.30754 |
| 7 | 45 | 24.1932 | 47 | 117 | 3.88673 | 87 | 189 | 0.93662 | 127 | 261 | 0.29974 |
| 8 | 46 | 22.5662 | 48 | 118 | 3.73476 | 88 | 190 | 0.90753 | 128 | 262 | 0.29216 |
| 9 | 48 | 21.8094 | 49 | 120 | 3.58962 | 89 | 192 | 0.8795 | 129 | 264 | 0.28482 |
| 10 | 50 | 20.7184 | 50 | 122 | 3.45097 | 90 | 194 | 0.85248 | 130 | 266 | 0.2777 |
| 11 | 52 | 19.6891 | 51 | 124 | 3.31847 | 91 | 196 | 0.82643 | 131 | 268 | 0.27078 |
| 12 | 54 | 18.7177 | 52 | 126 | 3.19183 | 92 | 198 | 0.80132 | 132 | 270 | 0.26408 |
| 13 | 55 | 17.8005 | 53 | 127 | 3.07075 | 93 | 199 | 0.77709 | 133 | 271 | 0.25757 |
| 14 | 57 | 16.9341 | 54 | 129 | 2.95896 | 94 | 201 | 0.75373 | 134 | 273 | 0.25125 |
| 15 | 59 | 16.1156 | 55 | 131 | 2.84421 | 95 | 203 | 0.73119 | 135 | 275 | 0.24512 |
| 16 | 61 | 15.3418 | 56 | 133 | 2.73823 | 96 | 205 | 0.70944 | 136 | 277 | 0.23916 |
| 17 | 63 | 14.6181 | 57 | 135 | 2.63682 | 97 | 207 | 0.68844 | 137 | 279 | 0.23338 |
| 18 | 64 | 13.918 | 58 | 136 | 2.53973 | 98 | 208 | 0.66818 | 138 | 280 | 0.22776 |
| 19 | 66 | 13.2631 | 59 | 138 | 2.44677 | 99 | 210 | 0.64862 | 139 | 282 | 0.22231 |

Appendix 2 Temperature Sensor Resistance Value Table for T5 (°C --K)

| °C | °F | K Ohm | °C | °F | K Ohm | °C | °F | K Ohm | °C | °F | K Ohm |
|-----|----|-------|----|-----|-------|----|-----|-------|-----|-----|-------|
| -20 | -4 | 542.7 | 20 | 68 | 68.66 | 60 | 140 | 13.59 | 100 | 212 | 3.702 |
| -19 | -2 | 511.9 | 21 | 70 | 65.62 | 61 | 142 | 13.11 | 101 | 214 | 3.595 |
| -18 | 0 | 483 | 22 | 72 | 62.73 | 62 | 144 | 12.65 | 102 | 216 | 3.492 |
| -17 | 1 | 455.9 | 23 | 73 | 59.98 | 63 | 145 | 12.21 | 103 | 217 | 3.392 |
| -16 | 3 | 430.5 | 24 | 75 | 57.37 | 64 | 147 | 11.79 | 104 | 219 | 3.296 |
| -15 | 5 | 406.7 | 25 | 77 | 54.89 | 65 | 149 | 11.38 | 105 | 221 | 3.203 |
| -14 | 7 | 384.3 | 26 | 79 | 52.53 | 66 | 151 | 10.99 | 106 | 223 | 3.113 |
| -13 | 9 | 363.3 | 27 | 81 | 50.28 | 67 | 153 | 10.61 | 107 | 225 | 3.025 |
| -12 | 10 | 343.6 | 28 | 82 | 48.14 | 68 | 154 | 10.25 | 108 | 226 | 2.941 |
| -11 | 12 | 325.1 | 29 | 84 | 46.11 | 69 | 156 | 9.902 | 109 | 228 | 2.86 |
| -10 | 14 | 307.7 | 30 | 86 | 44.17 | 70 | 158 | 9.569 | 110 | 230 | 2.781 |
| -9 | 16 | 291.3 | 31 | 88 | 42.33 | 71 | 160 | 9.248 | 111 | 232 | 2.704 |
| -8 | 18 | 275.9 | 32 | 90 | 40.57 | 72 | 162 | 8.94 | 112 | 234 | 2.63 |
| -7 | 19 | 261.4 | 33 | 91 | 38.89 | 73 | 163 | 8.643 | 113 | 235 | 2.559 |
| -6 | 21 | 247.8 | 34 | 93 | 37.3 | 74 | 165 | 8.358 | 114 | 237 | 2.489 |
| -5 | 23 | 234.9 | 35 | 95 | 35.78 | 75 | 167 | 8.084 | 115 | 239 | 2.422 |
| -4 | 25 | 222.8 | 36 | 97 | 34.32 | 76 | 169 | 7.82 | 116 | 241 | 2.357 |
| -3 | 27 | 211.4 | 37 | 99 | 32.94 | 77 | 171 | 7.566 | 117 | 243 | 2.294 |
| -2 | 28 | 200.7 | 38 | 100 | 31.62 | 78 | 172 | 7.321 | 118 | 244 | 2.233 |
| -1 | 30 | 190.5 | 39 | 102 | 30.36 | 79 | 174 | 7.086 | 119 | 246 | 2.174 |
| 0 | 32 | 180.9 | 40 | 104 | 29.15 | 80 | 176 | 6.859 | 120 | 248 | 2.117 |
| 1 | 34 | 171.9 | 41 | 106 | 28 | 81 | 178 | 6.641 | 121 | 250 | 2.061 |
| 2 | 36 | 163.3 | 42 | 108 | 26.9 | 82 | 180 | 6.43 | 122 | 252 | 2.007 |
| 3 | 37 | 155.2 | 43 | 109 | 25.86 | 83 | 181 | 6.228 | 123 | 253 | 1.955 |
| 4 | 39 | 147.6 | 44 | 111 | 24.85 | 84 | 183 | 6.033 | 124 | 255 | 1.905 |
| 5 | 41 | 140.4 | 45 | 113 | 23.89 | 85 | 185 | 5.844 | 125 | 257 | 1.856 |
| 6 | 43 | 133.5 | 46 | 115 | 22.89 | 86 | 187 | 5.663 | 126 | 259 | 1.808 |
| 7 | 45 | 127.1 | 47 | 117 | 22.1 | 87 | 189 | 5.488 | 127 | 261 | 1.762 |
| 8 | 46 | 121 | 48 | 118 | 21.26 | 88 | 190 | 5.32 | 128 | 262 | 1.717 |
| 9 | 48 | 115.2 | 49 | 120 | 20.46 | 89 | 192 | 5.157 | 129 | 264 | 1.674 |
| 10 | 50 | 109.8 | 50 | 122 | 19.69 | 90 | 194 | 5 | 130 | 266 | 1.632 |
| 11 | 52 | 104.6 | 51 | 124 | 18.96 | 91 | 196 | 4.849 | | | |
| 12 | 54 | 99.69 | 52 | 126 | 18.26 | 92 | 198 | 4.703 | | | |
| 13 | 55 | 95.05 | 53 | 127 | 17.58 | 93 | 199 | 4.562 | | | |
| 14 | 57 | 90.66 | 54 | 129 | 16.94 | 94 | 201 | 4.426 | | | |
| 15 | 59 | 86.49 | 55 | 131 | 16.32 | 95 | 203 | 4.294 | | | |
| 16 | 61 | 82.54 | 56 | 133 | 15.73 | 96 | 205 | 4.167 | | | |
| 17 | 63 | 78.79 | 57 | 135 | 15.16 | 97 | 207 | 4.045 | | | |
| 18 | 64 | 75.24 | 58 | 136 | 14.62 | 98 | 208 | 3.927 | | | |
| 19 | 66 | 71.86 | 59 | 138 | 14.09 | 99 | 210 | 3.812 | | | |

2.Compressor checking

Measure the resistance value of each winding by using the tester.



| Position | Resistance Value | | |
|--------------|---------------------|---------------------|---------------------|
| | ASN98D22UFZ | ASM135D23UFZ | ATF235D22UMT |
| Blue - Red | 1.57Ω (20℃/68°F) | 1.75Ω (20℃/68°F) | 0.75Ω (20℃/68°F) |
| Blue - Black | | | |
| Red - Blue | | | |



AIR CONDITIONING SYSTEMS

WALL MOUNTED UNIT



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